# Made to Order Common Specifications: -XC3: Special Port Location



### 15 Special Port Location

Symbol -XC3

Compared with the standard type, a cylinder which changes the connection port location of rod/head cover and the location of cushion valve.

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|-----|-------|---------|----|
|     |       |         |    |

| Series               | Description                         | Model                     | Action                               | Note   | Vol. no. (for std mode |
|----------------------|-------------------------------------|---------------------------|--------------------------------------|--|------------------------|
|                      | Standard type                       | CJ2-Z                     | Double acting, Single rod            | Except w/ rail mounting type auto switches, w/ air cushion |                        |
| CJ2                  | Non-rotating rod type               | CJ2K-Z                    | Double acting, Single rod            | Except w/ rail mounting type auto switches                 |                        |
|                      | Smooth cylinder                     | CJ2Y-Z                    | Double acting, Single rod            |  |                        |
|                      | Air cylinder                        | CM2-Z1                    | Double acting, Single rod            |  |                        |
|                      |                                     | CM2-Z                     | Double acting, Single rod            |  |                        |
|                      | Standard type                       | CIVIZ-Z                   | Single acting (Spring return/extend) |  |                        |
|                      |                                     | CM2W-Z                    | Double acting, Double rod            |  |                        |
|                      | Air-hydro type                      | CM2H-Z                    | Double acting, Single rod            |  |                        |
|                      |                                     | CM2K-Z                    | Double acting, Single rod            |  |                        |
| CM2                  | Non-rotating rod type               | -                         | Single acting (Spring return/extend) |  |                        |
| CIVIZ                |                                     |                           | Double acting, Double rod            |  |                        |
|                      | Direct mount type                   | CM2R-Z                    | Double acting, Single rod            | Except with air cushion                                    |                        |
|                      | Direct mount type, Air-hydro type   |                           | Double acting, Single rod            |  |                        |
|                      | Non-rotating rod, Direct mount type | CM2RK-Z                   | Double acting, Single rod            |  |                        |
|                      | Smooth cylinder                     | CM2Y-Z                    | Double acting, Single rod            |  |                        |
|                      | End lock cylinder                   | CBM2                      | Double acting, Single rod            | Except with air cushion                                    |                        |
|                      | Low speed cylinder                  | CM2X-Z                    | Double acting, Single rod            |  |                        |
| CG1                  | Air cylinder                        | CG1-Z1                    | Double acting, Single rod            |  |                        |
|                      | Ctondord trino                      | MB                        | Double acting, Single rod            |  |                        |
|                      | Standard type                       | MBW                       | Double acting, Double rod            |  |                        |
| MB ,                 | Non votation and time               | MBK                       | Double acting, Single rod            |  |                        |
|                      | Non-rotating rod type               | MBKW                      | Double acting, Double rod            |  |                        |
|                      | Ctondard tune                       | MB1                       | Double acting, Single rod            |  | Web Catalog            |
| MB1 Standard type    | MB1W                                | Double acting, Double rod |                                      | Web Catalog  |                        |
|                      | Non-rotating rod type               | MB1K                      | Double acting, Single rod            |  |                        |
|                      | Ctondord trino                      | CA2                       | Double acting, Single rod            |  |                        |
| CA2                  | Standard type                       |                           | Double acting, Double rod            |  |                        |
|                      | End lock cylinder                   | CBA2                      | Double acting, Single rod            |  |                        |
| 004                  | Standard type                       | CS1                       | Double acting, Single rod            |  |                        |
| CS1                  | Low friction type                   | CS1□Q                     | Double acting, Single rod            |  |                        |
| CS2                  | Standard type                       | CS2                       | Double acting, Single rod            |  |                        |
| US2                  | Smooth cylinder                     | CS2Y                      | Double acting, Single rod            | Applicable to ø20 to ø40                                   |                        |
| RHC                  | High power cylinder                 | RHC                       | Double acting, Single rod            |  |                        |
|                      |                                     |                           | Double acting                        |  |                        |
|                      |                                     | RSQ-Z                     | Double acting with spring installed  |  |                        |
| <b>DOO</b>           | Ctannas audindas                    |                           | Single acting                        |  |                        |
| RSQ Stopper cylinder | Stopper cylinder                    | pper cylinder<br>RSQ*     | Double acting                        | ø12 only   |                        |
|                      |                                     |                           | Double acting with spring installed  | ø12 only   |                        |
|                      |                                     |                           | Single acting                        | ø12 only   |                        |
|                      |                                     |                           | Double acting                        | •  |                        |
| RSG                  | Stopper cylinder                    | RSG                       | Double acting with spring installed  |  |                        |
|                      |                                     |                           | Single acting                        |  |                        |
| CL1                  | Locked up cylinder                  | CL1                       | Double acting, Single rod            |  |                        |
| CLS                  | Cylinder with lock                  | CLS                       | Double acting, Single rod            |  |                        |
| CNA2                 | Cylinder with lock                  | CNA2                      | Double acting, Single rod            | Unlocking cams are on the same side as cushion valves.     |                        |
| MXH                  | Compact slide                       | MXH-Z                     | Double acting                        |  |                        |

<sup>\*</sup> The RSQ, MB, MB1,and CA2 are the same shape as the current product.

#### **How to Order**

CJ2 CM2 Standard model no. -XC3 A B

Special port location 

Head port location seen from the rod side

Rod port location seen from the rod side

Specifications: Same as standard type.

\* For port location, refer to the following diagrams and show the symbols of A, B, C and D.

### Port Location Series

CJ2 CM2 CG1

|     | Corresponding symbol of mounting brack  | et (Positional relationships)                |   |
|-----|---|--|---|
| D B | Position relation between cle  * Viewed from the rod side, the ports are rendered A, B, C, and D, in the clockwise direction. | D B  | * Viewed from the rod side, with<br>the clevis positioned as<br>shown in the diagram, the<br>ports are rendered A, B, C,<br>and D, in the clockwise<br>direction. |
|     | ships between port and cushion valve cannot be changed.   | <ol><li>Cylinder with cushion of C</li></ol> | CJ2 (CJ2-A) is not available for -XC3.  |



# **Made to Order Common Specifications:**

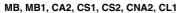


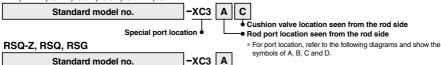


### 15 Special Port Location

Symbol -XC3

### How to Order





Specifications: Same as standard type

### **Relation between Port Location and Cushion Valve Location**

Special port location

|        | between Port Location and Cushion Valve Location   |   |   |  |                         |  |                                   |
|--------|--|---|---|--|-------------------------|--|-----------------------------------|
| Series | Corresponding symbol of mounting bracket (Positional relationships)  |   |   |  |                         |  |                                   |
|        | Basic<br>type  | Foot<br>type  | Rod side<br>flange type                 | Head side<br>flange type                               | Single<br>clevis        | Double<br>clevis   | Center<br>trunnion                |
|        | l type   | Port  | nange type                              | nange type   | type                    | type   | type                              |
|        | (A)  | (A)   | (A)                                     | (A)  | (A)                     | (A)  | (A)                               |
| CA2    | THE FEET   |   | (A)                                     | +++++++  | H 11 (+)                |  | (FILITE)                          |
|        | PHY  |   | VD TO                                   |  |                         | LANGE OF THE PARTY |                                   |
| CS1    | (D) (G) (E   | 3)(D) (O) (B)   | )(D) (B)                                | (D) (B)(C  | D) (10) (10) (10) (10)  | ))   |                                   |
|        | + + + +  | † +   | + + + + + +                             | +1+1 +1+1  | + 111(+)                | +1111+   | [+] [+]                           |
| CNA2   | (C)<br>Cushion val   | (C)   | (C)                                     | (C)  | (C)                     | (C)  | (C)                               |
| 014    |  |   |   |  |                         |  |                                   |
| CL1    |  | above diagram, the s<br>D, in the clockwise dire  |   | the ports and cushion valv                             | es are as follows: vie  | wed from the rod side,   | the top position is rendered A;   |
|        |  |   |   | is applicable only when the                            | rod cover and the he    | ad cover are changed to  | the same positions.               |
|        | 3. The symbol indic  | ated as "-XC3 AB" i   | s the standard specification            | n, and there are no part num                           | nbers A or B.           | -  |                                   |
|        | Those shown about  | ove are the same as s   | tandard, other than the syn             | nbols that indicate the positi                         | ions of the ports and   | the cushion valves.  |                                   |
|        | Cushion valve Port   | Cushion<br>valve Port   | Cushion<br>valve Port                   | Cushion<br>valve Port                                  | Cushion valve Port      | Cushion<br>valve Port  | Cushion valve Port                |
|        | MA / TOTAL   | MA / TOIL   | vaive √oit                              | valve √oit   | AN A                    | NA / TOIL  | <u>vaive</u> √                    |
|        |  |   | $\oplus$ <b>6</b> $\bullet$             | $\oplus$   |                         |  |                                   |
|        |  |   |   |  |                         |  |                                   |
|        |  |   |   |  |                         |  |                                   |
| CS2    | 4  |   | ( · ( · · · · · · · · · · · · · · · · · | (+ (4 - 4) +)  |                         |  |                                   |
|        | Basic type   | Foot type   | Rod side flange type                    | Head side flange type                                  | Single clevis type      | Double clevis type   | Center trunnion type              |
|        | 1. Symbol of pos   | ition for port and cu   | ushion valve has to be lo               | ooked from the rod side.                               | as figures above.       | (In the case of stand  | ard cylinders, port must be       |
|        | positioned in th   | ne upper side.) Defir   | ne the upper side to be A               | A, and then B, C, and D in                             | n a clockwise order     |  | , .,                              |
|        | 2. Model of combination between port and cushion valve is applicable only when the position of a port and a cushion valve on the rod cover and the head cover will be changed to the same position against the support bracket, as a rule. |   |   |  |                         |  |                                   |
|        | 3 XC3AA is not available in terms of the position between port and cushion valve, since it is available in the standard products.  |   |   |  |                         |  |                                   |
|        | Cushi  |   | <u> </u>                                | Cushion  | Cush                    |  |                                   |
|        | Port valve   |   |   | Port valve   | Port valve              | Port valve   | Port valve                        |
|        | a Milita   | A DECEMBER OF THE PROPERTY OF |   | (A (A) (A) (A) (A) (A) (A) (A) (A) (A) (               | <b>A</b>                | <b>A</b>   |                                   |
|        |  |   |   |  |                         |  |                                   |
|        |  |   |   |  |                         |  |                                   |
| MB     |  |   | $\oplus$ <b>6</b> $\bigcirc$            |  |                         |  |                                   |
| MB1    | Basic type   | Foot type   | Rod side flange type                    | Head side flange type                                  | Single clevis type      | Double clevis type   | Center trunnion type (Except MB1) |
| INIDI  |  |   |   |  |                         |  |                                   |
|        |  |   |   | ooked from the rod side,<br>A, and then B, C, and D ir |                         |  | ard cylinders, port must be       |
|        |  |   |   |  |                         |  | the rod cover and the head        |
|        |  |   | position against the sup                |  |                         |  |                                   |
|        | 3. XC3AA is not a  | available in terms of   | tne position between po                 | rt and cushion valve, sind                             | ce it is available in t | ne standard products   |                                   |
|        |  |   | Port                                    |  |                         |  |                                   |
|        |  |   | Rod cha                                 | amfered Ro   | d chamfered             | Rod chamfered  | Rod chamfered                     |
| RSQ-Z  | In the case of sta   |   |   |  |                         | /  |                                   |
|        |  | and rod-chamfered   |   |  | } €                     |  |                                   |
| RSQ    | and positioned u   | the same surface  | (C) (A)                                 |  | <u> </u>                |  |                                   |
|        |  | osition at right to be  |   |  | Port                    |  | ort Call                          |
| RSG    |  | in a clockwise orde   |   |  | • 6                     |  |                                   |
|        |  |   | (B)                                     |  |                         | Port   |                                   |
|        |  |   | Standard type                           | -XC3A  |                         | -хсзв  | -XC3C                             |
| 1474   | 1  |   | 71.                                     |  |                         |  |                                   |
| 14/4   |  |   |   | C 01 10  |                         |  |                                   |

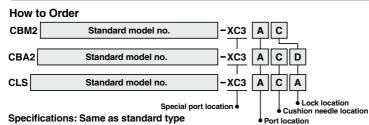
## Made to Order Common Specifications:





### 15 Special Port Location

Symbol -XC3



| Series | n between Port Location and Cushion Valve Location  Corresponding symbol of mounting bracket (Positional relationships)   |  |   |   |   |   |   |  |
|--------|---|--|---|---|---|---|---|--|
| CBM2   | Corresponding symbol of mounting brace  The port and end lock positions can be specified.  Rod side port and head side port are at the same location. Symbols of lock position and port location are as the following diagrams.  Port  Standard (AD)  AC  AB  Except with air cushion |  |   |   | The figures below clevis type.  AD  Standard (BA  | v show typical syn  | BD DA   |  |
| CBA2   | Port and cushion port location, cus following diagrams  | needle are at the shion needle po          |   | position. Symbols of position are as the        | When the mouplaced like bele (A) (D) (C) (B) (C) (C) Foot type (A) (C) (C) (C) Single clevis type | nting bracket is at ow are on a basis  (A)  (A)  (C)  (C)  (A)  (A)  (C)  (A)  (A | tached, the conditions  (A) (B)(D) (C) (C) (C) (D) (C) (D) (C) (C) (C) (C) (C) (C) (C) (C) (C) (C |  |
| CLS    | (C) Cushion valve  1. Symbols of port ar A, and then B, C, c, 2. The combination n 3. Part number of -Xi 4. For the rod side fix with each other.   | (A) (C) (C) (C) (C) (C) (C) (C) (C) (C) (C | (C)  nd lock positions, ha e order. a cushion valve is a railable since it indica titions Band D cannot | oplicable when the rod ar ates a standard type. | (C) the rod side as shown in the dead covers are moved the brake cylinder and                     | ved to the same pos   | (C)  Define the upper side to be  |  |

**SMC** 

### Made to Order Common Specifications:





### 15 Special Port Location

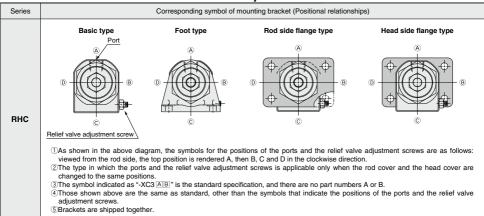
Symbol -XC3

### **How to Order**



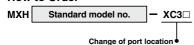
Specifications: Same as standard type

#### Relation between Port Location and Relief Valve Adjustment Screw Location



\* For port location, refer to the following diagrams and show the symbols of A, B, C and D.

#### How to Order



#### Specifications: Same as standard type

The port location of a standard product is in the axial direction, and it is shipped as plugged on both sides. However, side ported types can be ordered. A shifting of the plugs is not required by the customer.

#### Relation between Port Location and Plug Location

