






The intended use of the Gateway unit is for connection to SI units and input devices for the control of pneumatic valves.

1 Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “Caution,” “Warning” or “Danger.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)^{*)}, and other safety regulations.

^{*)}ISO 4414: Pneumatic fluid power — General rules and safety requirements for systems and their components.
ISO 4413: Hydraulic fluid power — General rules and safety requirements for systems and their components
IEC 60204-1: Safety of machinery - Electrical equipment of machines - Part 1: General requirements
ISO 10218-1: Robotics — Safety requirements — Part 1: Industrial robots

- Refer to product catalogue, Operation Manual and Handling Precautions for SMC Products for additional information.
- Keep this manual in a safe place for future reference.

 Danger	Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.
 Warning	Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.
 Caution	Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

 **Warning**

- **Always ensure compliance with relevant safety laws and standards.**
- All work must be carried out in a safe manner by a qualified person in compliance with applicable national regulations.

2 Specifications

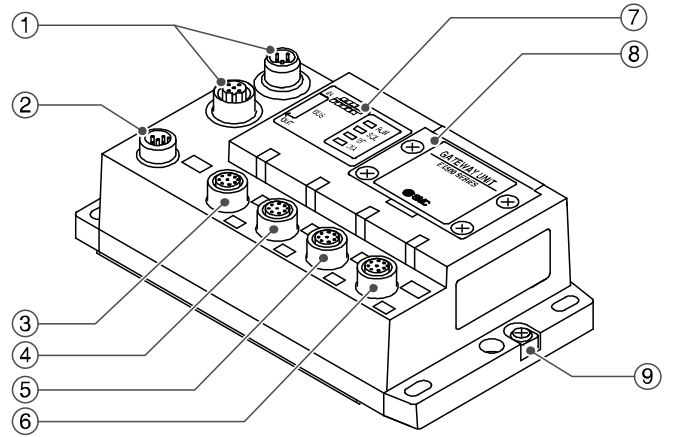
Item	Specifications
Ambient temperature	5 to 45 °C
Ambient humidity	35 to 85% RH (no condensate)
Ambient storage temperature	-25 to +70 °C
Withstand voltage	1000 VAC applied for 1 minute
Insulation resistance	500 VDC, 2 MΩ or more
Weight	470 g

Item	Specifications
Power supply for control and input	24.0 VDC ±10%, 3.0 A
Power supply for solenoid valves	24.0 VDC +10%/-5%, 3.0 A
Current consumption	Input device and SI unit control: 2.8 A Gateway internal circuit: 0.2 A
No. of Inputs / Outputs	64 Inputs / 64 Outputs

Item	Specifications
Protocol	PROFIBUS DP (EN 50170)
Bus interface	EIA RS-485
Device type	Slave
Communication speed	9.6 / 19.2 / 45.45 / 93.75 / 187.5 / 500 kbps 1.5 / 3.0 / 6.0 / 12 Mbps
Occupied area	64 inputs / 64 outputs max.
Configuration file	GSD file
ID number	140E (Hex)

Item	Specifications
No. of branches for inputs	4 branches for input (8 per branch)
No. of branches for outputs	4 branches for output (16 per branch)
Communication method	Dedicated protocol for SMC, 750 kbps
Branch current for inputs	0.7 A max. per branch
Branch current for outputs	0.65 A max. per branch (for EX500-S001) 0.75 A max. per branch (for EX500-Q#01)
Branch cable length	5 m max. per branch (10 m total max.)

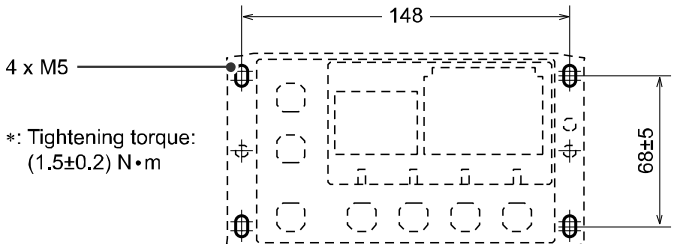
3 Name and function of parts



No	Part	Description
1	Fieldbus connector	Connection to PROFIBUS DP
2	Power supply connector	Connection for power supply.
3	Connector (COM A)	Connection to SI units (manifold valve) or input units using a branch cable.
4	Connector (COM B)	
5	Connector (COM C)	
6	Connector (COM D)	
7	LED Display	Displays the unit status.
8	Switch cover	Set the address and bus terminator switches under the cover.
9	FE terminal (M3)	Functional Earth (FE).

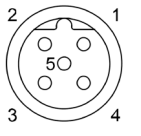
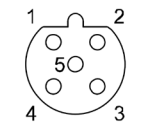
4 Installation

4.1 Direct mounting
Secure in position using 4 x M5 screws, 15 mm minimum thread length.



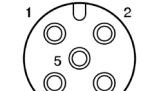
4.2 Wiring connections
• Communication Connector
Select the appropriate cables to mate with the connectors on the SI unit. The PROFIBUS DP connection has 2 ports, BUS IN and BUS OUT, and both ports can be used for connection.

M12 5-pin Plug / Socket (B-coded)

Connector		Pin No.	Signal name
BUS IN	BUS OUT		
		1	N.C.
		2	RxD/TxD-N
		3	N.C.
		4	RxD/TxD-P
		5	Shield


• Power Supply Connector
Connect the power supply to the power supply connector on the Gateway unit. With this cable, power is supplied to the output devices (such as solenoid valve) and the input devices and for control.

M12 5-pin Socket (A-coded)

Connector	Pin No.	Signal name
	1	0 V (solenoid valves)
	2	24 V (solenoid valves)
	3	0 V (control and input)
	4	24 V (control and input)
	5	FE

The M12 connector cable for fieldbus and power supply connections has two types, Standard M12 and SPEEDCON compatible. If both plug and socket have SPEEDCON connectors, the cable can be inserted and connected by turning it a 1/2 rotation. A standard connector can be connected to a SPEEDCON connector.

- Both single and two power supply systems can be adopted, however the wiring should be made separately (for solenoid valves / outputs and for input and control) for either system.
- **Branch Connector**
Connect SI units (solenoid valves) and input devices to the communication connectors (COM A - D) using an M12 (8-pin) connector cable (EX500-AC###-S#P#).
As each cable contains power supply wiring, there is no need to supply power to the SI unit (solenoid valves) or input devices separately.

 **Warning**


- Be sure to fit a seal cap (EX9-AWTS) on any unused connectors. Proper use of the seal cap enables the enclosure to maintain IP65 specification. Tightening torque: 0.1 N•m.

4.3 Ground Connection

- Connect the FE terminal (M3) to ground.
- Individual grounding should be provided close to the product with a short cable to assure the safety and noise resistance of the system.
- Resistance to ground should be 100 Ω or less.

4 Installation (continued)

4.4 Environment

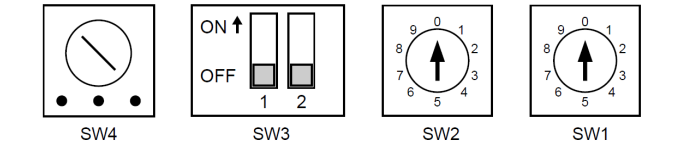
 **Warning**

- Do not use in an environment where corrosive gases, chemicals, salt water or steam are present.
- Do not install in a location subject to vibration or impact in excess of the product's specifications.
- Do not mount in a location exposed to radiant heat that would result in temperatures in excess of the product's specifications.

5 Setting

5.1 Switch setting

- The switches should only be set with the power supply turned OFF.
- Open the switch protection cover and set the switches with a small flat blade screwdriver.
- Be sure to set the switches before use.
- After setting the switches close the protective cover and tighten the screws with the specified tightening torque of 0.6 N•m.

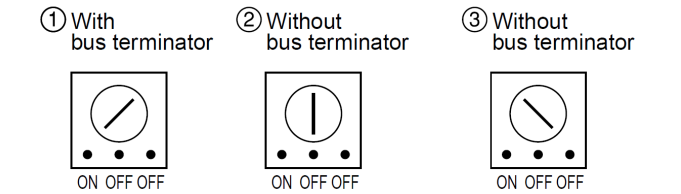


• Address setting

SW3 (x100)		SW2	SW1	Node Address
1	2	x10	x1	
N.C.	0	0	0	0 (default)
		0	1	1
		0	2	2
		:	:	:
		9	8	98
	1	9	9	99
		0	0	100
		0	1	101
		:	:	:
		2	5	125

- The node address can be set in the range 0 – 125.
- The number of available nodes is up to 32 stations per branch, or 126 stations with a repeater.

• Bus terminator switch (SW4)
A bus terminator is required at both ends of the PROFIBUS DP bus segment.
Switch SW4 ON if the Gateway unit is at the end of the bus segment.

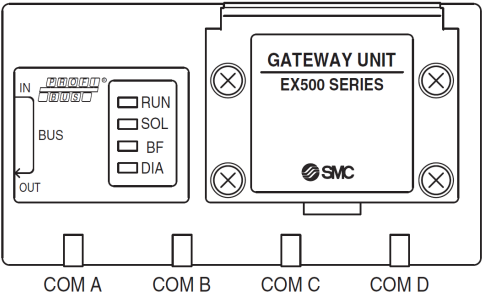


5.2 Configuration
An applicable GSD file is required to configure the Gateway unit for the PROFIBUS DP network. Download the latest GSD file from the SMC website (URL: <https://www.smcworld.com>).

Product number	GSD files
EX500-GPR1A-X20	Smc_140e.gsd

Technical documentation giving detailed configuration information can be found on the SMC website (URL: <https://www.smcworld.com>).

6 LED Display



- Gateway unit status

LED		Description
RUN	Green ON	Power for control and input is ON.
	OFF	Power for control and input is not supplied.
SOL	Green ON	Power for SI units (solenoid valves) is ON.
	OFF	Power is not supplied to SI units (solenoid valves), or voltage < 20 V.
BF	Red ON	PROFIBUS DP communication is abnormal.
	OFF	PROFIBUS DP communication is normal.
DIA	Red ON	DIA is abnormal.
	OFF	DIA is normal.
COM A	Green ON	COM A is receiving data.
	OFF	COM A is not receiving data.
COM B	Green ON	COM B is receiving data.
	OFF	COM B is not receiving data.
COM C	Green ON	COM C is receiving data.
	OFF	COM C is not receiving data.
COM D	Green ON	COM D is receiving data.
	OFF	COM D is not receiving data.

7 Outline Dimensions (mm)

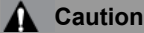
Refer to the operation manual on the SMC website (URL: <https://www.smcworld.com>) for outline dimensions.

8 How to Order

Refer to the operation manual on the SMC website (URL: <https://www.smcworld.com>) for How to order information.

9 Maintenance

9.1 General Maintenance



Caution

- Not following proper maintenance procedures could cause the product to malfunction and lead to equipment damage.
- If handled improperly, compressed air can be dangerous.
- Maintenance of pneumatic systems should be performed only by qualified personnel.
- Before performing maintenance, turn off the power supply and be sure to cut off the supply pressure. Confirm that the air is released to atmosphere.
- After installation and maintenance, apply operating pressure and power to the equipment and perform appropriate functional and leakage tests to make sure the equipment is installed correctly.
- If any electrical connections are disturbed during maintenance, ensure they are reconnected correctly and safety checks are carried out as required to ensure continued compliance with applicable national regulations.
- Do not make any modification to the product.
- Do not disassemble the product, unless required by installation or maintenance instructions
- Stop operation if the product does not function correctly.

10 Limitations of Use

10.1 Limited warranty and Disclaimer/Compliance Requirements

Refer to Handling Precautions for SMC Products.

11 Product Disposal

This product shall not be disposed of as municipal waste. Check your local regulations and guidelines to dispose of this product correctly, in order to reduce the impact on human health and the environment.

12 Contacts

Refer to www.smcworld.com or www.smc.eu for your local distributor / importer.

SMC Corporation

URL : <https://www.smcworld.com> (Global) <https://www.smc.eu> (Europe)
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