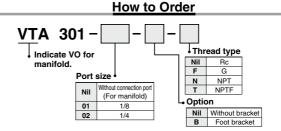
# **3 Port Air Operated Valve** VTA301 Series











## Specifications

Fluid	Air
Operating pressure range (MPa)	0 to 1.0
Pilot pressure range (MPa)	0.2 to 1.0
Ambient and fluid temperature (°C)	-10 to 50 (No freezing)
Lubrication	Not required (Use turbine oil Class 1 ISO VG32, if lubricated.)
Impact/Vibration resistance (m/s <sup>2</sup> ) Note)	150/50
Enclosure	Dustproof

Note) Impact resistance: No malfunction from test using drop impact tester, to axis and right angle directions of main valve, each one time when pilot signal ON and OFF. (Value in the initial stage)

Vibration resistance: No malfunction from test with 45 to 2000 Hz one sweep, to axis and right angle direction of main valve, each one time when pilot signal ON and OFF. (Value in the initial stage)

## Option

Description	Part no.				
Bracket (With screw)	DXT060-27A				

#### Flow Rate Characteristics/Weight

		Flow rate characteristics										Weight		
Valve model	1→2(P→A)			2→3(A→R)		3→2(R→A)		2→1(A→P)			(kg)			
		C[dm3/(s·bar)]	b	Cv	C[dm3/(s-bar)]	b	Cv	C[dm³/(s·bar)]	b	Cv	C[dm³/(s·bar)]	b	Cv	Grommet
VTA301-01-□-□	1/8	0.63	0.30	0.16	0.59	0.30	0.15	0.59	0.32	0.15	0.65	0.30	0.16	0.11
VTA301-02-□-□	1/4	0.66	0.28	0.16	0.60	0.29	0.15	0.61	0.32	0.15	0.66	0.30	0.16	(With bracket: 0.13)
VOA301	Without connection port	0.34	0.26	0.084	0.32	0.17	0.076	0.35	0.22	0.084	0.35	0.13	0.079	0.12

Note 1) The pilot port size is 1/8.

Note 2) Flow rate characteristics of VOA301 is the value when the valve is mounted on a manifold.

# 3 Port Air Operated Valve VTA301 Series

# A Precautions

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

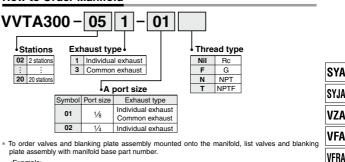
### For manifold

# **∧** Caution

- Each valve is fixed on the manifold with two M4 mounting screws. Please tighten the screws properly when valves are reassembled.
  Screw tightening torque: 1.4 N·m
- 2. M4 or equivalent bolts should be tightened evenly to mount the valve onto the manifold base.
- In the case of common exhaust type, pressurization or vacuum suction through R port is not possible.
- In the case of 6 stations or more, supply pressure from both sides of P port.

In the case of common exhaust type, exhaust air from both sides of R port as well.

# How to Order Manifold



<example></example>
VVTA300-051-01 1 pc.
*VOA301 4 pcs.
±DXT060-51-13A······ 1 pc.
<b>T</b>

Prefix it to the part nos, of the solenoid valve, etc.

 Manifold bases same as those for VVT300 series manifold valves are available. Please consult with SMC for the manifold specifications and precautions.

### Manifold Model

Model	Applicable manifold model	Accessory (Part no.)
VOA301	Common/Individual exhaust	Function plate (DXT060-32-4A)

## 6 Valve Functions Available by Changing of Piping Port

				3 3	5	
	3 port N.C.	3 port N.O.	2 port N.C.	2 port N.O.	Selector	Divider
Pilot OFF		Р 🛛 🔭 А	R (Plug) ③ P □ ② A	(Plug) (D) (Plug) (Plug	R P P	P 1 2 A
Pilot ON	В 9 1 — — 2 А	♥ R ③ P ① <b>←</b> ■2 A	R (Plug) 3 P (1) A	P (Plug) 1 2 A	♥ R ③ ₽	R 9 () (() () () () () () () () () () () ()

VPA4

SYJA

VZA

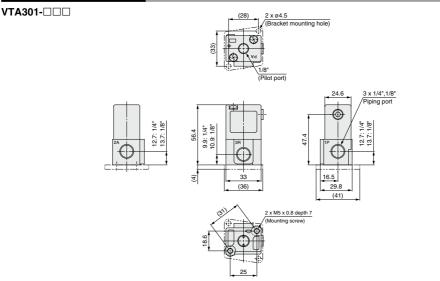
VTA

VGA

VPA VPA3

# VTA301 Series

# **Dimensions/Base Mounted**



# **Dimensions/Manifold**

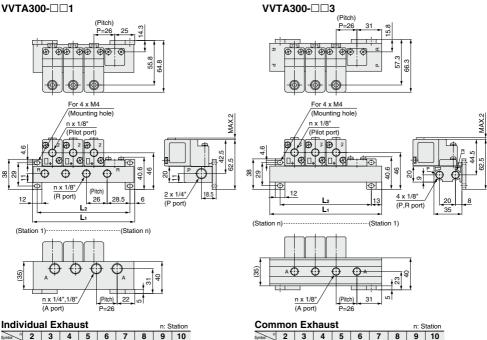


 Image: Normal state
 Image: Normal state

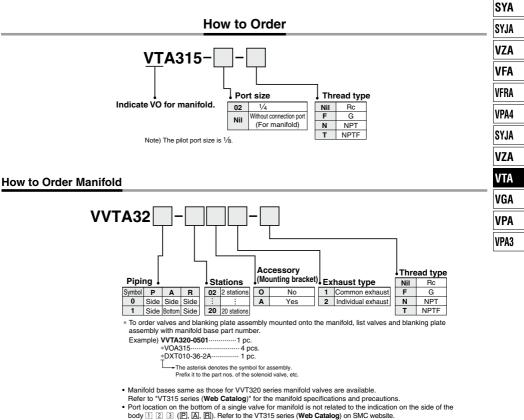
**SMC** 

L1 88 114 140 166 192 218 244 270 296

L2 62 88 114 140 166 192 218 244 270

Calculation formula: L1 = 26n + 36, L2 = 26n + 10

# <sup>3</sup> Port Air Operated Valve VTA315 Series



The left side is the 1st station when viewing the A port of the manifold base in front.

#### Manifold Model

- 1	inamiona i	liouol	
[	Model	Applicable manifold model	Accessories
[	VOA315	Common/Individual exhaust	O-ring (KA00087: 4 pcs.), round head combination screw (DXT010-66-2: 2 pcs.)

# VTA315 Series



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#### Specifications

Specifications	
Fluid	Air
Operating pressure range (MPa)	0 to 1.0
Pilot pressure range (MPa)	0.1 to 1.0
Ambient and fluid temperature (°C)	-10 to 60 (No freezing)
Lubrication	Not required (Use turbine oil Class 1 ISO VG32, if lubiricated.)
Impact/Vibration resistance (m/s <sup>2</sup> ) Note)	150/50
Enclosure	Dustproof

Note) Impact resistance: No malfunction from test using drop impact tester, to axis and right angle directions of main valve, each one time when pilot signal ON and OFF. (Value in the initial stage)

Vibration resistance: No malfunction occurs on the test with one sweep from 45 to 1000 Hz, to axis and right angle directions of main valve each time when pilot signal ON and OFF. (Value in the initial stace)

#### Flow Rate Characteristics/Weight

		Flow rate characteristics											Weight
Valve model	1→2(P→A)			2→3(A→R)		3→2(R→A)		2→1(A→P)			(kg)		
	C[dm³/(s·bar)]	b	Cv	C[dm3/(s·bar)]	b	Cv	C[dm3/(s·bar)]	b	Cv	C[dm3/(s.bar)]	b	Cv	Grommet
VTA315	1.6	0.30	0.39	1.7	0.39	0.45	1.9	0.38	0.49	1.7	0.36	0.45	0.16
VOA315	1.4	0.12	0.33	1.2	0.18	0.29	1.5	0.16	0.35	1.2	0.13	0.28	

# ▲ Precautions

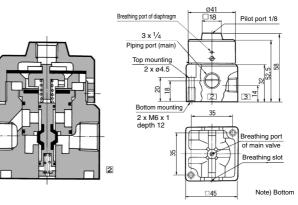
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# 

- Each valve is fixed on the manifold with two M4 mounting screws. Please tighten the screws properly when valves are reassembled.
  Screw tightening torque: 1.4 N-m
- When using 6 or more stations on the manifold, supply pressure from both sides of P port.

In the case of common exhaust type, exhaust air from both sides of R port as well.

### **Construction/Dimensions**



# **▲** Caution

1

1. This valve has a breathing port for the main valve at the bottom. To prevent malfunctions, do not clog the breathing port.

(When mounted on a metal surface, breathing air can go through from the breathing port to the breathing groove; however, when the valve is mounted on a rubber surface, the breathing air may be blocked by the deformation of rubber.)

Take measures to prevent ingress of dust and foreign matter from the exhaust port and other unused ports. Also, take measures to prevent ingress of water and foreign matter from the breathing port of the diaphragm.