# 5 Port Solenoid Valve Plug-in Type

## S0700 Series

Flow rate

haracteristics

( €

SY

SY

S0700

S0700

0.35w

Up to ø25

(At 300 mm/s)

Power consumption

Slim Compact Bar Base

b: **0.39** 

cv: 0.11

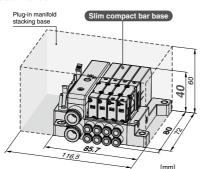


**C**[dm<sup>3</sup>/(s·bar)]: **0.39** 

Installation volume

Installation area

Approx. 45% reduction Approx. 18% reduction



## Plug-in Type Stacking Base

■ Fieldbus System (Serial Transmission) Compatible Protocols

DeviceNet

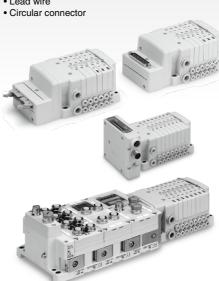
Possible to drive cylinders

CANOPEN Ether CAT.



EtherNet/IP POWERLINK

- EtherNet/IP™ and PROFINET are compatible with wireless systems.
- D-sub connector
- Flat ribbon cable
- Terminal block box
- Lead wire

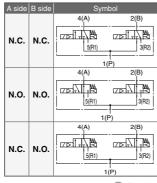


## | Plug-in Manifold Variations

	<b>S</b> Kit Serial Transmission (Fieldbus System)							
	EX180	EX260	EX250	EX600	EX500	EX510		
	For Output	For Output	For Input/Output	For Input/Output	Gateway-type	Gateway-type		
Slim Compact Bar Base	Page 654	P _	_	_	_	Page 656		
Plug-in Type Stacking Base	_	Page 676	Page 678	Page 680	Page 684) Page 686)	_		
DeviceNet	۵	•				۵		
PROFII®		•		•				
PROFID®		•	•	•	•	•		
Š (UNODEN			•					
CC-Link	•	۰		٠		•		
EtherNet/IP		٠	٠	۰	۰			
Ether CAT.		٠		•				
CC-Link  EtherNet/IP  EtherCAT.			٠					
ETHERNET III IIII POWERLINK		۵						
EtherNet/IP™ compatible				۵				
wireless base PROFINET compatible				0				

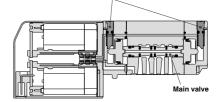
## 4-Position Dual 3-Port Valve

- •Two 3-port valves in one body.
- Independently operating 3-port valve at each side of A and B.
- Number of stations occupied for 3-port valve halved.
- Available as 4-position 5-port valve.



## Adopted Direct Manual.

Possible to switch the main valve reliably by direct manual override even when pressure is below the operating pressure range during maintenance.

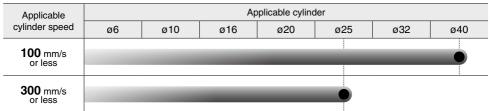


SJ SY

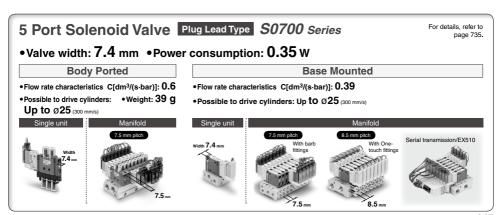
S0700 S0700

<b>F</b> Kit D-sub Connector	P Kit Flat Ribbon Cable	<b>T</b> Kit Terminal Block Box	L Kit Lead Wire	M Kit Circular Connector
MIL Standard	MIL Standard •26 pins, 20 pins			
		_	_	_
Page 660	Page 664			S.
Page 690	Page 694	Page 702	Page 706	Page 710

## Optimum Actuation Size Chart of Air Cylinder



For horizontal operation. Refer to page 652 for calculation conditions.



## **Variations/Options**

				Slim Compact Bar Base	Plug-in Type Stacking Base				
Base model			nodel	Page 653					
Piping spec.	Port size		(P), 3(R)	ø6, ø8, ø1/					
E I	ď	4	(A), 2(B)	ø2, ø3.2, ø4, ø1/8", ø5/32"					
			EX510	•	<del>_</del>				
			EX180 EX500	<u>•</u>					
	8	S Kit	EX250		•				
			EX260	_	•				
bu			EX600	_					
Type of wiring	F	- Kit	D-sub connector	•	0				
Type	F	P Kit	Flat ribbon cable	•	•				
	1	Γ Kit	Terminal block box	_	•				
	L	_ Kit	Lead wire	_	•				
-		// Kit	Circular connector	_	•				
E	Blanking plate  External pilot [-R]		1	Page 718	Page 718				
				Page 718					
	Direct I silence		itlet with built-in	Page 718	● Page 718				
l	ndivid	ual SUI	P/EXH spacer	_	Page 719				
ı	ndivid	lual SUP spacer Page 719		Page 719	_				
1	ndivid	ual EXI	1 spacer	Page 719	_				
5	SUP bl	ock pla	plate —		Page 719				
			k plate —		Page 720				
	Back p [ <b>-B</b> ]	ressure	check valve	_					
⊆		ng plate	with output	Page 720	Page 720				
	Port plu	ug		Page 721	Page 721				
			ting bracket	Page 721	Page 721				
r	Applicable to DIN rail mounting Blanking plug (For One-touch fitting) KJP-02 KQ2P-23/04/06 Silencer (For EXH port) Name plate[-N] SS0700-N-Station (1 to Max. stations)				Page 721				
E			or One-touch fitting) P-23/04/06	● Page 722	<b>●</b> Page 722				
				Page 722	■ Page 722				
				_	Page 722				
I	Dual flo	ow fittin	g	_	Page 723				
		XH blo		_	● Page 723				
1	Double	check I 0-FPG	olock (Separated)	Page 724	Page 724				

# INDEX

Variations	Page 646
Variations/Options	Page 648
Valve Specifications	Page 650
Manifold Specifications	Page 651
Cylinder Speed Chart, Symbol	Page 652

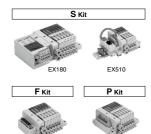
# SJ

SY

SY S0700

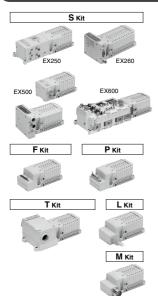
## S0700

## **Slim Compact Bar Base**



Serial Transmission S Kit	Page 653
D-sub Connector <b>F</b> Kit ·····	- Page 659
Flat Ribbon Cable P Kit	Page 663
Construction	- Page 671
Manifold Exploded View	- Page 672

## Plug-in Type Stacking Base



Serial Transmission S Kit	Page 675
D-sub Connector <b>F</b> Kit	- Page 689
Flat Ribbon Cable P Kit	- Page 693
Terminal Block Box T Kit	Page 701
Lead Wire L Kit	··Page 705
Circular Connector M Kit	- Page 709
Construction	- Page 713
Manifold Exploded View	- Page 714
Manifold Optional Parts	- Page 718
Specific Product Precautions	·· Page 725
Troubleshooting	Page 733

# S0700 Series Valve Specifications

## **Valve Specifications**

#### Model

				Flow rate characteristics						Response W	
Туре		Type of actuation		1	1→4/2 (P→A/B)			4/2→5/3 (A/B→R1/R2)			Weight [g]
		aotaation		C[dm3/(s-bar)]	b	Cv	C[dm3/(s-bar)]	b	Cv	[msec]	[9]
	2-position	Single	S0711	0.39	0.39	0.11	0.37	0.39	0.10	18 or less	36
Slim compact Bar base	2-po	Double	S0721	0.39	0.39	0.11	0.37	0.39	0.10	10 or less	41
Page 653	4-pos.	Dual 3-port valve	S07 <sup>A</sup> <sub>C</sub> 1	0.34	0.34	0.09	0.33	0.33	0.08	18 or less	41
	2-position	Single	S0710	0.39	0.39	0.11	0.37	0.39	0.10	18 or less	30
Plug-in type Stacking base	2-pos	Double	S0720	0.39	0.39	0.11	0.37	0.39	0.10	10 or less	38
Page 675	4-pos.	Dual 3-port valve	S07 <sup>A</sup> <sub>C</sub> 0	0.34	0.34	0.09	0.33	0.33	0.08	18 or less	38

<sup>\*:</sup> Values for cylinder port fitting port size C6.

#### Specifications

	Valve construction	Rubber seal				
	Fluid	,	Air			
	Maximum operating pressure	0.7	MPa			
	Minimum operating pressure	0.2	MPa			
Su	Ambient and fluid temperature	-10 to	50°C*1			
gatic	Maximum operating cycle	5 Hz				
Ambient an Maximum  Pilot valve	Pilot valve exhaust method	Slim compact Bar base	Plug-in type Stacking base			
γa A	[	Common exhaust*2				
	Pilot valve manual override	Push type				
	Lubrication	Not required				
	Impact/Vibration resistance*3	30/100 m/s <sup>2</sup>				
	Enclosure	IP40				
uus	Coil rated voltage	24 VDC				
ätic	Allowable voltage fluctuation	±10% of rated voltage				
specifications	Coil insulation type	Class B or equivalent				
spe	Power consumption (Current) 24 VDC	onsumption (Current) 24 VDC DC 0.35 W (15 mA)				

<sup>\*1:</sup> Use dry air to prevent condensation when operating at low temperatures.

Vibration resistance: No malfunction occurred in a one-sweep test between 8.3 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main

<sup>\*1:</sup> Based on JIS B 8419-2010 (Supply pressure: 0.5 MPa, with indicator light and surge voltage suppressor, clean air. This will change depending on pressure and air quality.) The value when ON for the double type.

<sup>\*2:</sup> Valves with the external pilot specifications have a pilot EXH with individual exhaust specifications.

<sup>\*3:</sup> Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and deenergized states every once for each condition.

# S0700 Series Manifold Specifications

## **Manifold Specifications**

M	n	اما

		Piping spe	cifications		*1	*3	*3
	Base model	Port	size	Type of connection	Applicable	5-station	Addition
	1(P), 3(R) 4(A), 2(B)			stations	weight [g]	per station [g]	
	SS0751-□□□□ C6 (Ø6)			S kit: Serial transmission (EX510)	Max. 16 stations	270*2	19* <sup>5</sup>
Slim compact Bar base		C8 (ø8) N7 (ø1/4") N9 (ø5/16")	C2 (ø2) C3 (ø3.2) C4 (ø4)	S kit: Serial transmission (EX180)	Max. 32 stations	230*2	17
Slim co Bar	Option (Direct EXH outlet with built-in silencer)  Page 653  Option (Direct EXH outlet with built-in silencer)  C4 (e4) N1 (e1/8") N3 (e5/32")	N1 (ø1/8")	F kit: D-sub connector	Max. 24 stations	185	17	
		silencer)		P kit: Flat ribbon cable	Max. 24 stations	181	17
			C2 (ø2) C3 (ø3.2) C4 (ø4) N1 (ø1/8")	S kit: Serial transmission (EX500)	Max. 16 stations	260°2	20
		C6 (ø6) C8 (ø8) N7 (ø1/4") N9 (ø5/16") Option (Direct EXH outlet with built-in silencer)		S kit: Serial transmission (EX250/260/600)	Max. 24 stations	260*2	20
pe ase				F kit: D-sub connector	Max. 24 stations	330	20
Plug-in type Stacking base	SS0750-□□□			P kit: Flat ribbon cable	Max. 24 stations	325	20
Plu	initia		N3 (ø5/32")	T kit: Terminal block box	Max. 20 stations	660	20
				L kit: Lead wire	Max. 24 stations	455*4	20
	Page 675			M kit: Circular connector	Max. 24 stations	390	20

<sup>\*1:</sup> Maximum stations in the case of mixed single and double wiring (special wiring specifications)

SJ SY

S0700

<sup>\*2:</sup> Differs depending on the serial unit type.

<sup>\*3:</sup> Weight excluding valve. Refer to page 650 for valve weight.

<sup>\*4:</sup> Weight with lead wire length 0.6 m

<sup>\*5:</sup> Including DIN rail weight

## S0700 Series

## **Cylinder Speed Chart**

Applicable	Applicable cylinder								
cylinder speed	ø <b>6</b>	ø <b>10</b>	ø <b>16</b>	ø <b>20</b>	ø <b>25</b>	ø <b>32</b>	ø <b>40</b>	ø <b>50</b>	
100 mm/s or less							•		
300 mm/s or less					•				
500 mm/s or less		•							

- [Common conditions]
   Pressure: 0.5 MPa
   Piping length: 1 m
   Load ratio: 50%
   Stroke: 200 mm \*: Use as a guide for selection.

Please confirm the actual conditions with SMC Model Selection Software.

## **Symbol**

Model	Type of actuation	Symbol		
S0710 S0711	2-position single	(A)(B) 4 2 (R1)513(R2) (P)		
S0720 S0721	2-position double	(A)(B) 4 2 (R1)5 1 3(R2) (P)		
S07A0 S07A1	4-position dual 3-port N.C. + N.C. (Exhaust center)	4(A) 2(B) 5(R1) 3(R2)		
S07B0 S07B1	4-position dual 3-port N.O. + N.O. (Pressure center)	4(A) 2(B) 5(R1) 3(R2)		
S07C0 S07C1	4-position dual 3-port N.C. + N.O.	4(A) 2(B) 5(R1) 3(R2)		

## **Slim Compact Bar Base**

## **Serial Transmission**



SJ

SY

CE CH ST

For Output Serial Transmission System

**EX180** 

**➤ Page 654** 

Gateway-type Serial Transmission System

**EX510** 

**∠** Page 656

# **S0700** Series Slim Compact Bar Base Kit (Serial Transmission) EX180 (For Output) Serial Transmission System

## **How to Order Manifold**

## SS0751-08 C4 C8 SD V2 Stations



\*1: The maximum number of stations will be different depending on the wiring specifications.

#### Cylinder port size

Symbol	Port size			
C2	With ø2 One-touch fitting			
СЗ	With ø3.2 One-touch fitting	Metric		
C4	With ø4 One-touch fitting			
N1	With ø1/8" One-touch fitting	Inch		
N3	With ø5/32" One-touch fitting	inch		

#### P. R port size

. , po o o				
Port size				
With ø6 One-touch fitting Mei				
With ø8 One-touch fitting				
With ø1/4" One-touch fitting	la ele			
With ø5/16" One-touch fitting	Inch			
	Port size With ø6 One-touch fitting With ø8 One-touch fitting With ø1/4" One-touch fitting			

\*: If an inch size cylinder port is selected, select inch size piping connections for the P and R ports as well

Optio	11						
Symbol	Specifications						
Nil	None						
D	With DIN rail (Rail length: Standard)						
D0	Without DIN rail (With bracket)						
D□	With DIN rail Designated length (□: Station)						
<b>K</b> *1	Special wiring specifications (Except double wiring)						
R*2	External pilot						
S	Built-in silencer						

- \*1: Indicate the wiring specifications for mixed single and double wirings.
- \*2: For details, refer to page 718.
- \*: When two or more options are specified, indicate them alphabetically. Example) -KRS
- \*: For manifold optional parts, refer to pages 718 to 724.
- \*: For manifold exploded view, refer to page 672.

Refer to pages 786 to 788 and the Operation Manual for the details of the EX180 Integratedtype (For Output) Serial Transmission System. Please download the Operation Manual via our website, http://www.smcworld.com

\*: The maximum number of stations is determined by the

total number of solenoids

Number of solenoids

For mixed single and double wirings, enter -K to the order code options.

\*: For the S0700 series, SI unit models EX180-SDN1, EX180-SDN2, or EX180-SMJ1 cannot be selected as S kit (SDQIII, SDV2).

Туре	e of a	actua	ation	Single	Double, Dual 3-port

2

#### Kit type

t	0	Without SI unit
S	V2	CC-Link (32 points)
	Q2	DeviceNet® (32 points)
.	Q3	DeviceNet® (16 points)

SI unit output polarity

Symbol Specifications

Communication

Symbol Specifications

T-branch type Straight type

connector

Nil Positive common Negative common

\* Please contact SMC for SI unit specifications

## SI Unit Part No.

Symbol	Component module/ Communication connector	Common specification	SI unit part no.	Output stations
V2	CC-Link (32 points)	NPN output (Positive common)	EX180-SMJ3	
V2N	T-branch type	PNP output (Negative common)	EX180-SMJ5	Мах.
V2A	CC-Link (32 points)	NPN output (Positive common)	EX180-SMJ3A	32*1
V2AN	Straight type	PNP output (Negative common)	EX180-SMJ5A	
Q2	DeviceNet® (32 points)	NPN output (Positive common)	EX180-SDN3	
Q2N	T-branch type	PNP output (Negative common)	EX180-SDN5	Мах.
Q2A	DeviceNet® (32 points)	NPN output (Positive common)	EX180-SDN3A	32*1
Q2AN	Straight type	PNP output (Negative common)	EX180-SDN5A	
Q3	DeviceNet® (16 points)	NPN output (Positive common)	EX180-SDN4	
Q3N	T-branch type	PNP output (Negative common)	EX180-SDN6	Мах.
Q3A	DeviceNet® (16 points)	NPN output (Positive common)	EX180-SDN4A	16*1
Q3AN	Straight type	PNP output (Negative common)	EX180-SDN6A	
*1. Single	wiring			

\*1: Single wiring

## **How to Order Valves**

Type of actuation

S07

	Type of actuation •					
Symbol	Specifications					
1	2-position single					
2	2-position double					
A	4-position dual 3-port (N.C. + N.C.) [Exhaust center]					
B 4-position dual 3-port (N.O. + N.O.) [Pressure center]						
С	C 4-position dual 3-port (N.C. + N.O.)					

\*: For symbol, refer to page 652

Voltage: 24 VDC

#### 

Symbol	Specifications			
Nil	Nil Standard			
R	External pilot*1			

\*1: Not compatible with dual 3-port valves. The 3(R) port is open to the atmosphere. (Cannot be used for applying pressure or vacuum)

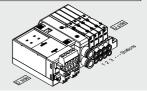
Base mounted plug-in

#### How to Order Manifold Assembly

#### Example Serial transmission kit

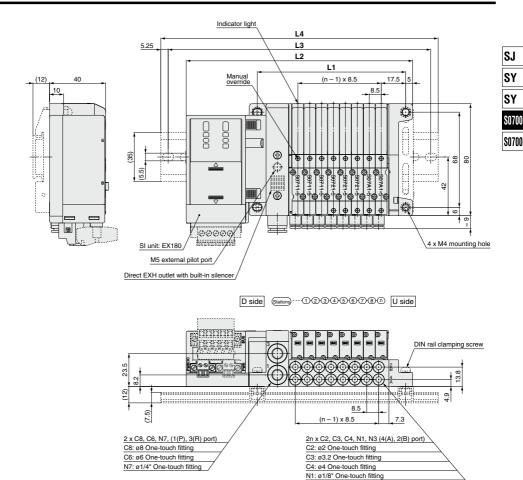
Specify the part numbers for valves and options together beneath the manifold base part number.

SS0751-08C4C8SDQ2 ··· 1 set - Manifold base part no. \* S0711-5 ...... 3 sets - Valve part no. (Stations 1 to 3) \* S0721-5 ...... 2 sets - Valve part no. (Stations 4 to 5) \* S07A1-5------ 2 sets - Valve part no. (Stations 6 to 7) SS0700-10A-3 ····· 1 set - Blanking plate part no. (Station 8) Prefix the asterisk Write sequentially from the 1st to the part station on the D side. When part numbers of the numbers written collectively are solenoid valve etc. complicated, specify on the manifold specification sheet.





# Slim Compact Bar Base EX180 (For Output) Serial Transmission System S0700 Series



<sup>\*:</sup> Dotted line indicates DIN rail mounting bracket (-D).

Dimens	Dimensions Formula L1 = 8.5n + 38, L2 = 8.5n + 93.7 n: Station (Maximum 32 stations)																
L	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
L1	55	63.5	72	80.5	89	97.5	106	114.5	123	131.5	140	148.5	157	165.5	174	182.5	191
L2	110.7	119.2	127.7	136.2	144.7	153.2	161.7	170.2	178.7	187.2	195.7	204.2	212.7	221.2	229.7	238.2	246.7
L3	137.5	150	150	162.5	175	175	187.5	200	200	212.5	225	225	237.5	250	250	262.5	275
L4	148	160.5	160.5	173	185.5	185.5	198	210.5	210.5	223	235.5	235.5	248	260.5	260.5	273	285.5
n																	
L	19	20	21	22	23	24	25	26	27	28	29	30	31	32			
L1	199.5	208	216.5	225	233.5	242	250.5	259	267.5	276	284.5	293	301.5	310			
L2	255.2	263.7	272.2	280.7	289.2	297.7	306.2	314.7	323.2	331.7	340.2	348.7	357.2	365.7			
L3	275	287.5	300	312.5	312.5	325	337.5	337.5	350	362.5	362.5	375	387.5	387.5			
14	285.5	208	310.5	333	323	335.5	3/18	3/18	360.5	373	373	385.5	308	308			

N3: ø5/32" One-touch fitting

### **How to Order Manifold**

## SS0751-08 C4 C8 SB

#### Stations •

Symbol	Stations		
02	2 stations		
:			
16*1	16 stations		

\*1: The maximum number of stations will be different depending on the wiring specifications.

#### Cylinder port size

Symbol	Port size	
C2	With ø2 One-touch fitting	
C3	With ø3.2 One-touch fitting	Metric
C4	With ø4 One-touch fitting	1
N1	With ø1/8" One-touch fitting	Inch
N3	With ø5/32" One-touch fitting	

Standard station	Max. number of stations for special wiring specifications	Max. number of solenoids		
1 to 8 stations	16 stations	16		

Type of actuation	Single	Double, Dual 3-port
Number of solenoids	1	2

#### P, R port size

Symbol	Symbol Port size					
C6	With ø6 One-touch fitting	Metric				
C8	With ø8 One-touch fitting	ivietric				
N7	With ø1/4" One-touch fitting	Inch				
N9	With ø5/16" One-touch fitting	Inch				

\*: If an inch size cylinder port is selected, select inch size piping connections for the P and R ports as well

#### Option

Symbol	Specifications			
Nil	None			
<b>K</b> *1	Special wiring specifications (Except double wiring)			
R*2	External pilot			
S Built-in silencer				

- \*1: Indicate the wiring specifications for mixed single and double wirings.
- \*2: For details, refer to page 718.
- \*: When two or more options are specified, indicate them alphabetically. Example) -KRS
- \*: For manifold optional parts, refer to pages 718 to 724.
- \*: For manifold exploded view, refer to page 672.

#### SI unit output polarity

Symbol	Specifications
Nil	Positive common
N	Negative common

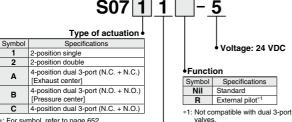
## S kit

#### EX510 serial wiring

\*: For SI unit part number, refer to page 673.

Refer to pages 878 to 906 and the Operation Manual for the details of the EX510 Gateway-type Serial Transmission System. Please download the Operation Manual via our website, http://www.smcworld.com

#### **How to Order Valves**



\*: For symbol, refer to page 652.

## Symbol Specifications

The 3(R) port is open to the atmosphere. (Cannot be used for applying pressure or vacuum)

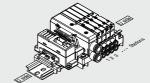
Base mounted plug-in

#### How to Order Manifold Assembly

#### Example Serial transmission kit

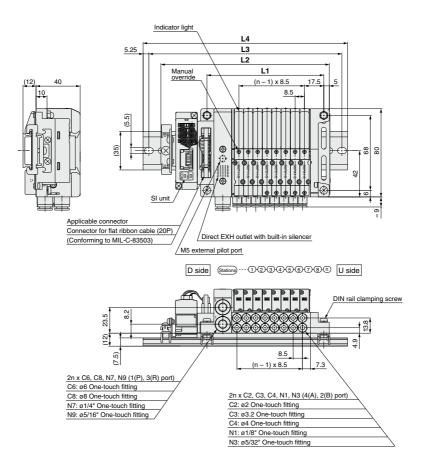
Specify the part numbers for valves and options together beneath the manifold base part number.

SS0751-08C4C8SB ... 1 set - Manifold base part no. \* S0711-5 ...... 3 sets - Valve part no. (Stations 1 to 3) \* S0721-5 ...... 2 sets - Valve part no. (Stations 4 to 5) \* S07A1-5------ 2 sets - Valve part no. (Stations 6 to 7) SS0700-10A-3 ····· 1 set - Blanking plate part no. (Station 8) Prefix the asterisk Write sequentially from the 1st to the part station on the D side. When part numbers of the numbers written collectively are solenoid valve etc. complicated, specify on the manifold specification sheet.





# Slim Compact Bar Base EX510 Gateway-type Serial Transmission System S0700 Series



<b>Dimensions</b> Formula L1 = 8.5n + 38, L2 = 8.5n + 84.7 n: Station (Maximum 16 stations								stations)							
_ 	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	55	63.5	72	80.5	89	97.5	106	114.5	123	131.5	140	148.5	157	165.5	174
L2	101.7	110.2	118.7	127.2	135.7	144.2	152.7	161.2	169.7	178.2	186.7	195.2	203.7	212.2	220.7
L3	125	137.5	150	150	162.5	175	175	187.5	200	200	212.5	225	225	237.5	250
L4	135.5	148	160.5	160.5	173	185.5	185.5	198	210.5	210.5	223	235.5	235.5	248	260.5

SJ SY

SY

**S0700** 

S0700

## Slim Compact Bar Base

## **D-sub Connector**

SJ

SY

CE CH ST



## **MIL Standard**

■25 pins

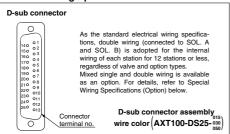
■Cable length: 1.5 m, 3 m, 5 m

**► Page 660** 

## **S0700** Series Slim Compact Bar Base Kit (D-sub Connector)

- The D-sub connector reduces installation labor for electrical connections.
- Using the D-sub connector (25P), conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.

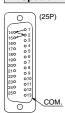
#### **Electrical Wiring Specifications**



	Terminal r	no. Pol	arity	Lead wire color	Dot marking
(—~~	SOL.A 1	(-)	(+)	Black	None
Station 1	SOL.B o 14	(-)	(+)	Yellow	Black
, L_m	SOL.A 2	(-)	(+)	Brown	None
Station 2	SOL.B o 15	(-)	(+)	Pink	Black
	SOL.A 3	(-)	(+)	Red	None
Station 3	SOL.B o 16	(-)	(+)	Blue	White
	SOL.A 0 4	(-)	(+)	Orange	None
Station 4	SOL.B o 17	(-)	(+)	Purple	None
(	SOL.A 5	(-)	(+)	Yellow	None
Station 5	SOL.B 0 18	(-)	(+)	Gray	None
	SOL.A 6	(-)	(+)	Pink	None
Station 6	SOL.B o 19	(-)	(+)	Orange	Black
- (I-m	SOL.A 7	(-)	(+)	Blue	None
Station 7	SOL.B o 20	(-)	(+)	Red	White
_ , , , ,	SOL.A 8	(-)	(+)	Purple	White
Station 8	SOL.B 21	(-)	(+)	Brown	White
	SOL.A 9	(-)	(+)	Gray	Black
Station 9	SOL.B o 22	(-)	(+)	Pink	Red
a	SOL.A 0 10	(-)	(+)	White	Black
Station 10	SOL.B 23	(-)	(+)	Gray	Red
	SOL.A o 11	(-)	(+)	White	Red
Station 11	SOL.B 0 24	(-)	(+)	Black	White
a	SOL.A 0 12	(-)	(+)	Yellow	Red
Station 12	SOL.B 0 25	(-)	(+)	White	None
	COM. o 13	(+)	(-)	Orange	Red
		Positive COM	Negative COM	•1	

\*1: Mounting valve has no polarity. It can also be used as a negative common

## Special Wiring Specifications (Option) [-K]



Mixed single and double wiring are available as an option. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24

#### 1. How to Order valves

Indicate an option symbol, -K, for the manifold part number and be sure to specify the mounting position and number of stations of the single and double wiring on the manifold specification sheet.

#### 2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.

#### Cable Assembly

## AXT100-DS25-030

The D-sub connector cable assemblies can be ordered with manifolds. Refer to How to Order Manifold. D-sub connector

#### cable assembly Wire Color by Terminal No. Terminal Lead wire Dot

color marking

Black None

Brown None

Red 3

> Blue None

None

None Purple 18 Gray None

> White Brown

Pink Red

White None

1

4 Orange None

5 Yellow None

6 Pink None

8 Purple White

9 Gray Black

10 White Black

11 White Red

12 Yellow Red

13 Orange Red Black

14 Yellow 15 Pink Black Blue White

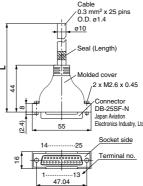
16 17

19 Orange Black Red White

20 21

22 23 Gray Red Black White

24 25



4		\ \ /	,2 X M2.6 X 0.45
(2.4)	# <u></u> 5	5	Connector DB-25SF-N Japan Aviation Electronics Industry, Ltd.
	14	25	Socket side
9	• <del>{*****</del>	9	Terminal no.
	47.	.04	
D-sub C	Connect	or	

## Cable Assembly (Option)

Cable length ( <b>L</b> )	Assembly part no.	Note
1.5 m	AXT100-DS25-015	Cable
3 m	AXT100-DS25-030	0.3 mm <sup>2</sup> x
5 m	AXT100-DS25-050	25 cores

- \*: For other commercial connectors, use a 25pin type with female connector conforming to MIL-C-24308
- \*: Cannot be used for movable wiring.

#### Flactuical Observation

Liectrical Characteristics					
Item	Property				
Conductor resistance Ω/km, 20°C	65 or less				
Voltage limit V, 1 min, AC	1000				
Insulation resistance MΩ/km, 20°C	5 or more				

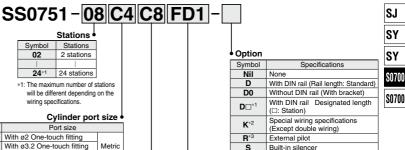
Connector manufacturers					
example					

- · Fujitsu Limited · Japan Aviation Electronics Industry, Limited. · HIROSE ELECTRIC CO., LTD.
- . J.S.T. Mfg. Co., Ltd.
- \*: The minimum bending inner radius of D-sub connector cable is 20 mm.



### **How to Order Manifold**





D D port ciza

Inch

	1,11,00	11 3120
Symbol	Port size	
C6	With ø6 One-touch fitting	Metric
C8	With ø8 One-touch fitting	ivietric
N7	With ø1/4" One-touch fitting	Inch
N9	With ø5/16" One-touch fitting	Inch

With ø4 One-touch fitting

With ø1/8" One-touch fitting

With ø5/32" One-touch fitting

\*: If an inch size cylinder port is selected, select inch size piping connections for the P and R ports as well.

0,	Оросиновного				
Nil	None				
D	With DIN rail (Rail length: Standard)				
D0	Without DIN rail (With bracket)				
<b>D</b> □*1	With DIN rail Designated length (□: Station)				
<b>K</b> *2	Special wiring specifications (Except double wiring)				
R*3	External pilot				
0	Ruilt-in silencer				

- \*1: The available number of stations is larger than the number of manifold stations.
- \*2: Indicate the wiring specifications for mixed single and double wirings.
- \*3: For details, refer to page 718.
- \*: When two or more options are specified, indicate them alphabetically. Example) -DKN
- \*: For manifold optional parts, refer to pages 718 to 724.
- \*: For manifold exploded view, refer to page 672

Kit type/Cable length •

Type of actuation

Number of solenoids

Kit type	Symbol	Specifications	Standard station	Max. number of stations for special wiring specifications	Max. number of solenoids
		D-sub connector (25P), without cable	0.1.10		
F kit	FD1	D-sub connector (25P), with 1.5 m cable	2 to 12	24 stations	24
FKIL	FD2	D-sub connector (25P), with 3.0 m cable	stations	24 314110113	24
	FD3	D-sub connector (25P), with 5.0 m cable			

Double, Dual 3-port

2

\*: The maximum number of stations is determined by the total number of solenoids. For mixed single and double wirings, enter -K to the order code options.

Single

1

Symbol

C2

C3

C4

N1

N3

How to Order Valves									
S07 1 1 -5									
	Type of actuation								
Symbol									
1	2-position single		Symbol Specifications						

2-position double 4-position dual 3-port (N.C. + N.C.) Α [Exhaust center] 4-position dual 3-port (N.O. + N.O.) [Pressure center] 4-position dual 3-port (N.C. + N.O.)

\*: For symbol, refer to page 652.

Base mounted plug-in

# 24 VDC

12 VDC

#### Function Symbol Specifications Nil Standard External pilot\*1

\*1: Not compatible with dual 3-port valves.

## How to Order Manifold Assembly

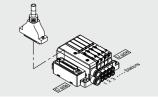
#### Example D-sub connector kit

Specify the part numbers for valves and options together beneath the manifold base part number.

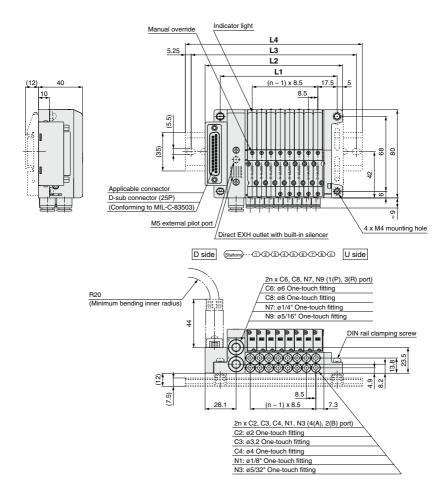
SS0751-08C4C8FD1 ··· 1 set - Manifold base part no. \* S0711-5 ...... 3 sets - Valve part no. (Stations 1 to 3) \* S0721-5 ...... 2 sets - Valve part no. (Stations 4 to 5) \* S07A1-5----- 2 sets - Valve part no. (Stations 6 to 7) SS0700-10A-3 ····· 1 set - Blanking plate part no. (Station 8) Prefix the asterisk

to the part numbers of the solenoid valve etc.

Write sequentially from the 1st station on the D side. When part numbers written collectively are complicated, specify on the manifold specification sheet.



# S0700 Series Kit (D-sub Connector)



Dime	Dimensions Formula L1 = 8.5n + 38, L2 = 8.5n + 56.7 n: Station (Maximum 24 station										ations)												
	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	55	63.5	72	80.5	89	97.5	106	114.5	123	131.5	140	148.5	157	165.5	174	182.5	191	199.5	208	216.5	225	233.5	242
L2	73.7	82.2	90.7	99.2	107.7	116.2	124.7	133.2	141.7	150.2	158.7	167.2	175.7	184.2	192.7	201.2	209.7	218.2	226.7	235.2	243.7	252.2	260.7
L3	100	112.5	112.5	125	137.5	137.5	150	162.5	162.5	175	187.5	187.5	200	212.5	212.5	225	237.5	237.5	250	262.5	275	275	287.5
L4	110.5	123	123	135.5	148	148	160.5	173	173	185.5	198	198	210.5	223	223	235.5	248	248	260.5	273	285.5	285.5	298

## Slim Compact Bar Base

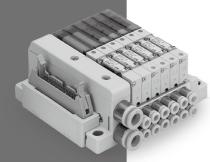
## **Flat Ribbon Cable**

SJ

SY

CE CH ST





## **MIL Standard**

■26 pins, 20 pins

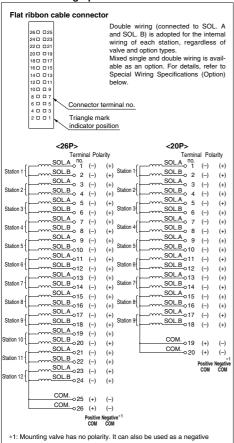
■Cable length: 1.5 m, 3 m, 5 m

**➤ Page 664** 

## **S0700** Series Slim Compact Bar Base Kit (Flat Ribbon Cable)

- Flat ribbon cable connector reduces installation labor for electrical connection.
- Using the connector for flat ribbon cable (26P, 20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.

## **Electrical Wiring Specifications**

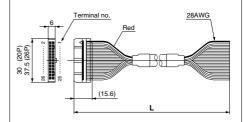


## common

#### Cable Assembly

## AXT100-FC 20

Type 26P flat ribbon cable connector assemblies can be ordered with manifolds. Refer to How to Order Manifold.



#### Flat Ribbon Cable Connector Assembly (Option)

Cable	Assembly part no.						
length (L)	26P	20P					
1.5 m	AXT100-FC26-1	AXT100-FC20-1					
3 m	AXT100-FC26-2	AXT100-FC20-2					
5 m	AXT100-FC26-3	AXT100-FC20-3					

- \*: For other commercial connectors, use a 20- or 26-pin type with strain relief conforming to MIL-C-83503.
- Cannot be used for movable wiring

#### Connector manufacturers' example

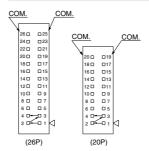
. HIROSE ELECTRIC CO., LTD. 3M Japan Limited

Fuiitsu Limited

. Japan Aviation Electronics Industry, Limited • J.S.T. Mfg. Co., Ltd.

. Oki Electric Cable Co., Ltd

## Special Wiring Specifications (Option) [-K]



Mixed single and double wiring are available as an option. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24 for 26P, 18 for 20P

#### 1. How to Order valves

Indicate an option symbol, -K, for the manifold part number and be sure to specify the mounting position and number of stations of the single and double wiring on the manifold specification sheet

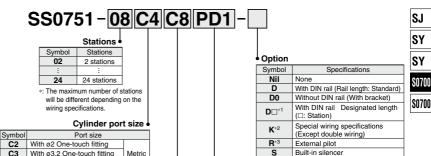
#### 2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.



## **How to Order Manifold**





- \*1: The available number of stations is larger than the number of manifold stations.
- \*2: Indicate the wiring specifications for mixed single and double wirings.
- \*3: For details, refer to page 718.
- \*: When two or more options are specified, indicate them alphabetically. Example) -DKR
- \*: For manifold optional parts, refer to pages 718 to 724.
- \*: For manifold exploded view, refer to page 672

#### P, R port size

Inch

Symbol			
C6	With ø6 One-touch fitting	Metric	
C8	With ø8 One-touch fitting	Metric	
N7	With ø1/4" One-touch fitting	Inch	
N9	With ø5/16" One-touch fitting	IIICII	

With ø4 One-touch fitting

With ø1/8" One-touch fitting

With ø5/32" One-touch fitting

\*: If an inch size cylinder port is selected, select inch size piping connections for the P and R ports as well.

Kit type/Cable length

,		····j			
Kit type	Symbol	Specifications	Standard station	Max. number of stations for special wiring specifications	Max. number of solenoids
	PD0	Flat ribbon cable (26P), without cable			
	PD1	Flat ribbon cable (26P), with 1.5 m cable	2 to 12	24 stations	24
P kit	PD2	Flat ribbon cable (26P), with 3.0 m cable	stations	24 Stations	24
	PD3	Flat ribbon cable (26P), with 5.0 m cable			
	PDC	Flat ribbon cable (20P), without cable	2 to 9 stations	18 stations	18

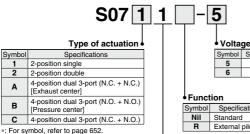
\*: The maximum number of stations is determined by the total number of solenoids. For mixed single and double wirings, enter -K to the order code options.

Type of actuation	Single	Double, Dual 3-port
Number of solenoids	1	2

C4

N1

## **How to Order Valves**



Base mounted plug-in

#### Specifications 24 VDC 12 VDC

Symbol	Specifications					
Nil	Standard					
R	External pilot*1					

\*1: Not compatible with dual 3-port The 3(R) port is open to the atmosphere.

(Cannot be used for applying pressure or vacuum)

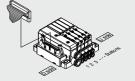
## How to Order Manifold Assembly

#### Example Flat ribbon cable kit

Specify the part numbers for valves and options together beneath the manifold base part number.

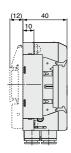
SS0751-08C4C8PD1 ··· 1 set - Manifold base part no. \* S0711-5 ...... 2 sets - Valve part no. (Stations 1 to 3) \* S0721-5 ...... 4 sets - Valve part no. (Stations 4 to 5) S07A1-5----- 1 set - Valve part no. (Stations 6 to 7) SS0700-10A-3 ····· 1 set - Blanking plate part no. (Station 8) Prefix the asterisk Write sequentially from the 1st to the part station on the D side. When part

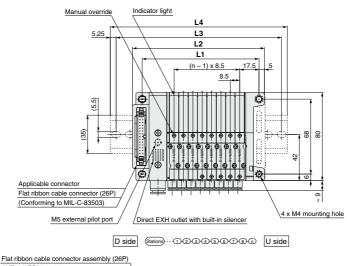
numbers of the numbers written collectively are solenoid valve etc. complicated, specify on the manifold specification sheet.

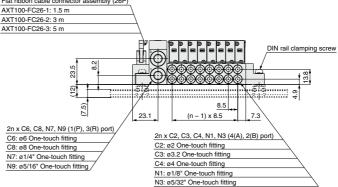




## **S0700** Series Kit (Flat Ribbon Cable)







#### Dimensions

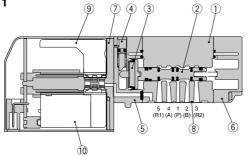
Formula L1 = 8.5n + 38, L2 = 8.5n + 51.7 n: Station (Maximum 24 stations)

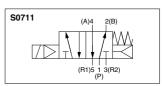
L_n	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	55	63.5	72	80.5	89	97.5	106	114.5	123	131.5	140	148.5	157	165.5	174	182.5	191	199.5	208	216.5	225	233.5	242
L2	68.7	77.2	85.7	94.2	102.7	111.2	119.7	128.2	136.7	145.2	153.7	162.2	170.7	179.2	187.7	196.2	204.7	213.2	221.7	230.2	238.7	247.2	255.7
L3	100	100	112.5	125	137.5	137.5	150	150	162.5	175	175	187.5	200	200	212.5	225	225	237.5	250	250	262.5	275	275
L4	110.5	110.5	123	135.5	148	148	160.5	160.5	173	185.5	185.5	198	210.5	210.5	223	235.5	235.5	248	260.5	260.5	273	285.5	285.5

## Slim Compact Bar Base **S0700 Series**

## Construction

Single: **S0711** 

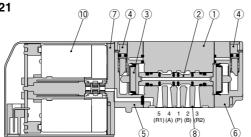


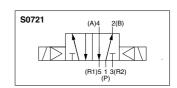


SY \$0700 S0700

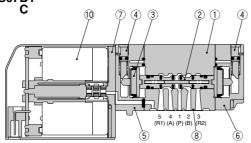
SJ SY

Double: S0721





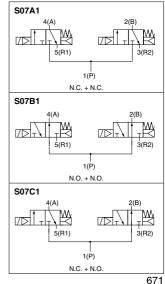
Dual 3-Port: S07B1



_		
Com	ponent	Parts

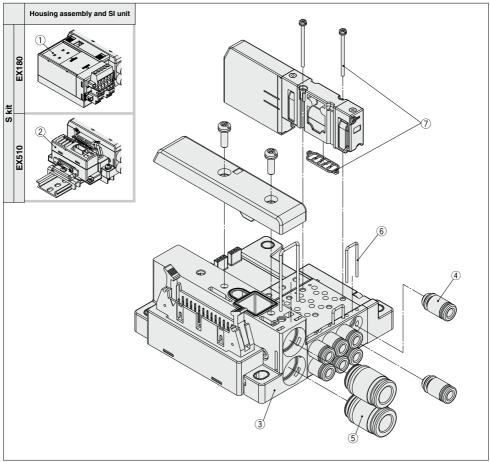
opoo									
Description	Material								
Body	Zinc die-casted								
Spool	Aluminum								
Piston	Resin								
Manual override	Resin								
Adapter plate	Resin								
End plate	Resin								
Pilot spacer	Resin								
Interface gasket	HNBR								
Plate	Resin								
Pilot valve assembly *1	_								
	Description Body Spool Piston Manual override Adapter plate End plate Pilot spacer Interface gasket Plate								

<sup>\*1:</sup> Please consult with SMC for pilot valve replacement.





# S0700 Series Slim Compact Bar Base Manifold Exploded View



<sup>\*:</sup> It is not possible to increase or decrease the number of stations or change the wiring kit on the slim compact bar base. To change them, please change the entire base unit.

## Manifold Assembly Part No.

No.	Description	Part no.	Note
		EX180-SDN3	DeviceNet® 32 outputs NPN (positive common) T-branch type communication connector
		EX180-SDN3A	DeviceNet® 32 outputs NPN (positive common) Straight type communication connector
		EX180-SDN4	DeviceNet® 16 outputs NPN (positive common) T-branch type communication connector
		EX180-SDN4A	DeviceNet® 16 outputs NPN (positive common) Straight type communication connector
		EX180-SMJ3	CC-Link 32 outputs NPN (positive common) T-branch type communication connector
1	SI unit	EX180-SMJ3A	CC-Link 32 outputs NPN (positive common) Straight type communication connector
(1)		EX180-SDN5	DeviceNet® 32 outputs PNP (negative common) T-branch type communication connector
		EX180-SDN5A	DeviceNet® 32 outputs PNP (negative common) Straight type communication connector
		EX180-SDN6	DeviceNet® 16 outputs PNP (negative common) T-branch type communication connector
		EX180-SDN6A	DeviceNet® 16 outputs PNP (negative common) Straight type communication connector
		EX180-SMJ5	CC-Link 32 outputs PNP (negative common) T-branch type communication connector
		EX180-SMJ5A	CC-Link 32 outputs PNP (negative common) Straight type communication connector
	01 14	EX510-S002A	NPN (Positive common)
2	SI unit	EX510-S102A	PNP (Negative common)
(3)	Base unit	SS0751-□□□□	Refer to How to Order for each kit.

4 Fitting assembly part number for cylinder port



#### Port size

Symbol	Applicable tube						
C2	Applicable tube ø2						
C3	Applicable tube ø3						
C4	Applicable tube ø4						
N1	Applicable tube ø1/8"						
N3 Applicable tube ø5/32							

- \*: Purchasing order is available in units of 10 pieces.
- \*: For One-touch fittings replacement, refer to Specific Product Precautions 2.

#### 5 Fitting assembly part number for P, R port

## VVQ1000-51A-

## Port size

Symbol	Applicable tube
C6	Applicable tube ø6
C8	Applicable tube ø8
N7	Applicable tube ø1/4"
N9	Applicable tube ø5/16"

- \*: Purchasing order is available in units of 10 pieces.
- \*: For One-touch fittings replacement, refer to Specific Product Precautions 2.

No.	Description	Part no.
6	Clip	SS0700-80A-5

<sup>\*: 1</sup> set includes 10 pieces.

No.	Description	Part no.
7	Gasket, Screw	S0700-GS-3

<sup>\*: 1</sup> set includes 10 pieces. (1 gasket, 2 screws)



SJ

SY

**S0700** 

9010

S0700



## **Serial Transmission**

# S Kit

SJ

SY

CE CH SY

For Output Serial Transmission System

**EX260** 

➤ Page 676

For Input/Output Serial Transmission System

**EX250** 

➤ Page 678

For Input/Output Serial Transmission System

**EX600** 

**∠ Page 680** 



**EX500** 

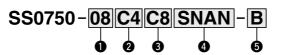
**→ Page 684** 

Gateway Decentralized System

**EX500** 

**∠ Page 686** 

#### **How to Order Manifold**





## 1 Stations

In the case of the 32-output SI unit

Symbol	Stations	Note							
01	1 station								
:	- :	Double wiring*1							
16	16 stations								
01	1 station	Considered lawayets?							
:	- :	Specified layout*2 (Available up to 32 solenoids)							
24	24 stations								

#### In the case of the 16-output SI unit

Symbol	Stations	Note
01	1 station	
:	- :	Double wiring*1
08	8 stations	
01	1 station	Specified layout*2
:	- :	
16	16 stations	(Available up to 16 solenoids)

- \*1: Double wiring: single, double, 3-position and 4-position solenoid valves can be used on all manifold stations. Up to 24 stations due to the structure of the
- manifold. Please note the maximum number of stations is 24 for single wiring, too. \*2: Specified layout: Indicate the wiring specifications
- e2: Specified layout: Indicate the winng specification with the manifold specification sheet. (Note that double,3-position and 4-position valves cannot be used where single solenoid wiring has been specified.)
- \*: This also includes the number of blanking plate assembly.

#### Cylinder port size

Symbol	Port size							
C2	With ø2 One-touch fitting							
C3	With ø3.2 One-touch fitting	Metric						
C4	With ø4 One-touch fitting	ivieuic						
CM	CM Mixed sizes and with port plug*1							
N1	With ø1/8" One-touch fitting							
N3	With ø5/32" One-touch fitting	Inch						
NM	Mixed sizes and with port plug*1							

\*1: Specify Mixed sizes and with port plug on the manifold specification sheet.

## 3 P, R port size

Symbol	Port size							
C6	With ø6 One-touch fitting							
C8	C8 With Ø8 One-touch fitting							
N7	N7 With ø1/4" One-touch fitting							
N9	Inch							
*: If an inch size cylinder nort is selected, select								

:: If an inch size cylinder port is selected, select inch size piping connections for the P and R ports as well.

#### 4 SI Unit specifications

(output polarity, protocol, number of outputs, communication connector ymbol (output polarity) Number

Symbol (out	tput polarity)		Number	Communication			
Positive common (NPN)	Negative common (NPN)	Protocol	of outputs	connector			
SD	0*1	Without SI unit					
SQA	SQAN	DeviceNet®	32	M12			
SQB	SQAN	Devicemen	16	IVIIZ			
SNA	SNAN		32	M12			
SNB	SNBN	PROFIBUS	16	IVI 12			
SNC	SNCN	DP	32	*4			
SND	SNDN		16	D-sub			
SVA	SVAN	CC-Link	32	M12			
SVB	SVBN	CO-LIIK	16	IVI 12			
SDA	SDAN	EtherCAT	32	M12			
SDB	SDBN	EllierCAT	16	IVIIZ			
SFA	SFAN	PROFINET	32	M12			
SFB	SFBN	PROFINEI	16	IVITZ			
SEA	SEAN	EtherNet/IP™	32	M12			
SEB	SEBN	Ellielivevir	16	IVITZ			
—*3	SGAN	Ethernet	32	M12			
*3	SGBN	POWERLINK	16	IVI 12			

- \*1: Without SI Unit, the output polarity is decied by
- \*2: DIN rail cannot be mounted without SI Unit.
- \*3: Positive common (NPN) type is not applicble. \*4: IP40 for the D-sub applicable communication
  - connector specification.
- \*5: The maximum number of stations is determined by the total number of solenoids. For mixed single and double wirings,enter -K to the order code options.
- \*6: For SI unit part number, refer to page 715.

Type of actuation		Double, Dual 3-port
Number of solenoids	1	2

## **6** Option

<b>⊕</b> ∪p	lion
Symbol	Specifications
Nil	None
B*1	With back pressure check valve (All stations)
D	With DIN rail (Rail length: Standard)
D0	Without DIN rail (with bracket)
<b>D</b> □*2	With DIN rail Designated length (□: Station)
<b>K</b> *3	Special wiring specifications (Except double wiring)
N	With name plate
R*4	External pilot
S	Built-in silencer

- \*1: When installing a back pressure check valve on the required station, enter the part number and specify the station position on the manifold specification sheet.
- \*2: The available number of stations is larger than the number of manifold stations.
- \*3: Indicate the wiring specifications for mixed single and double wirings.
- \*4: For details, refer to page 718.
- \*: When two or more options are specified,
- indicate them alphabetically. Example) -BKN \*: For manifold optional parts, refer to pages
- 718 to 724.

  \*: For manifold exploded view, refer to page 714.
- \*: When the SD0 (Without SI unit) is
- specified, -D, -D□ cannot be selected.

Refer to pages 789 to 800 and the Operation Manual for the details of the EX260 Integrated-type (For Output) Serial Transmission System. Please download the Operation Manual via our website, http://www.smcworld.com

## **How to Order Manifold Assembly**

#### Example Serial transmission kit

Specify the part numbers for valves and options together beneath the manifold base part number.

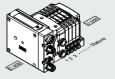
SS0750-04C4C8SNAN... 1 set – Manifold base part no.

S0720-5 ...... 4 sets – Valve part no. (Stations 1 to 4)

Prefix the asterisk Write sequentially from the 1st

Prefix the asterisk to the part numbers of the solenoid valve etc.

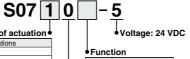
Write sequentially from the 1st station on the D side. When part numbers written collectively are complicated, specify on the manifold specification sheet.



#### **How to Order Valves**



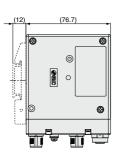
\*: For symbol, refer to page 652.

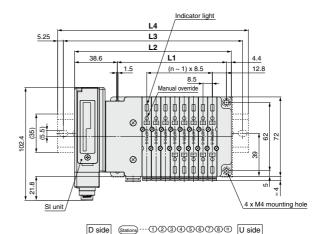


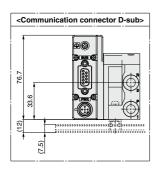
\*1: Not compatible with dual 3-port valves. The 3(R) port is open to the atmosphere. (Cannot be used for applying pressure or vacuum)

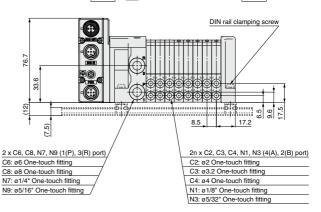
Base mounted plug-in

# Plug-in Type Stacking Base EX260 (For Output) Serial Transmission System S0700 Series









<b>Dimensions</b> Formula L1 = 8.5n + 31, L2 = 8.5n + 74								n: Stati	on (Maxi	mum 24	stations)					
r v	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	39.5	48	56.5	65	73.5	82	90.5	99	107.5	116	124.5	133	141.5	150	158.5	167
L2	82.5	91	99.5	108	116.5	125	133.5	142	150.5	159	167.5	176	184.5	193	201.5	210
L3	112.5	112.5	125	137.5	137.5	150	162.5	162.5	175	187.5	187.5	200	212.5	212.5	225	237.5
L4	123	123	135.5	148	148	160.5	173	173	185.5	198	198	210.5	223	223	235.5	248

L_n	17	18	19	20	21	22	23	24
L1	175.5	184	192.5	201	209.5	218	226.5	235
L2	218.5	227	235.5	244	252.5	261	269.5	278
L3	250	250	262.5	275	275	287.5	300	300
L4	260.5	260.5	273	285.5	285.5	298	310.5	310.5



SJ

SY

SY

**S0700** 

S0700

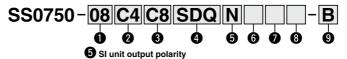
PROFIBUS DP compatible products (OKit type/Symbol: SDN) are to be discontinued as of November 2022. As a substitute, please consider the use of an EX600 series product (Kit type/Symbol: SD6N). However, keep in mind that the product specifications, external appearance, etc., differ. For details, please contact your SMC sales representative.

## **S0700** Series Stacking Base

Kit (Serial Transmission) EX250 (For Input/Output) Serial Transmission System



#### **How to Order Manifold**



#### Stations

Symbol	Stations
01	1 station
:	:
24*1	24 stations

\*1: The maximum number of stations will be different depending on the wiring specifications.

	SI unit common		EX250					
			DeviceNet®	PROFIBUS DP	AS-Interface	CANopen	EtherNet/IP™	
	Nil	Positive common	_	_	_	_	_	
	N	Negative common	0	0	0	0	0	
	*: Without SI unit (SD0), the symbol is nil.							

## 2 Cylinder port size

P. R port size

4 Kit type

S kit

Kit type

For I/O

serial

transmission

Symbol	Port size		
C2	With ø2 One-touch fitting		
C3	With ø3.2 One-touch fitting	Metric	
C4	With ø4 One-touch fitting		
CM	Mixed sizes and with port plug*1		
N1	With ø1/8" One-touch fitting		
N3	With ø5/32" One-touch fitting	Inch	
NM	Mixed sizes and with port plug*1		

\*1: Specify "Mixed sizes and with port plug" on the manifold specification sheet

## 6 Input block (for I/O unit only)

Symbol	Specifications	
Nil	SI unit/Input block: None (SD0)	
0	Input block: None	
1	Input block: 1 pc.	
:	:	
8	Input block: 8 pcs.	
Mithout Clunit (CDO) the cumbel is nil		

out SI unit (SD0), the symbol is nil.

### Input block type (for I/O unit only)

Symbol	Specifications
Nil	Input block: None
1	M12 2 inputs
2	M12 4 inputs
3	M8 4 inputs (3 pins)
_	

\*: Without SI unit (SD0), the symbol is nil.

Symbol	Port size		
C6	With ø6 One-touch fitting	Metric	
C8	With ø8 One-touch fitting	weiric	
N7	With ø1/4" One-touch fitting	Inch	
N9	With ø5/16" One-touch fitting	inch	

\*: If an inch size cylinder port is selected, select inch size piping connections for the P and R ports as well.

## 8 Input block specification (for I/O unit only)

ı	Symbol	Specifications
	Nil	PNP sensor input or without input block
	Ν	NPN sensor input

*: Without SI unit (SD0), the symbol is nil.					
Symbol *1	Specifications	Standard station	Max. number of stations for special wiring specifications	Max. number of solenoids	
SD0	Without SI unit				
SDQ	DeviceNet®	1 to 16	24*2		
SDN	SDN PROFIBUS DP		stations	32	
SDY CANopen		stations	SIGNOTIS		
SDZEN	EtherNet/IP™				
SDTA	AS-Interface 31 slave, 8 in/8 out, 2 isolated common type	1 to 4 stations	8 stations	8	

- SDTD | AS-Interface 31 slave, 4 in/4 out, 1 common type | 1 to 2 stations | 4 stations \*1: For SI unit part number, refer to page 715.
- \*2: Up to 24 stations due to the structure of the manifold. Please note the maximum number of stations is 24 for single wiring, too,

SDTB | AS-Interface 31 slave, 4 in/4 out, 2 isolated common type | 1 to 2 stations | 4 stations

SDTC AS-Interface 31 slave, 8 in/8 out, 1 common type 1 to 4 stations 8 stations

\*: The maximum number of stations is determined by the total number of solenoids.

For mixed single and double wirings, enter -K to the order code options.

Type of actuation	Single	Double, Dual 3-port
Number of solenoids	1	2

#### **How to Order Valves**

Type of actuation Symbol Specifications 2-position single

**S07** 

	2-position double	
Α	4-position dual 3-port (N.C. + N.C.) [Exhaust center]	
В	4-position dual 3-port (N.O. + N.O.) [Pressure center]	
С	4-position dual 3-port (N.C. + N.O.)	
- F 1 - 1 - 1 050		

For symbol, refer to page 652.

## Voltage: 24 VDC

Function Symbol Specifications Nil Standard External pilot\*1

1: Not compatible with dual 3-port valves. The 3(R) port is open to the atmosphere (Cannot be used for applying pressure or vacuum)

#### Base mounted plug-in

Option			
Symbol	Specifications		
Nil	None		
<b>B</b> *1	With back pressure check valve (All stations)		
<b>D</b> *5	With DIN rail (Rail length: Standard)		
D0*5	Without DIN rail (With bracket)		
<b>D</b> □*2 *5	With DIN rail Designated length (□: Station)		
<b>K</b> *3	Special wiring specifications (Except double wiring)		
N With name plate			
R*4	External pilot		
S Built-in silencer			

- \*1: When installing a back pressure check valve on the required station, enter the part number and specify the station position on the manifold specification sheet
- \*2: The available number of stations is larger than the number of manifold stations.
- \*3: Indicate the wiring specifications for mixed single and double wirings.
- \*4: For details, refer to page 718. \*5: When the SD0 (Without SI unit) is specified, -D,
- -D□ cannot be selected.
- \*: When two or more options are specified, indicate them alphabetically. Example) -BKN
- \*: For manifold optional parts, refer to pages 718 to 724.
- \*: For manifold exploded view, refer to page 714.

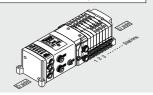
Refer to pages 802 to 814 and the Operation Manual for the details of the EX250 Integrated-type (For Output) Serial Transmission System. Please download the Operation Manual via our website, http://www.smcworld.com

#### How to Order Manifold Assembly

#### Example Serial transmission kit

Specify the part numbers for valves and options together beneath the manifold base part number.

SS0750-08C4C8SDQN13N--- 1 set - Manifold base part no. \* S0710-5 ...... 3 sets - Valve part no. (Stations 1 to 3) \* S0720-5 ...... 2 sets - Valve part no. (Stations 4 to 5) \* S07A0-5------ 2 sets - Valve part no. (Stations 6 to 7) SS0700-10A-1 ····· 1 set - Blanking plate part no. (Station 8) Prefix the asterisk Write sequentially from the 1st to the part station on the D side. When part numbers of the numbers written collectively are solenoid valve etc. complicated, specify on the manifold specification sheet

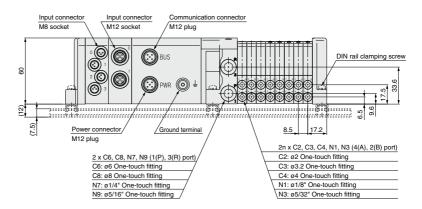




# Plug-in Type Stacking Base EX250 (For Input/Output) Serial Transmission System S0700 Series

L4 5.25 L3 L2 5.5 63 11 1.5 (n - 1) x 8.5 12.8 (12) 13 Indicator light Manual override (5.5)NPUT PMR INPUT - en 0 6 D 0 (32) • • 99 62 72 200 **□** 300 39 @SMC EX250 0 4 x M4 mounting hole 2 x M4 mounting hole Input block SI unit

D side (Stations) --- (1/2/3/4/5/6/7/8/n U side



Dimen	sions	Fo	Formula L1 = 8.5n + 31, L2 = 8.5n + 169 (In the case of 2 input blocks, 21 mm is added per 1 pc.) n: Station (Maximum 24 stations														
	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16		
L1	48	56.5	65	73.5	82	90.5	99	107.5	116	124.5	133	141.5	150	158.5	167		
L2	186	194.5	203	211.5	220	228.5	237	245.5	254	262.5	271	279.5	288	296.5	305		
L3	212.5	225	225	237.5	250	250	262.5	275	275	287.5	300	300	312.5	325	325		
L4	223	235.5	235.5	248	260.5	260.5	273	285.5	285.5	298	310.5	310.5	323	335.5	335.5		

L_n	17	18	19	20	21	22	23	24
L1	175.5	184	192.5	201	209.5	218	226.5	235
L2	313.5	322	330.5	339	347.5	356	364.5	373
L3	337.5	350	350	362.5	375	387.5	387.5	400
L4	348	360.5	360.5	373	385.5	398	398	410.5

**SMC** 

SJ

SY

S0700

S0700

# Plug-in Type Soron Series Stacking Base Kit (Serial Transmission) EX600 (For Input/Output) Serial Transmission System (Fieldbus System)

## **How to Order Manifold**



#### Stations

Symbol	Stations
01	1 station
:	:
24*1	24 stations

\*1: Max. number of stations depends on the wiring specifications.

#### Cylinder port size

Symbol	Port size						
C2	With ø2 One-touch fitting						
C3	With ø3.2 One-touch fitting	Metric					
C4	C4 With ø4 One-touch fitting						
CM	Mixed sizes and with port plug*1	1					
N1	With ø1/8" One-touch fitting						
N3	With ø5/32" One-touch fitting	Inch					
NM	NM Mixed sizes and with port plug*1						

\*1: Indicate the sizes on the manifold specification sheet in the case of CM and NM.

#### Kit type

Kit type	Symbol	Specifications	Standard station	Max. number of stations for special wiring specifications	Max. number of solenoids
	SD60	Without SI unit		д сресинение	
	SD6Q	DeviceNet®	1		
	SD6N	PROFIBUS DP	1		
	SD6V	CC-Link	1		
	SD6F	PROFINET	]		
	SD6ZE	EtherNet/IP™ (1 port)	4 40		
S kit	SD6EA	EtherNet/IP™ (2 ports)	1 to 16 stations	24 stations*1	32
	SD6D	EtherCAT	1		
	SD6WE	EtherNet/IP™ compatible wireless base*2			
	SD6WF	PROFINET compatible wireless base*2			
	SD6WS	Wireless remote*2			

- \*1: Up to 24 stations due to the structure of the manifold. Please note the maximum number of stations is 24 for single wiring, too.
- \*2: The wireless system is suitable for use only in a country where it is in accordance with the Radio Act and regulations of that country.
- Max. station number depends on the number of solenoid valve.
   Add the option symbol -K when the combination of single wiring and double wiring is specified.
- When Without SI unit is specified, valve plate to connect the manifold and SI unit is not mounted. Refer to page 732 for mounting method.
- I/O unit cannot be chosen without SI unit.
- \*: For SI unit part number, refer to page 715.

ı	Type of actuation	Single	Double, Dual 3-port
	Number of solenoid valves	1	2

## Option

Specifications
None
With back pressure check valve (All sta.)
With DIN rail (Rail length: Standard)
With DIN rail bracket (Without rail)
With DIN rail length specified (□: Sta.)
Special wiring specifications (Except double wiring)
With name plate
External pilot
Built-in silencer

- \*1: When back pressure check valve is used only for specified station, specify back pressure check valve part number, and specify station number to which the valve is mounted on the manifold specification sheet.
- \*2: Specified station number shall be longer than manifold station number.
- \*3: When single wiring and double wiring are mixed, specify wiring type of each station with the manifold specification sheet.
- \*4: When Without SI unit (SD60) is specified,
   -D, -D□ cannot be selected.
- \*5: For details, refer to page 718.
- \*: When two or more symbols are specified, indicate them alphabetically. Example) -BKN

#### I/O unit station number

Nil	None
1	1 station
- :	:
9	9 stations

- \*: Without SI unit, the symbol is nil.
- \*: SI unit is not included in I/O unit station number.
- When I/O unit is selected, it is shipped separately, and assembled by customer. Refer to the attached operation manual for mounting method.

#### SI unit output polarity

<b>U. U.</b> .	oarbar boiaiii
Nil	Positive common
N	Negative common

\*: Without SI unit the symbol is nil.

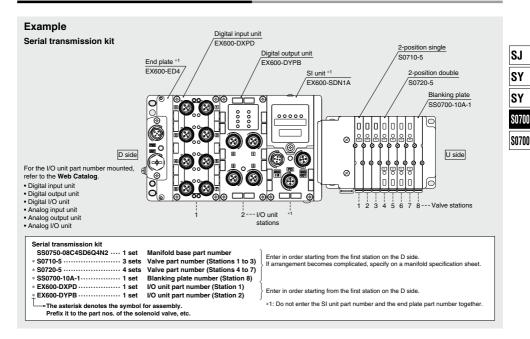
#### End plate type

· Liiu j	siate type
Nil	No end plate
2	M12 power supply connector, B-coded
3	7/8 inch power supply connector
4	M12 power supply connector IN/OUT, A-coded Pin arrangement 1
5	M12 power supply connector IN/OUT, A-coded Pin arrangement 2

- \*: Without SI Unit, the symbol is nil.
- \*: The pin layout for "4" and "5" pin connector is different.

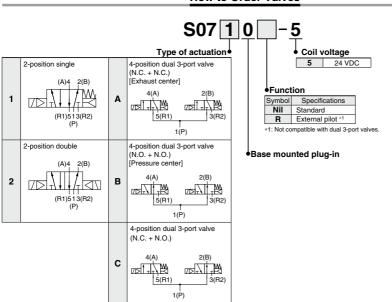
Refer to pages 815 to 843 and the Operation Manual for the details of the EX600 Integrated-type (For Output) Serial Transmission System. Please download the Operation Manual via our website, http://www.smcworld.com

### How to Order Manifold Assembly (Example)

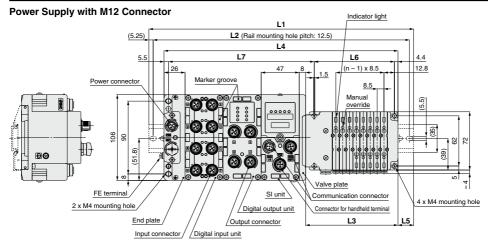


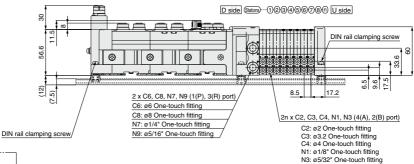
#### **How to Order Valves**

@SMC



# Plug-in Type **\$ 50700 Series** Stacking Base Kit (Serial Transmission) EX600 (For Input/Output) Serial Transmission System (Fieldbus System)



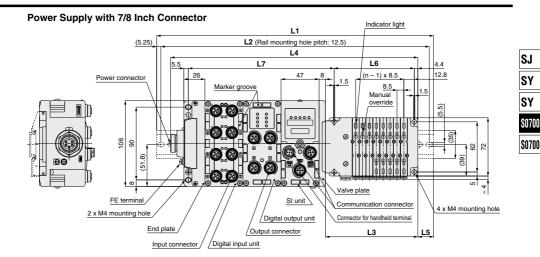


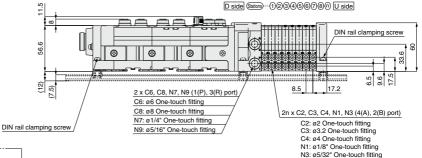
L2 = L1 - 10.5 L3 = 8.5 x n1 + 46 L4 = L3 + 81 + 47 x n2 L5 = (L1 - L4)/2 L6 = 8.5 x n1 + 31 L7 = 47 x n2 + 86.1

L1: DIN Rail Overall Length

Valve stations unit (n1) stations (n2)	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
0	173	185.5	185.5	198	210.5	210.5	223	235.5	235.5	248	260.5	260.5	273	285.5	285.5	298	310.5	310.5	323	335.5	335.5	348	360.5	373
1	223	223	235.5	248	248	260.5	273	273	285.5	298	298	310.5	323	323	335.5	348	360.5	360.5	373	385.5	385.5	398	410.5	410.5
2	260.5	273	285.5	285.5	298	310.5	310.5	323	335.5	348	348	360.5	373	373	385.5	398	398	410.5	423	423	435.5	448	448	460.5
3	310.5	323	335.5	335.5	348	360.5	360.5	373	385.5	385.5	398	410.5	410.5	423	435.5	435.5	448	460.5	460.5	473	485.5	485.5	498	510.5
4	360.5	373	373	385.5	398	398	410.5	423	423	435.5	448	448	460.5	473	473	485.5	498	498	510.5	523	535.5	535.5	548	560.5
5	410.5	410.5	423	435.5	435.5	448	460.5	460.5	473	485.5	485.5	498	510.5	523	523	535.5	548	548	560.5	573	573	585.5	598	598
6	448	460.5	473	473	485.5	498	510.5	510.5	523	535.5	535.5	548	560.5	560.5	573	585.5	585.5	598	610.5	610.5	623	635.5	635.5	648
7	498	510.5	523	523	535.5	548	548	560.5	573	573	585.5	598	598	610.5	623	623	635.5	648	648	660.5	673	673	685.5	698
8	548	560.5	560.5	573	585.5	585.5	598	610.5	610.5	623	635.5	635.5	648	660.5	660.5	673	685.5	698	698	710.5	723	723	735.5	748
9	598	598	610.5	623	623	635.5	648	648	660.5	673	685.5	685.5	698	710.5	710.5	723	735.5	735.5	748	760.5	760.5	773	785.5	785.5

# Plug-in Type Stacking Base EX600 (For Input/Output) Serial Transmission System (Fieldbus System) **\$50700 Series**





L2 = L1 - 10.5 L3 = 8.5 x n1 + 46 L4 = L3 + 97.5 + 47 x n2 L5 = (L1 - L4)/2 L6 = 8.5 x n1 + 31 L7 = 47 x n2 + 86.1

L1: DIN Rail Overall Length

	The flat ovoid Longer																							
Valve I/O stations unit (n1) stations (n2)	4	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
0	185.5	198	210.5	210.5	223	235.5	235.5	248	260.5	260.5	273	285.5	285.5	298	310.5	310.5	323	335.5	335.5	348	360.5	360.5	373	385.5
1	235.5	248	248	260.5	273	273	285.5	298	298	310.5	323	323	335.5	348	348	360.5	373	385.5	385.5	398	410.5	410.5	423	435.5
2	285.5	285.5	298	310.5	310.5	323	335.5	335.5	348	360.5	373	373	385.5	398	398	410.5	423	423	435.5	448	448	460.5	473	473
3	323	335.5	348	360.5	360.5	373	385.5	385.5	398	410.5	410.5	423	435.5	435.5	448	460.5	460.5	473	485.5	485.5	498	510.5	510.5	523
4	373	385.5	398	398	410.5	423	423	435.5	448	448	460.5	473	473	485.5	498	498	510.5	523	523	535.5	548	560.5	560.5	573
5	423	435.5	435.5	448	460.5	460.5	473	485.5	485.5	498	510.5	510.5	523	535.5	548	548	560.5	573	573	585.5	598	598	610.5	623
6	473	473	485.5	498	498	510.5	523	535.5	535.5	548	560.5	560.5	573	585.5	585.5	598	610.5	610.5	623	635.5	635.5	648	660.5	660.5
7	523	523	535.5	548	548	560.5	573	573	585.5	598	598	610.5	623	623	635.5	648	648	660.5	673	673	685.5	698	698	710.5
8	560.5	573	585.5	585.5	598	610.5	610.5	623	635.5	635.5	648	660.5	660.5	673	685.5	685.5	698	710.5	723	723	735.5	748	748	760.5
9	610.5	623	623	635.5	648	648	660.5	673	673	685.5	698	710.5	710.5	723	735.5	735.5	748	760.5	760.5	773	785.5	785.5	798	810.5

## Plug-in Type **S0700** Series Stacking Base Kit (Serial Transmission) EX500 Gateway Decentralized System 2

# **(€** 监 How to Order Manifold SS0750-08 C4 C8 SDA3 N

### Valve stations

	•	vaive stations		
		Stations	Note	
	01	1 station	Double wiring	
	- :	- :		
	16	16 stations		
Ī	01	1 station	0	
	:	:	Specified layout*1	
	24	24 stations	(Available up to 32 solenoids)	

\*1: Specified layout: Indicate the wiring specifications on the manifold specification sheet. (Note that 2-position double, 3-position and 4-position valves cannot be used where single wiring has been specified.) In addition, select the option K.

### A, B port size

Metric size				
C2	ø2 One-touch fitting			
C3	ø3.2 One-touch fitting			
C4	ø4 One-touch fitting			
CM*1	Mixed sizes and port plug			
Inch size				
N1	ø1/8" One-touch fitting			
N3	ø5/32" One-touch fitting			
NM*1	Mixed sizes and port plug			
IN IVI*	Mixed sizes and port plug			

\*1: Indicate the sizes on the manifold specification sheet.

## P, R port size

N9

Metric	size			
C6	ø6 One-touch fitting			
C8	ø8 One-touch fitting			
Inch size				
N7	ø1/4" One-touch fitting			

ø5/16" One-touch fitting \*: If an inch size cylinder port is selected, select inch size piping connections for the P and R ports as well.

### 4 SI unit (Number of outputs, Max. number of valve stations)

SD0	Without SI unit
SDA3	32 outputs*1, 2, 1 to 16 stations (24 stations*3)

Negative common

- \*1: When using the SI unit with 32 outputs, use the GW unit compatible with the EX500 Gateway Decentralized System 2 (128 points).
- \*2: 16 outputs can be set by switching the built-in setting switch.
- \*3: ( ): Maximum number of stations for mixed single and double wiring.
- \*: For SI unit part number, refer to page 716.

#### 5 SI unit (Output polarity) (Without SI unit)

N

<b>6</b> Option				
Nil	None			
B*1	With back pressure check valve (All stations)			
<b>D</b> *5	With DIN bracket, DIN rail with standard length			
D0*5	With DIN bracket, without DIN rail			
<b>D</b> □*2 *5	With DIN bracket, DIN rail for □ stations			
<b>K</b> *3	Special wiring specification (Except double wiring)			
N	With name plate			

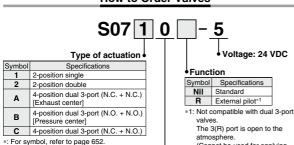
- \*1: When a back pressure check valve is used only for specified station, specify the back pressure check valve part number, and specify the station number to which the valve is mounted, on the manifold specification sheet.
- \*2: 

  : Specify a longer rail than the length of valve stations. Example) -D08
- In this case, the valves will be mounted on the DIN rail for 8 stations, regardless of the number of manifold stations.
- \*3: When single wiring and double wiring are mixed, specify wiring type of each station on the manifold specification sheet.
- \*4: For details, refer to page 718.

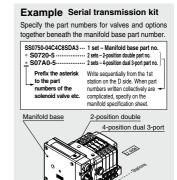
External pilot Built-in silencer

- \*5: When the SD0 (Without SI unit) is specified, -D, -D□ cannot be selected.
- \*: When multiple symbols are specified, indicate them alphabetically. Example) -BKN
- \*: For manifold optional parts, refer to pages 718 to 724.
- \*: For manifold exploded view, refer to page 714.

## **How to Order Valves**



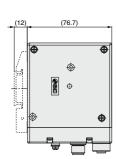
## How to Order Manifold Assembly

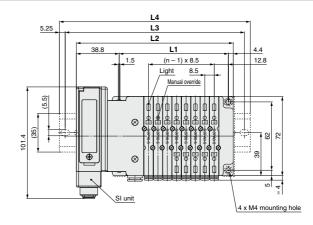




. (Cannot be used for applying pressure or vacuum) Base mounted plug-in

# Plug-in Type Stacking Base EX500 Gateway Decentralized System 2 S0700 Series





Stations --- 12345678 U side M12 7.97 67.2 46.2 33.6 25.6 1 17.2 8.5 (7.5) One-touch fitting One-touch fitting One-touch ....
[4(A), 2(B) port]
Applicable tube O.D.: ø2
ø3.2, ø1/8" [1(P), 3(R) port] Applicable tube O.D.: ø6, ø1/4 ø8, ø5/16" ø4, ø5/32"

1):	me	nsı	on	21

Formula L1 = 8.5n + 31, L2 = 8.5n + 74	n: Station (Maximum 24 stations)
--	----------------------------------

Dillici	1310113							1 (	Jiiiula L	- 0.511 +	31, LZ =	0.311 + 7	+ 11. 016	tion (ivia)	Millulli 24	stations)
L_n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	39.5	48	56.5	65	73.5	82	90.5	99	107.5	116	124.5	133	141.5	150	158.5	167
L2	82.5	91	99.5	108	116.5	125	133.5	142	150.5	159	167.5	176	184.5	193	201.5	210
L3	112.5	112.5	125	137.5	137.5	150	162.5	162.5	175	187.5	187.5	200	212.5	212.5	225	237.5
L4	123	123	135.5	148	148	160.5	173	173	185.5	198	198	210.5	223	223	235.5	248

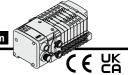
L_n	17	18	19	20	21	22	23	24
L1	175.5	184	192.5	201	209.5	218	226.5	235
L2	218.5	227	235.5	244	252.5	261	269.5	278
L3	250	250	262.5	275	275	287.5	300	300
L4	260.5	260.5	273	285.5	285.5	298	310.5	310.5

SJ

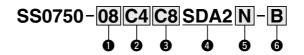
SY SY

**S0700** 

S0700



# **How to Order Manifold**



## Valve stations

	Stations	Note
01	1 station	
- :	- :	Double wiring
08	8 stations	
01	1 station	Considered layer 1
:	- :	Specified layout*1 (Available up to 16 solenoids)
16	16 stations	(Available up to 16 soleriolus)
	01 : 08 01 : 16	01 1 station : :: 08 8 stations 01 1 station : ::

\*1: Specified layout: Indicate the wiring specifications on the manifold specification sheet. (Note that 2-position double. 3-position and 4-position valves cannot be used where single wiring has been specified.) In addition, select the option K.

# 2 A. B port size

#### Metric size

C2	ø2 One-touch fitting
C3	ø3.2 One-touch fitting
C4	ø4 One-touch fitting
CM*1	Mixed sizes and port plug

#### Inch size

N1	ø1/8" One-touch fitting
N3	ø5/32" One-touch fitting
NM*1	Mixed sizes and port plug

\*1: Indicate the sizes on the manifold specification sheet

# P, R port size

# Metric size

C6	ø6 One-touch fitting
C8	ø8 One-touch fitting

IIICII 3I	IIICII SIZE			
N7	ø1/4" One-touch fitting			
N9	ø5/16" One-touch fitting			

\*: If an inch size cylinder port is selected, select inch size piping connections for the P and R ports as well.

# 4 SI unit (Number of outputs, Max. number of valve stations)

SD0	Without SI unit
SDA2	16 outputs, 1 to 8 stations (16 stations)*1

- \*1: (): Maximum number of stations for mixed single and double wiring.
- \*: For SI unit part number, refer to page 716.

# 5 SI unit (Output polarity)

Nil	Positive common
N	Negative common

- \*: Ensure a match with the common specification of the valve to be used.
- \*: Select Nil for without SI unit.

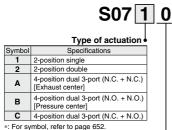
## 6 Option

Nil	None
B*1	With back pressure check valve (All stations)
<b>D</b> *5	With DIN bracket, DIN rail with standard length
D0*5	With DIN bracket, without DIN rail
<b>D</b> □*2 *5	With DIN bracket, DIN rail for □ stations
K*3	Special wiring specification (Except double wiring)
N	With name plate
R*4	External pilot
S	Built-in silencer

- \*1: When a back pressure check valve is used only for specified station, specify the back pressure check valve part number, and specify the station number to which the valve is mounted, on the manifold specification sheet.
  - : Specify a longer rail than the length of valve stations. Example) -D08
- In this case, the valves will be mounted on the DIN rail for 8 stations, regardless of the number of manifold stations. \*3: When single wiring and double wiring are mixed, specify wiring type of each station on the manifold
- specification sheet. \*4: For details, refer to page 718.
- \*5: When the SD0 (Without SI unit) is specified, -D, -D□ cannot be selected.
- \*: When multiple symbols are specified, indicate them alphabetically. Example) -BKN
- \*: For manifold optional parts, refer to pages 718 to 724.
- \*: For manifold exploded view, refer to page 714.

Voltage: 24 VDC

# **How to Order Valves**





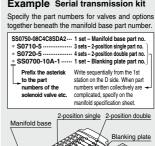
\*1: Not compatible with dual 3-port valves The 3(R) port is open to the

atmosphere. (Cannot be used for applying pressure or vacuum)

Base mounted plug-in

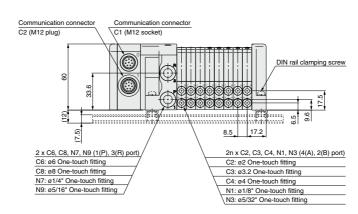
# How to Order Manifold Assembly

# Example Serial transmission kit



# Plug-in Type Stacking Base EX500 Gateway Decentralized System **\$0700 Series**

L4 L3 5.25 L2 L1 4.4 (n - 1) x 8.5 12.8 1.5 (12) 60 13 Indicator light Manual override 0 (5.5)0 PWR Псом ß 33 0 SI unit 4 x M4 mounting hole D side (Stations) --- 12345678 U side



Dimen	sions		Formula L1 = 8.5n + 31, L2 = 8.5n + 74 n: Station (Maximum 16 station												stations)
n	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	48	56.5	65	73.5	82	90.5	99	107.5	116	124.5	133	141.5	150	158.5	167
L2	91	99.5	108	116.5	125	133.5	142	150.5	159	167.5	176	184.5	193	201.5	210
L3	112.5	125	137.5	137.5	150	162.5	162.5	175	187.5	187.5	200	212.5	212.5	225	237.5
L4	123	135.5	148	148	160.5	173	173	185.5	198	198	210.5	223	223	235.5	248

SJ

SY SY

S0700

S0700

Plug-in Type Stacking Base

# **D-sub Connector**

SJ

SY

CE CH ST



# **MIL Standard**

■25 pins

■Cable length: 1.5 m, 3 m, 5 m

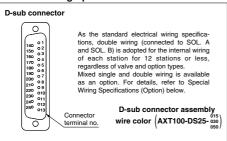
Connector mounting direction: top or side selectable

**∠** Page 690

# Plug-in Type **S0700** Series Stacking Base Kit (D-sub Connector)

- The D-sub connector reduces installation labor for electrical connections.
- Using the D-sub connector (25P), conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side receptacle position can be selected in accordance with the available mounting space.

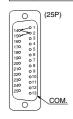
# **Electrical Wiring Specifications**



	Terminal	no. Pol	arity	color	Dot marking
SOL SOL		(-)	(+)	Black	None
Station 1 SOL	—0 14	( <del>-</del> )	(+)	Yellow	Black
SOL SOL	o 2	( <del>-</del> )	(+)	Brown	None
Station 2 SOL		(–)	(+)	Pink	Black
SOL	<del>_</del> 0 3	(–)	(+)	Red	None
Station 3 SOL	_0 16	( <del>-</del> )	(+)	Blue	White
Station 4 SOL		(-)	(+)	Orange	None
( <u> </u>	—0 I/	(-)	(+)	Purple	None
Station 5 SOL	—05	(-)	(+)	Yellow	None
(	—∪ 18	(-)	(+)	Gray	None
Station 6 SOL	— ი	(-)	(+)	Pink	None
Station 6 SOL		(-)	(+)	Orange	Black
Station 7 SOL	<u>-</u> 0 /	(-)	(+)	Blue	None
Station / L SOL	—o 20	(-)	(+)	Red	White
Station 8 SOL	_0 8	(-)	(+)	Purple	White
Station of	—o 21	(-)	(+)	Brown	White
Station 9 SOL	_o 9	(-)	(+)	Gray	Black
SOL	_0 22	(-)	(+)	Pink	Red
Station 10 SOL	<del>_</del> 0 10	(-)	(+)	White	Black
SOL	0 23	(-)	(+)	Gray	Red
Station 11 SOL	B II	(-)	(+)	White	Red
SOL	_O 24	(-)	(+)	Black	White
Station 12 SOL	-0 12	(-)	(+)	Yellow	Red
CON	U 25	(-)	(+)	White	None
001	<u>····</u> ○ 13	(+)	(-)	Orange	Red
		Positive COM	Negative COM	•1	

\*1: Mounting valve has no polarity. It can also be used as a negative

# Special Wiring Specifications (Option) [-K]



Mixed single and double wiring are available as an option The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24.

#### 1. How to Order valves

Indicate an option symbol, -K, for the manifold part number and be sure to specify the mounting position and number of stations of the single and double wiring on the manifold specification sheet.

#### 2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.

# Cable Assembly

#### 015 AXT100-DS25-030 050

The D-sub connector cable assemblies can be ordered with manifolds. Refer to How to Order Manifold.

Cable

#### D-sub connector cable assembly Wire Color by Terminal No. Terminal Lead wire Dot

color marking

Red None

1 Black None

2 Brown None

3 4 Orange None

5 Yellow None

6 Pink None

7 Blue None White

8 Purple a Gray Black

10 White Black

11 White Red Red

12 Yellow 13 Orange Red

14 Yellow Black

15 Pink Black

16 Blue White

17 Purple None

18 Gray None

19 Orange Black

20 Red White

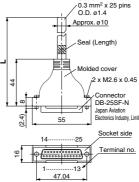
21 Brown White

22 Pink Red

23 Gray Red

24 Black White White None

25



		F	년~ Mole	ded cover	
44				2 x M2.6 x 0.45	j
	1 4	'	: ₩	Connector	
	- ∞		<u> </u>	DB-25SF-N	
	- <del>    "</del>			Japan Aviation	
	(2.4)	5	5	Electronics Industry, Lim	nited
				Socket side	
		14	25		
9		ſ	·····\	Terminal no.	
_	- L		••••••	1	
		1	13 🗖		
	J.	47	.04		
ь.					

#### **D-sub Connector** Cable Assembly (Option)

Cable length ( <b>L</b> )	Assembly part no.	Note
1.5 m	AXT100-DS25-015	Cable
3 m	AXT100-DS25-030	0.3 mm <sup>2</sup> x
5 m	AXT100-DS25-050	25 cores

- For other commercial connectors, use a 25pin type with female connector conforming to MIL-C-24308.
- \*: Cannot be used for movable wiring

Electrical Ch	aracteristics					
Item	Property					
Conductor resistance Ω/km, 20°C	65 or less					
Voltage limit V, 1 min, AC	1000					
Insulation resistance MΩ/km, 20°C	5 or more					

#### Connector manufacturers' example

- Fujitsu Limited
- Japan Aviation Electronics
- Industry, Limited
- J.S.T. Mfg. Co., Ltd.
- HIROSE ELECTRIC CO., LTD.



<sup>\*:</sup> The minimum bending inner radius of D-sub connector cable is 20 mm

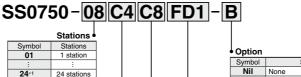
# **How to Order Manifold**



SJ SY

S0700

S0700



\*1: The maximum number of stations will be different depending on the wiring specifications.

# Cylinder port size

Symbol	Port size					
C2	With ø2 One-touch fitting					
C3	C3 With ø3.2 One-touch fitting					
C4	Metric					
СМ	CM Mixed sizes and with port plug*1					
N1	With ø1/8" One-touch fitting					
N3	Inch					
NM	Mixed sizes and with port plug*1	]				

\*1: Indicate the sizes on the manifold specification sheet in the case of CM and NM.

Symbol	Port size				
C6	With ø6 One-touch fitting	Metric			
C8	C8 With ø8 One-touch fitting				
N7	With ø1/4" One-touch fitting	Inch			
N9	With ø5/16" One-touch fitting	Inch			

P, R port size

\*: If an inch size cylinder port is selected, select inch size piping connections for the P and R ports as well.

Symbol	Specifications						
Nil	None						
B*1	With back pressure check valve (All sta.)						
D	With DIN rail (Rail length: Standard)						
D0	Without DIN rail (With bracket)						
<b>D</b> □*2	With DIN rail Designated length (□: Station)						
<b>K</b> *3	Special wiring specifications (Except double wiring)						
N	With name plate						
R*4	External pilot						
S	Built-in silencer						

- \*1: When installing a back pressure check valve on the required station, enter the part number and specify the station position on the manifold specification sheet
- \*2: The available number of stations is larger than the number of manifold stations.
- \*3: Indicate the wiring specifications for mixed single and double wirings.
- \*4: For details, refer to page 718.
- \*: When two or more options are specified, indicate them alphabetically. Example) -BKN
- \*: For manifold optional parts, refer to pages 718
- \*: For manifold exploded view, refer to page 714.

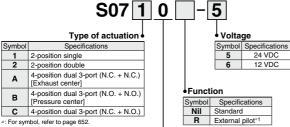
#### Kit type/Cable length

		v .vg			
Kit type	Symbol	Specifications	Standard station	Max. number of stations for special wiring specifications	Max. number of solenoids
	FD0	D-sub connector (25P), without cable			
F kit	FD1	D-sub connector (25P), with 1.5 m cable	1 to 12 stations	O4 stations	24
F KIL	FD2	D-sub connector (25P), with 3.0 m cable	1 to 12 stations	24 Stations	24
	FD3	D-sub connector (25P), with 5.0 m cable			

\*: The maximum number of stations is determined by the total number of solenoids. For mixed single and double wirings, enter -K to the order code options

Type of actuation	Single	Double, Dual 3-port
Number of solenoids	1	2

# **How to Order Valves**



Base mounted plug-in

\*1: Not compatible with dual 3-port valves The 3(R) port is open to the atmosphere. (Cannot be used for applying pressure

# **How to Order Manifold Assembly**

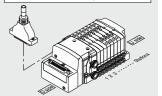
#### Example D-sub connector kit

Specify the part numbers for valves and options together beneath the manifold base part number.

SS0750-08C4C8FD1 ··· 1 set – Manifold base part no. \* S0710-5 ...... 3 sets - Valve part no. (Stations 1 to 3)) \* S0720-5 ...... 2 sets - Valve part no. (Stations 4 to 5) \* S07A0-5----- 2 sets - Valve part no. (Stations 6 to 7)

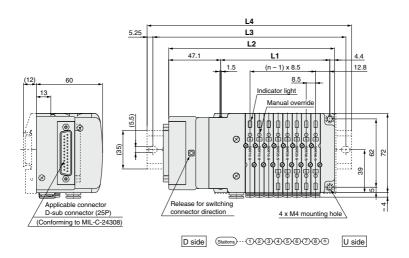
SS0700-10A-1 ······ 1 set - Blanking plate part no. (Station 8) Prefix the asterisk to the part numbers of the solenoid valve etc.

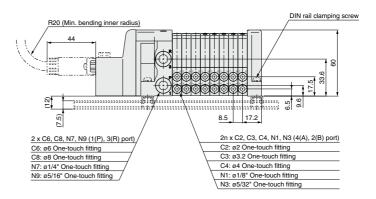
Write sequentially from the 1st station on the D side. When part numbers written collectively are complicated, specify on the manifold specification sheet





or vacuum)





<b>Dimensions</b> For									Formula L1 = 8.5n + 31, L2 = 8.5n + 82.5 n: Station (Maximum 24 stations)														
L	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	48	56.5	65	73.5	82	90.5	99	107.5	116	124.5	133	141.5	150	158.5	167	175.5	184	192.5	201	209.5	218	226.5	235
L2	99.5	108	116.5	125	133.5	142	150.5	159	167.5	176	184.5	193	201.5	210	218.5	227	235.5	244	252.5	261	269.5	278	286.5
L3	125	137.5	137.5	150	162.5	162.5	175	187.5	187.5	200	212.5	212.5	225	237.5	250	250	262.5	275	275	287.5	300	300	312.5
L4	135.5	148	148	160.5	173	173	185.5	198	198	210.5	223	223	235.5	248	260.5	260.5	273	285.5	285.5	298	310.5	310.5	323

Plug-in Type Stacking Base

# **Flat Ribbon Cable**

# P Kit

SJ

SY

CE CH ST





# **MIL Standard**

■26 pins, 20 pins

■Cable length: 1.5 m, 3 m, 5 m

Connector mounting direction: top or side selectable

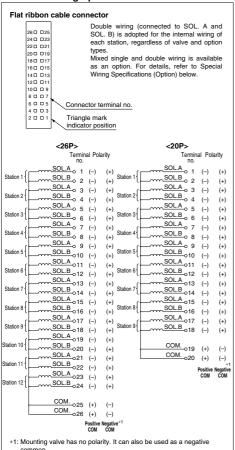
**► Page 694** 

# Plug-in Type

# **S0700** Series Stacking Base Kit (Flat Ribbon Cable)

- Flat ribbon cable connector reduces installation labor for electrical connection.
- Using the connector for flat ribbon cable (26P, 20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchange-
- Top or side receptacle position can be selected in accordance with the available mounting space.

# **Electrical Wiring Specifications**

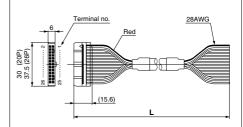


# common.

# Cable Assembly

# AXT100-FC 20

Type 26P flat ribbon cable connector assemblies can be ordered with manifolds. Refer to How to Order Manifold.



#### Flat Ribbon Cable Connector Assembly (Option)

Cable	Assembly part no.							
length (L)	26P	20P						
1.5 m	AXT100-FC26-1	AXT100-FC20-1						
3 m	AXT100-FC26-2	AXT100-FC20-2						
5 m	AXT100-FC26-3	AXT100-FC20-3						

- \*: For other commercial connectors, use a 20- or 26-pin type with strain relief conforming to MIL-C-83503.
- \* Cannot be used for movable wiring

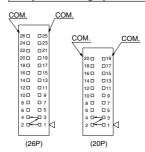
#### Connector manufacturers' example

· HIROSE ELECTRIC CO., LTD. • 3M Japan Limited

Fujitsu Limited

- · Japan Aviation Electronics Industry, Limited
- J.S.T. Mfg. Co., Ltd.
- Oki Electric Cable Co., Ltd

# Special Wiring Specifications (Option) [-K]



Mixed single and double wiring are available as an ontion. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24 for 26P, 18 for 20P.

#### 1. How to Order valves

Indicate an option symbol, -K, for the manifold part number and be sure to specify the mounting position and number of stations of the single and double wiring on the manifold specification sheet.

#### 2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.



# **How to Order Manifold**



SJ

SY

S0700

S0700



# Stations

Symbol	Stations
01	1 station
:	
24	24 stations

 The maximum number of stations will be different depending on the wiring specifications.

# Cylinder port size 4

Symbol	Port size	
C2	With ø2 One-touch fitting	
C3	C3 With ø3.2 One-touch fitting	
C4	C4 With ø4 One-touch fitting	
CM	CM Mixed sizes and with port plug*1	
N1	N1 With ø1/8" One-touch fitting	
N3	N3 With ø5/32" One-touch fitting	
NM	Mixed sizes and with port plug*1	

\*1: Indicate the sizes on the manifold specification sheet in the case of CM and NM.

#### P. R port size

	- ,	
Symbol	Port size	
C6	With ø6 One-touch fitting	Metric
C8	With ø8 One-touch fitting	weinc
N7	With ø1/4" One-touch fitting	Inch
N9	With ø5/16" One-touch fitting	

\*: If an inch size cylinder port is selected, select inch size piping connections for the P and R ports as well.

#### Option

Symbol	Specifications							
Nil	None							
B*1	With back pressure check valve (All sta.)							
D	With DIN rail (Rail length: Standard)							
D0	Without DIN rail (With bracket)							
<b>D</b> □*2	With DIN rail Designated length (□: Station)							
<b>K</b> *3	Special wiring specifications (Except double wiring)							
N	With name plate							
R*4	External pilot							
S	Built-in silencer							

- \*1: When installing a back pressure check valve on the required station, enter the part number and specify the station position on the manifold specification sheet
- \*2: The available number of stations is larger than the number of manifold stations.
- \*3: Indicate the wiring specifications for mixed single and double wirings.
- \*4: For details, refer to page 718.
- \*: When two or more options are specified, indicate them alphabetically. Example) -BKN
- \*: For manifold optional parts, refer to pages 718 to 724
- \*: For manifold exploded view, refer to page 714.

# Kit type/Cable length •

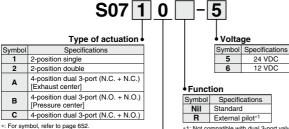
Kit type	Symbol	Specifications	Standard station	Max. number of stations for special wiring specifications	Max. number of solenoids
	PD0	Flat ribbon cable (26P), without cable			
	PD1	Flat ribbon cable (26P), with 1.5 m cable	1 to 12	24 stations	24
P kit	PD2	Flat ribbon cable (26P), with 3.0 m cable	stations	24 Stations	24
	PD3	Flat ribbon cable (26P), with 5.0 m cable			
	PDC	Flat ribbon cable (20P), without cable	1 to 9 stations	18 stations	18

\*: The maximum number of stations is determined by the total number of solenoids. For mixed single and double wirings, enter -K to the order code options.

For mixed single and double wirings, enter -K to the order code options.

Type of actuation	Single	Double, Dual 3-port
Number of solenoids	1	2

## **How to Order Valves**



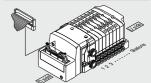
Base mounted plug-in

\*1: Not compatible with dual 3-port valves. The 3(R) port is open to the atmosphere. (Cannot be used for applying pressure or vacuum)

# How to Order Manifold Assembly

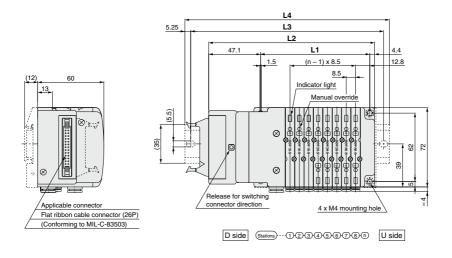
# Example Flat ribbon cable kit

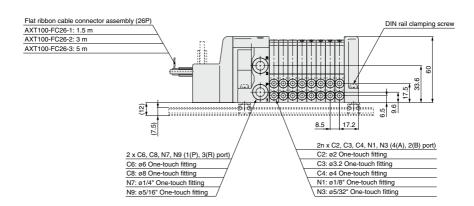
Specify the part numbers for valves and options together beneath the manifold base part number.





# S0700 Series Kit (Flat Ribbon Cable)





Dimen	<b>Dimensions</b> Formula L1 = $8.5n + 31$ , L2 = $8.5n + 82.5$ n: Station (Maximum 24 stations										ations)												
L	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	48	56.5	65	73.5	82	90.5	99	107.5	116	124.5	133	141.5	150	158.5	167	175.5	184	192.5	201	209.5	218	226.5	235
L2	99.5	108	116.5	125	133.5	142	150.5	159	167.5	176	184.5	193	201.5	210	218.5	227	235.5	244	252.5	261	269.5	278	286.5
L3	125	137.5	137.5	150	162.5	162.5	175	187.5	187.5	200	212.5	212.5	225	237.5	250	250	262.5	275	275	287.5	300	300	312.5
L4	135.5	148	148	160.5	173	173	185.5	198	198	210.5	223	223	235.5	248	260.5	260.5	273	285.5	285.5	298	310.5	310.5	323



# **Terminal Block Box**

# Kit

SJ

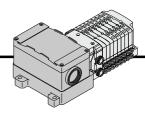
SY

CE CH ST



With Terminal Block Box

**△ Page 702** 

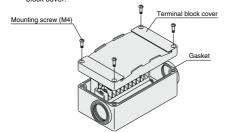


This kit has a small terminal box inside a junction box.
 The electrical entry port (G3/4) permits connection of conduit fittings.

#### **Terminal Block Connection**

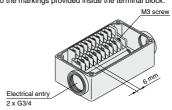
#### Step 1. How to remove terminal block cover

Loosen the 4 mounting screws (M4) and open the terminal block cover.



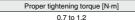
#### Step 2. The diagram below shows the terminal block wiring schematic. All stations are provided with double solenoid wiring.

Connect each wire to the power supply side, according to the markings provided inside the terminal block.



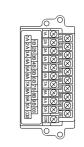
#### Step 3. How to replace terminal block cover

Securely tighten the screws with the torque shown in the table below, after confirming that the gasket is installed correctly.



- Applicable crimped terminal: 1.25-3S,1.25Y-3,1.25Y-3N,1.25Y-3.5
- Drip proof plug assembly (for G3/4): AXT100-B06A

## **Electrical Wiring Specifications**



Double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station, regardless of valve and option types. Mixed single and double wiring is available as an option.

\*1: Mounting valve has no polarity. It can also be used as a negative common.

**A** 702

Standard wiring						
	Te	rminal	Pol	arity		
	SOL.A	no.				
Station 1		1A	(-)	(+)		
Station 1	SOL.B_o	1B	(-)	(+)		
(	SOL.A	2A	(-)	(+)		
Station 2	SOL.B	2B	(-)	(+)		
	SOL.A_o	зА	(-)	(+)		
Station 3	SOL.B_o	3B	(-)	(+)		
	SOL.A	4A	(-)	(+)		
Station 4	SOL.B	4B	(-)	(+)		
,	SOL.A	5A	(-)	(+)		
Station 5	SOL.B	5B	(-)	(+)		
	SOL.A	6A	(-)			
Station 6	SOL.B	6B	. ,	(+)		
	SOL.A		(-)	(+)		
Station 7	SOL.B	7A	(-)	(+)		
Ų.	SOL.A	7B	(-)	(+)		
Station 8	SOL.B	8A	(-)	(+)		
	SOL.A	8B	(-)	(+)		
Station 9		9A	(-)	(+)		
Ottation 5	SOL.B	9B	(-)	(+)		
Station 10		10A	(-)	(+)		
Station to [	SOL.B_o	10B	(-)	(+)		
	<b>——</b> 。	COM	(+)	(-)		
			ositive COM	Negative *1 COM		

# Special Wiring Specifications (Option) [-K]

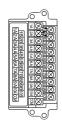
Mixed single and double wiring are available as an option. The maximum number of mainfield stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 20.

# 1. How to Order valves

Indicate an option symbol, -K, for the manifold part number and be sure to specify the mounting position and number of stations of the single and double wiring on the manifold specification sheet.

# 2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.



# **How to Order Manifold**



SJ SY

S0700

S0700



#### Stations

Symbol	Stations
01	1 station
:	:
20*1	20 stations

\*1: The maximum number of stations will be different depending on the wiring specifications

#### Cylinder port size

Symbol	Port size				
C2	With ø2 One-touch fitting				
C3	With ø3.2 One-touch fitting	Metric			
C4	With ø4 One-touch fitting	weine			
CM	Mixed sizes and with port plug*1				
N1	With ø1/8" One-touch fitting				
N3	N3 With ø5/32" One-touch fitting				
NM	Mixed sizes and with port plug*1				

\*1: Specify "Mixed sizes and with port plug" on the manifold specification sheet.

# P, R port size

Symbol	Port size				
C6	With ø6 One-touch fitting	Metric			
C8	C8 With ø8 One-touch fitting				
N7	N7 With Ø1/4" One-touch fitting N9 With Ø5/16" One-touch fitting				
N9					

\*: If an inch size cylinder port is selected, select inch size piping connections for the P and R ports as well.

# Ontion

Option							
Symbol	Specifications						
Nil	None						
<b>B</b> *1	With back pressure check valve (All stations)						
D	With DIN rail (Rail length: Standard)						
D0	Without DIN rail (With bracket)						
<b>D</b> □*2	With DIN rail Designated length (□: Station)						
<b>K</b> *3	Special wiring specifications (Except double wiring)						
N	With name plate						
R*4	External pilot						
S	Built-in silencer						

- \*1: When installing a back pressure check valve on the required station, enter the part number and specify the station position on the manifold specification sheet.
- \*2: The available number of stations is larger than the number of manifold stations.
- \*3: Indicate the wiring specifications for mixed single and double wirings.
- \*4: For details, refer to page 718.
- \*: When two or more options are specified, indicate them alphabetically, Example) -BKN
- \*: For manifold optional parts, refer to pages 718 to 724.
- \*: For manifold exploded view, refer to page 714.

#### Kit tyne

Kit type	Symbol	Specifications	Standard station	Max. number of stations for special wiring specifications	Max. number of solenoids
T kit	TD0	Terminal block	1 to 10 stations	20 stations	20

\*: The maximum number of stations is determined by the total number of solenoids For mixed single and double wirings, enter -K to the order code options.

Type of actuation Single Double, Dual 3-port Number of solenoids

# How to Order Manifold Assembly

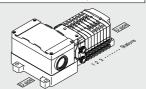
# Example Terminal block box kit

Specify the part numbers for valves and options together beneath the manifold base part number.

SS0750-08C4C8TD0... 1 set - Manifold base part no. \* S0710-5 ...... 3 sets - Valve part no. (Stations 1 to 3) \* S0720-5 ...... 2 sets - Valve part no. (Stations 4 to 5) \* S07A0-5----- 2 sets - Valve part no. (Stations 6 to 7) SS0700-10A-1 ····· 1 set - Blanking plate part no. (Station 8) Prefix the asterisk Write sequentially from the 1st to the part station on the D side. When part numbers of the

solenoid valve etc.

numbers written collectively are complicated, specify on the manifold specification sheet



# **How to Order Valves**

#### S07 1 0 Type of actuation Specifications Symbol 2-position single 2-position double 2 4-position dual 3-port (N.C. + N.C.) Δ [Exhaust center] 4-position dual 3-port (N.O. + N.O.) [Pressure center] 4-position dual 3-port (N.C. + N.O.)

\*: For symbol, refer to page 652

Base mounted plug-in

 Function Symbol Specifications Nil Standard External pilot\*1

6

Voltage

Symbol Specifications

24 VDC

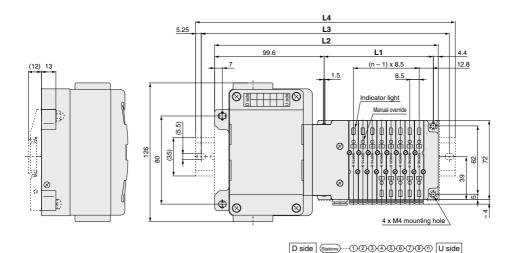
12 VDC

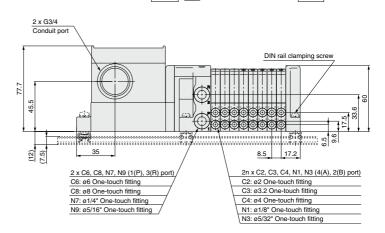
\*1: Not compatible with dual 3-port valves The 3(R) port is open to the atmosphere (Cannot be used for applying pressure

or vacuum)

**SMC** 

# **S0700** Series Kit (Terminal Block Box)





Dimens	sions							F	Formula L1 = 8.5n + 31, L2 = 8.5n + 135 n: Station (Maximum 20 stations								stations)		
L	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	48	56.5	65	73.5	82	90.5	99	107.5	116	124.5	133	141.5	150	158.5	167	175.5	184	192.5	201
L2	152	160.5	169	177.5	186	194.5	203	211.5	220	228.5	237	245.5	254	262.5	271	279.5	288	296.5	305
L3	175	187.5	200	200	212.5	225	225	237.5	250	250	262.5	275	275	287.5	300	300	312.5	325	325
L4	185.5	198	210.5	210.5	223	235.5	235.5	248	260.5	260.5	273	285.5	285.5	298	310.5	310.5	323	335.5	335.5



# **Lead Wire**

SJ

SY

CE CH ST

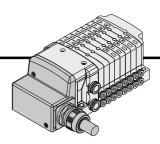


**Lead Wire Direct Entry Type** 

**► Page 706** 

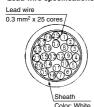
# Plug-in Type **S0700** Series Stacking Base Kit (Lead Wire)

# Direct electrical entry type



## **Electrical Wiring Specifications**

#### Lead wire specifications



As the standard electrical wiring specifications, double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station for 12 stations or less, regardless of valve and option types.

Mixed single and double wiring is available as an option. For details, refer to Special Wiring Specifications (Option) below.

	Terminal no.	Pola	arity	Lead wire color	Dot marking
	—o i	(-)	(+)	Black	None
Station 1   SOI		(-)	(+)	Yellow	Black
<u>SOI</u>		(-)	(+)	Brown	None
Station 2 {SOI	<del></del> 0 15	(-)	(+)	Pink	Black
<u>SO</u> I	L.A <sub>0</sub> 3	(-)	(+)	Red	None
Station 3 {SOI	L.B o 16	(-)	(+)	Blue	White
<u>SO</u> I	L.A <sub>0</sub> 4	(-)	(+)	Orange	None
Station 4 ( SOI	L.B o 17	(-)	(+)	Purple	None
SOI	L.A <sub>0</sub> 5	(-)	(+)	Yellow	None
Station 5 {   SOI	B	: :			

......SOL.B o 18 (+) Grav None SOL.A 6 (-) (+) Pink Station 6 SOL.B o 19 Orange Black SOL.A 7 Blue (+) SOL.B 0 20 Station 7 Red White SOL.A 8 Purple White (+) Station 8 SOL.B o 21 Brown White SOL.A 9 Gray (+) (-) SOL.B o 22 Station 9 Pink Red SOL.A o 10 (-) (+) White Black Station 10 SOLB 23 Gray Red SOL.A o 11 White Red (-) (+) SOL.B o 24 Station 11 Black White

COM. o 13

SOL.A 0 12

SOL.B 0 25

\*1: Mounting valve has no polarity. It can also be used as a negative common.

#### Lead wire length

# SS0750 - 08 C4 LD 0

## Lead wire length

0	0.6 m
1	1.5 m
2	3.0 m

#### Flectrical Characteristics

Electrical Cité	ai acteristics				
Item	Property				
Conductor resistance Ω/km, 20°C	65 or less				
Voltage limit V, 1 min, AC	1000				
Insulation resistance MΩ/km, 20°C	5 or more				

\*: Cannot be used for movable wiring The minimum bending inner radius of cable is 20 mm.

(-) (+)

(-)

(+) (-)

Special Wiring Specifications (Option) [-K] Mixed single and double wiring are available as an option. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24.

Yellow

White

Orange

Red

None

Red

#### 1. How to Order valves

Station 12

Indicate an option symbol, -K, for the manifold part number and be sure to specify the mounting position and number of stations of the single and double wiring on the manifold specification sheet.

#### 2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.



# **How to Order Manifold**



SJ SY

**S0700** 

S0700



#### Stations •

Symbol	Stations						
01	1 station						
24	24 stations						

\*: The maximum number of stations will be different depending on the wiring specifications

# Cylinder port size

Symbol	Port size		
C2	With ø2 One-touch fitting		
C3	With ø3.2 One-touch fitting	Metric	
C4	With ø4 One-touch fitting		
CM			
N1	With ø1/8" One-touch fitting		
N3	With ø5/32" One-touch fitting	Inch	
NM	Mixed sizes and with port plug*1		

\*1: Specify "Mixed sizes and with port plug" on the manifold specification sheet.

## P, R port size

Symbol	Port size		
C6	With ø6 One-touch fitting	Metric	
C8	With ø8 One-touch fitting	Metric	
N7	With ø1/4" One-touch fitting	Inch	
N9	With ø5/16" One-touch fitting		

\*: If an inch size cylinder port is selected, select inch size piping connections for the P and R ports as well.

Option	
Symbol	Specifications
Nil	None
<b>B</b> *1	With back pressure check valve (All stations)
D	With DIN rail (Rail length: Standard)
D0	Without DIN rail (With bracket)
<b>D</b> □*2	With DIN rail Designated length (□: Station)
<b>K</b> *3	Special wiring specifications (Except double wiring)
N	With name plate
R*4	External pilot
S	Built-in silencer

- \*1: When installing a back pressure check valve on the required station, enter the part number and specify the station position on the manifold specification sheet.
- \*2: The available number of stations is larger than the number of manifold stations.
- \*3: Indicate the wiring specifications for mixed single and double wirings.
- \*4: For details, refer to page 718.

to 724

- \*: When two or more options are specified, indicate them alphabetically. Example) -BKN \*: For manifold optional parts, refer to pages 718
- \*: For manifold exploded view, refer to page 714.

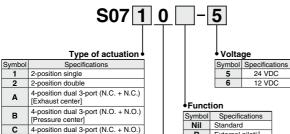
Kit type/Cable length •

Kit type	Symbol	Specifications	Standard station	Max. number of stations for special wiring specifications	Max. number of solenoids		
	LD0	Lead wire, with 0.6 m cable					
L kit	LD1	Lead wire, with 1.5 m cable	1 to 12 stations	24 stations	24		
	LD2	Lead wire, with 3.0 m cable			<u> </u>		

<sup>\*:</sup> The maximum number of stations is determined by the total number of solenoids For mixed single and double wirings, enter -K to the order code options.

Type of actuation	Single	Double, Dual 3-port
Number of solenoids	1	2

# **How to Order Valves**



\*: For symbol, refer to page 652

Base mounted plug-in

# Symbol Specifications External pilot\*1

\*1: Not compatible with dual 3-port valves The 3(R) port is open to the atmosphere (Cannot be used for applying pressure

or vacuum)

# **How to Order Manifold Assembly**

#### Example Lead wire kit

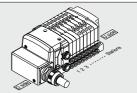
Specify the part numbers for valves and options together beneath the manifold base part number.

SS0750-08C4C8LD0... 1 set - Manifold base part no. \* S0710-5 ...... 3 sets – Valve part no. (Stations 1 to 3) S0720-5 ...... 2 sets - Valve part no. (Stations 4 to 5)

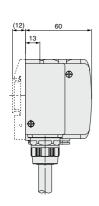
\* S07A0-5----- 2 sets - Valve part no. (Stations 6 to 7) SS0700-10A-1 ····· 1 set - Blanking plate part no. (Station 8)

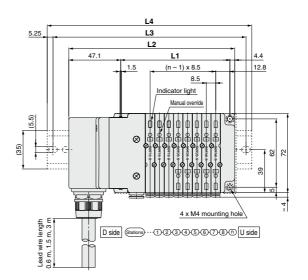
to the part numbers of the solenoid valve etc.

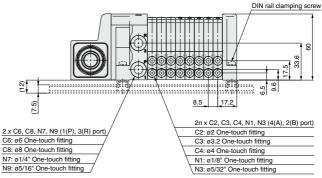
Prefix the asterisk Write sequentially from the 1st station on the D side. When part numbers written collectively are complicated, specify on the manifold specification sheet



# **S0700** Series Kit (Lead Wire)







# **Dimensions**

Formula L1 = 8.5n + 31, L2 = 8.5n + 82.5 n: Station (Maximum 24 stations)

L_n	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	48	56.5	65	73.5	82	90.5	99	107.5	116	124.5	133	141.5	150	158.5	167	175.5	184	192.5	201	209.5	218	226.5	235
L2	99.5	108	116.5	125	133.5	142	150.5	159	167.5	176	184.5	193	201.5	210	218.5	227	235.5	244	252.5	261	269.5	278	286.5
L3	125	137.5	137.5	150	162.5	162.5	175	187.5	187.5	200	212.5	212.5	225	237.5	250	250	262.5	275	275	287.5	300	300	312.5
L4	135.5	148	148	160.5	173	173	185.5	198	198	210.5	223	223	235.5	248	260.5	260.5	273	285.5	285.5	298	310.5	310.5	323



# **Circular Connector**

# M Kit

SJ

SY

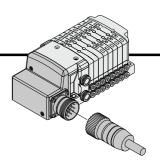
CE CH ST



**Circular Connector 26 Pins** 

**△ Page 710** 

 Simplification and labor savings for wiring work can be achieved by using a circular connector for the electrical connection.



## **Electrical Wiring Specifications**

# Circular connector



Double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station, regardless of valve and option types.

Mixed single and double wiring is available as an option. For details, refer to Special Wiring Specifications (Option) below.

	Termina	al Pol	arity	
	no.			
Station 1	SOL B	(-)	(+)	
ζ.	- COL A	(-)	(+)	
Station 2		(-)	(+)	
Oldilon 2	SOL.B_ 4	(-)	(+)	
Station 3	SOL.A <sub>o 5</sub>	(-)	(+)	
Stations	SOL.B <sub>o</sub> 6	(-)	(+)	
	SOL.A 7	(-)	(+)	
Station 4	SOL.B <sub>o</sub> 8	(-)	(+)	
r.	SOL.A 9	(-)	(+)	
Station 5	SOL.B 10	(-)	(+)	
	SOL.A 0 11	(-)	(+)	
Station 6	SOL.B o 12	(-)	(+)	
(	SOL.A 13		. ,	
Station 7	SOLB	(-)	(+)	
(		(-)	(+)	
Station 8	SOL B	(-)	(+)	
t.		(-)	(+)	
Station 9	SOL B	(-)	(+)	
į,	SOL.A - 10	(-)	(+)	
Station 10		(-)	(+)	
Oldilon 10	SOL.B_o 20	(-)	(+)	
Station 11	SOL.A_o 21	(-)	(+)	
Station 11	SOL.B_ <sub>0 22</sub>	(-)	(+)	
0	SOL.A_o 23	(-)	(+)	
Station 12 {	SOL.B_o 24	(-)	(+)	
	COM. 0 25	(+)	(-)	
	COM. 0 26	(+)	(-)	
	0 20	Positive	Negative*1	
		COM	COM	

\*1: Mounting valve has no polarity. It can also be used as a negative common.

# Special Wiring Specifications (Option) [-K]

Mixed single and double wiring are available as an option. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24.

#### 1. How to Order valves

Indicate an option symbol, -K, for the manifold part number and be sure to specify the mounting position and number of stations of the single and double wiring on the manifold specification sheet.

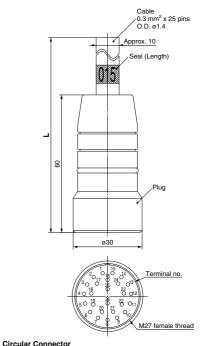
## 2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.

## Cable Assembly

# AXT100-MC26-030

(Circular connector assembly (26P type) can be included in a specific manifold model number. Refer to How to Order Manifold.



#### Circular Connector Cable Assembly (Option)

Cable	Assembly part no.				
length (L)	26P				
1.5 m	AXT100-MC26-015				
3 m	AXT100-MC26-030				
5 m	AXT100-MC26-050				

\*: Cannot be used for movable wiring.



# **How to Order Manifold**



SJ SY

**S0700** 

S0700

# SS0750-08 C4 C8 MD1-B

# Stations •

Symbol	Stations				
01	1 station				
:					
24*1	24 stations				

\*1: The maximum number of stations will be different depending on the wiring specifications.

# Cylinder port size

Symbol	Port size				
C2	With ø2 One-touch fitting				
C3	With ø3.2 One-touch fitting	Metric			
C4	C4 With ø4 One-touch fitting				
CM	CM Mixed sizes and with port plug*1				
N1	With ø1/8" One-touch fitting				
N3	With ø5/32" One-touch fitting	Inch			
NM	Mixed sizes and with port plug*1				

\*1: Specify Mixed sizes and with port plug on the manifold specification sheet

# P, R port size

Port size				
With ø6 One-touch fitting	Metric			
C8 With ø8 One-touch fitting				
With ø1/4" One-touch fitting	Inch			
With ø5/16" One-touch fitting	Inch			
	With ø6 One-touch fitting With ø8 One-touch fitting With ø1/4" One-touch fitting			

\*: If an inch size cylinder port is selected, select inch size piping connections for the P and R ports as well.

#### Ontion

Option	
Symbol	Specifications
Nil	None
<b>B</b> *1	With back pressure check valve (All stations)
D	With DIN rail (Rail length: Standard)
D0	Without DIN rail (With bracket)
<b>D</b> □*2	With DIN rail Designated length (□: Station)
<b>K</b> *3	Special wiring specifications (Except double wiring)
N	With name plate
R*4	External pilot
S	Built-in silencer

- \*1: When installing a back pressure check valve on the required station, enter the part number and specify the station position on the manifold specification sheet
- \*2: The available number of stations is larger than the number of manifold stations.
- \*3: Indicate the wiring specifications for mixed single and double wirings. \*4: For details, refer to page 718.

to 724

- \*: When two or more options are specified, indicate them alphabetically. Example) -BKN \*: For manifold optional parts, refer to pages 718
- \*: For manifold exploded view, refer to page 714.

Kit type/Cable length

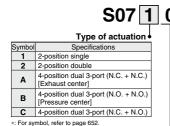
Kit type	Cabi	e lengur				
Kit type	Symbol	Specifications	Standard station	Max. number of stations for special wiring specifications	Max. number of solenoids	
	MD0	Circular connector (26P), without cable				
M kit	MD1	Circular connector (26P), with 1.5 m cable	1 to 12	24 stations	24	
IVI KIL	MD2	Circular connector (26P), with 3.0 m cable	stations	24 Stations	24	
	MD3	Circular connector (26P), with 5.0 m cable	1			

\*: The maximum number of stations is determined by the total number of solenoids.

For mixed single and double wirings, enter -K to the order code options.

Type of actuation	Single	Double, Dual 3-port
Number of solenoids	1	2

# **How to Order Valves**



Base mounted plug-in

# Voltage Symbol Specifications 24 VDC 12 VDC

#### Function Symbol Specifications Nil Standard

\*1: Not compatible with dual 3-port valves. The 3(R) port is open to the atmosphere. (Cannot be used for applying pressure or vacuum)

# How to Order Manifold Assembly

#### Example Circular connector kit

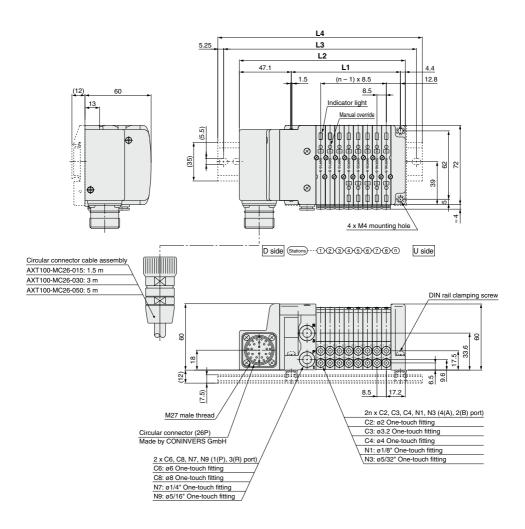
Specify the part numbers for valves and options together beneath the manifold base part number.

SS0750-08C4C8MD1... 1 set - Manifold base part no. \* S0710-5 ...... 3 sets - Valve part no. (Stations 1 to 3) \* S0720-5 ...... 2 sets - Valve part no. (Stations 4 to 5) \* S07A0-5------ 2 sets - Valve part no. (Stations 6 to 7) SS0700-10A-1 ····· 1 set - Blanking plate part no. (Station 8) Prefix the asterisk Write sequentially from the 1st to the part station on the D side. When part numbers of the numbers written collectively are solenoid valve etc. complicated, specify on the manifold specification sheet





# S0700 Series Kit (Circular Connector)

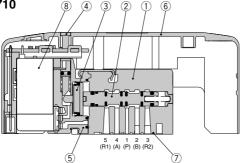


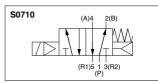
Dime	nsion	S									1	Formu	la L1 =	8.5n -	+ 31, L	2 = 8.	5n + 8	2.5 n	: Stati	on (Ma	ximum	1 24 sta	ations)
n	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	48	56.5	65	73.5	82	90.5	99	107.5	116	124.5	133	141.5	150	158.5	167	175.5	184	192.5	201	209.5	218	226.5	235
L2	99.5	108	116.5	125	133.5	142	150.5	159	167.5	176	184.5	193	201.5	210	218.5	227	235.5	244	252.5	261	269.5	278	286.5
L3	125	137.5	137.5	150	162.5	162.5	175	187.5	187.5	200	212.5	212.5	225	237.5	250	250	262.5	275	275	287.5	300	300	312.5
L4	135.5	148	148	160.5	173	173	185.5	198	198	210.5	223	223	235.5	248	260.5	260.5	273	285.5	285.5	298	310.5	310.5	323

# Plug-in Type Stacking Base **S0700** Series

# Construction



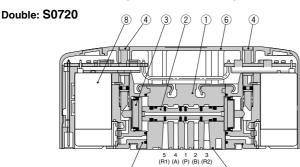


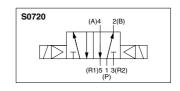


SJ SY

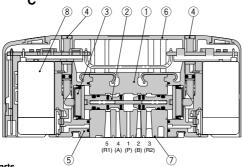
SY **S0700** 

S0700



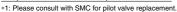


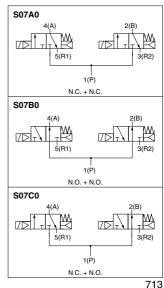




Component Part
----------------

No.	Description	Material
1	Body	Zinc die-casted
2	Spool	Aluminum
3	Piston	Resin
4	Manual override	Resin
5	Adapter plate	Resin
6	Cover	Resin
7	Interface gasket	HNBR
8	Pilot valve assembly *1	_





# Plug-in Type Stacking Base *S0700 Series*Manifold Exploded View

		Housing assembly and SI unit	D-side end plate assembly	Manifold block assembly	U-side end plate assembly
	EX260	1			
	EX250	3 2 2			
Skit	EX600	7 6 8			(18)
	EX200				
1:1	L		(6)		
	Į.			20 19	
ij F	- K				
12	L	(14)			
M Lit	M KII	15			

# Plug-in Type Stacking Base Manifold Exploded View **\$0700 Series**

Note that the EX250-SPR1 PROFIBUS DP compatible SI unit is to be discontinued as of November 2022.

Note that EX600 series EtherCAT compatible SI units (EX600-SEC1 and EX600-SEC2) are to be discontinued as of October 2022.

# Manifold Assembly Part No.

<Housing Assembly and SI Unit, Input Block>

lo.	Description	Part no.	Note
	<u>-</u>	EX260-SDN1	DeviceNet® M12 connector, 32 outputs, PNP (Negative commo
		EX260-SDN2	DeviceNet® M12 connector, 32 outputs, NPN (Positive common
		EX260-SDN3	DeviceNet® M12 connector, 16 outputs, PNP (Negative commo
- [		EX260-SDN4	DeviceNet® M12 connector, 16 outputs, NPN (Positive common
		EX260-SPR1	PROFIBUS DP M12 connector, 32 outputs, PNP (Negative comm
		EX260-SPR2	PROFIBUS DP M12 connector, 32 outputs, NPN (Positive commo
ı		EX260-SPR3	PROFIBUS DP M12 connector, 16 outputs, PNP (Negative comm
ŀ		EX260-SPR4	PROFIBUS DP M12 connector, 16 outputs, NPN (Positive commo
		EX260-SPR5	
		EX260-SPR6	PROFIBUS DP D-sub-connector, 32 outputs, PNP (Negative commi
			PROFIBUS DP D-sub connector, 32 outputs, NPN (Positive comm
		EX260-SPR7 EX260-SPR8	PROFIBUS DP D-sub connector, 16 outputs, PNP (Negative common
			PROFIBUS DP D-sub connector, 16 outputs, NPN (Positive comm
		EX260-SMJ1	CC-Link M12 connector, 32 outputs, PNP (Negative common)
		EX260-SMJ2	CC-Link M12 connector, 32 outputs, NPN (Positive common)
)	EX260 SI unit	EX260-SMJ3	CC-Link M12 connector, 16 outputs, PNP (Negative common)
		EX260-SMJ4	CC-Link M12 connector, 16 outputs, NPN (Positive common)
		EX260-SEC1	EtherCAT M12 connector, 32 outputs, PNP (Negative common)
		EX260-SEC2	EtherCAT M12 connector, 32 outputs, NPN (Positive common)
		EX260-SEC3	EtherCAT M12 connector 16 outputs, PNP (Negative common)
		EX260-SEC4	EtherCAT M12 connector, 16 outputs, NPN (Positive common)
		EX260-SPN1	PROFINET M12 connector, 32 outputs, PNP (Negative commo
		EX260-SPN2	PROFINET M12 connector, 32 outputs, NPN (Positive common
		EX260-SPN3	PROFINET M12 connector, 16 outputs, PNP (Negative commo
		EX260-SPN4	PROFINET M12 connector, 16 outputs, NPN (Positive common
		EX260-SEN1	EtherNet/IP™ M12 connector, 32 outputs, PNP (Negative comm
		EX260-SEN2	EtherNet/IP™ M12 connector, 32 outputs, NPN (Positive comm
- 1		EX260-SEN3	EtherNet/IP™ M12 connector 16 outputs, PNP (Negative comm
		EX260-SEN4	EtherNet/IP™ M12 connector, 16 outputs, NPN (Positive comm
		EX260-SPL1	Ethernet POWERLINK M12 connector, 32 outputs, PNP (Negative comm
		EX260-SPL3	Ethernet POWERLINK M12 connector, 16 outputs, PNP (Negative comm
		EX250-SDN1	DeviceNet® PNP (Negative common)
		EX250-SPR1	PROFIBUS DP PNP (Negative common)
		EX250-SAS3	AS-Interface 31 slave, 8 in/8 out, 2 isolated common type, PNP (Negative common type)
ŀ		EX250-SAS5	AS-Interface 31 slave, 4 in/4 out, 2 isolated common type, PNP (Negative common type, PNP) (Negative common type, PNP)
	EX250 SI unit	EX250-SAS7	AS-Interface 31 slave, 8 in/8 out, 1 common type, PNP (Negative com
- 1		EX250-SAS9	AS-Interface 31 slave, 4 in/4 out, 1 common type, PNP (Negative com
		EX250-SCA1A	CANopen PNP (Negative common)
_		EX250-SEN1	EtherNet/IP™ PNP (Negative common)
	EVOCO in and blook	EX250-IE1	M12 2 inputs
	EX250 input block	EX250-IE2	M12 4 inputs
_		EX250-IE3	M8 4 inputs
)	EX250 end plate assembly	EX250-EA1	Direct mounting
-	,	EX250-EA2	DIN rail mounting
		EX600-SDN1A	DeviceNet® PNP (Negative common)
		EX600-SDN2A	DeviceNet® NPN (Positive common)
		EX600-SMJ1	CC-Link PNP (Negative common)
		EX600-SMJ2	CC-Link NPN (Positive common)
		EX600-SPR1A	PROFIBUS DP PNP (Negative common)
		EX600-SPR2A	PROFIBUS DP NPN (Positive common)
		EX600-SEN1	EtherNet/IP™ (1 port) PNP (Negative common)
		EX600-SEN2	EtherNet/IP™ (1 port) NPN (Positive common)
		EX600-SEN3	EtherNet/IP™ (2 ports) PNP (Negative common)
	EX600 SI unit	EX600-SEN4	EtherNet/IP™ (2 ports) NPN (Positive common)
	EAGOS OF WHILE	EX600-SPN1	PROFINET PNP (Negative common)
		EX600-SPN2 EX600-SEC1	PROFINET NPN (Positive common)
		EX600-SEC1	EtherCAT PNP (Negative common)
		EX600-SEC2	EtherCAT NPN (Positive common)
		EX600-WEN1*1	Wireless base module EtherNet/IP™ PNP (Negative common)
		EX600-WEN2*1	Wireless base module EtherNet/IP™ NPN (Positive common)
		EX600-WPN1*1	Wireless base module PROFINET PNP (Negative common)
		EX600-WPN2*1	Wireless base module PROFINET NPN (Positive common)
		EX600-WSV1*1	Wireless remote module PNP (Negative common)
		EX600-WSV2*1	Wireless remote module NPN (Positive common)
		EX600-DXNB	NPN input, M12 connector, 5 pins (4 pcs.), 8 inputs
			PNP input, M12 connector, 5 pins (4 pcs.), 8 inputs
		EX600-DXPB	
		EX600-DXPB EX600-DXNC	NPN input, M8 connector, 3 pins (8 pcs.), 8 inputs
		EX600-DXNC	NPN input, M8 connector, 3 pins (8 pcs.), 8 inputs
		EX600-DXNC EX600-DXNC1	NPN input, M8 connector, 3 pins (8 pcs.), 8 inputs NPN input, M8 connector, 3 pins (8 pcs.), 8 inputs, with open circuit detect
		EX600-DXNC1 EX600-DXPC	NPN input, M8 connector, 3 pins (8 pcs.), 8 inputs  NPN input, M8 connector, 3 pins (8 pcs.), 8 inputs, with open circuit detect  PNP input, M8 connector, 3 pins (8 pcs.), 8 inputs
	EX600 digital input unit	EX600-DXNC EX600-DXNC1 EX600-DXPC EX600-DXPC1	NPN input, M8 connector, 3 pins (8 pcs.), 8 inputs NPN input, M8 connector, 3 pins (8 pcs.), 8 inputs, with open circuit detect PNP input, M8 connector, 3 pins (8 pcs.), 8 inputs PNP input, M8 connector, 3 pins (8 pcs.), 8 inputs, with open circuit detect
	EX600 digital input unit	EX600-DXNC EX600-DXNC1 EX600-DXPC EX600-DXPC1 EX600-DXND	NPN input, M8 connector, 3 pins (8 pcs.), 8 inputs NPN input, M8 connector, 3 pins (8 pcs.), 8 inputs, with open circuit detect PNP input, M8 connector, 3 pins (8 pcs.), 8 inputs PNP input, M8 connector, 3 pins (8 pcs.), 8 inputs PNP input, M8 connector, 5 pins (9 pcs.), 8 inputs, with open circuit detect NPN input, M12 connector, 5 pins (8 pcs.), 16 inputs
	EX600 digital input unit	EX600-DXNC  EX600-DXNC1  EX600-DXPC  EX600-DXPC1  EX600-DXND  EX600-DXND	NPN input, M8 connector, 3 pins (8 pcs.), 8 inputs NPN input, M8 connector, 3 pins (8 pcs.), 8 inputs, with open circuit detectl PNP input, M8 connector, 3 pins (8 pcs.), 8 inputs PNP input, M8 connector, 5 pins (8 pcs.), 8 inputs, with open circuit detectl NPN input, M12 connector, 5 pins (8 pcs.), 16 inputs PNP input, M12 connector, 5 pins (8 pcs.), 16 inputs
	EX600 digital input unit	EX600-DXNC EX600-DXNC1 EX600-DXPC EX600-DXPC1 EX600-DXND EX600-DXPD EX600-DXNE	NPN input, M8 connector, 3 pins (8 pcs.), 8 inputs NPN input, M8 connector, 3 pins (8 pcs.), 8 inputs, with open circuit detecti PNP input, M8 connector, 3 pins (8 pcs.), 8 inputs PNP input, M8 connector, 3 pins (8 pcs.), 8 inputs, with open circuit detecti NPN input, M12 connector, 5 pins (8 pcs.), 16 inputs PNP input, M12 connector, 5 pins (8 pcs.), 16 inputs NPN input, D-sub connector, 25 pins, 16 inputs
	EX600 digital input unit	EX600-DXNC EX600-DXNC1 EX600-DXPC EX600-DXPC1 EX600-DXND EX600-DXND EX600-DXNE EX600-DXPE	NPN input, M8 connector, 3 pins (8 pcs.), 8 inputs NPN input, M8 connector, 3 pins (8 pcs.), 8 inputs, with open circuit detecti PNP input, M8 connector, 3 pins (8 pcs.), 8 inputs, with open circuit detecti PNP input, M8 connector, 5 pins (8 pcs.), 16 inputs NPN input, M12 connector, 5 pins (8 pcs.), 16 inputs PNP input, M12 connector, 5 pins (8 pcs.), 16 inputs NPN input, D-sub connector, 25 pins, 16 inputs PNP input, D-sub connector, 25 pins, 16 inputs
	EX600 digital input unit	EX600-DXNC EX600-DXNC1 EX600-DXPC EX600-DXPC1 EX600-DXND EX600-DXPD EX600-DXNE	NPN input, M8 connector, 3 pins (8 pcs.), 8 inputs NPN input, M8 connector, 3 pins (8 pcs.), 8 inputs, with open circuit detectic PNP input, M8 connector, 3 pins (8 pcs.), 8 inputs PNP input, M8 connector, 3 pins (8 pcs.), 8 inputs, with open circuit detectic NPN input, M12 connector, 5 pins (8 pcs.), 16 inputs PNP input, M12 connector, 5 pins (8 pcs.), 16 inputs NPN input, D-sub connector, 25 pins, 16 inputs

<sup>\*1:</sup> The wireless system is suitable for use only in a country where it is in accordance with the Radio Act and regulations of that country.



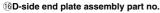
SJ SY

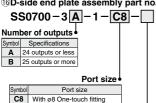
S0700 S0700

# Manifold Assembly Part No.

<Housing Assembly and SI Unit, Input Block>

No.	Description	Part no.	Note
		EX600-DYNB	NPN output, M12 connector, 5 pins (4 pcs.), 8 outputs
		EX600-DYPB	PNP output, M12 connector, 5 pins (4 pcs.), 8 outputs
	EVOCO di nitali antoni di mala	EX600-DYNE	NPN output, D-sub connector, 25 pins,16 outputs
	EX600 digital output unit	EX600-DYPE	PNP output, D-sub connector, 25 pins, 16 outputs
		EX600-DYNF	NPN output, Spring type terminal block, 32 pins, 16 outputs
		EX600-DYPE	PNP output, Spring type terminal block, 32 pins, 16 outputs
6		EX600-DMNE	NPN input/output, D-sub connector, 25 pins, 8 inputs/outputs
	EX600 digital I/O unit	EX600-DMPE	PNP input/output, D-sub connector, 25 pins, 8 inputs/outputs
	Ex600 digital I/O unit	EX600-DMNF	NPN input/output, Spring type terminal block, 32 pins, 8 inputs/outputs
		EX600-DMPF	PNP input/output, Spring type terminal block, 32 pins, 8 inputs/outputs
	EX600 analog input unit	EX600-AXA	M12 connector, 5 pins (2 pcs.), 2-channel input
	EX600 analog output unit	EX600-AYA	M12 connector, 5 pins (2 pcs.), 2-channel output
	EX600 analog I/O unit	EX600-AMB	M12 connector, 5 pins (4 pcs.), 2-channel input/output
		EX600-ED2	M12 power supply connector, B-coded
	EX600 end plate	EX600-ED2-2	M12 power supply connector, B-coded, with DIN rail mounting bracket
		EX600-ED3	7/8 inch power supply connector
(7)		EX600-ED3-2	7/8 inch power supply connector, with DIN rail mounting bracket
W)		EX600-ED4	M12 power supply connector IN/OUT, A-coded, Pin arrangement 1
		EX600-ED4-2	M12 power supply connector IN/OUT, A-coded, Pin arrangement 1, with DIN rail mounting bracket
		EX600-ED5	M12 power supply connector IN/OUT, A-coded, Pin arrangement 2
		EX600-ED5-2	M12 power supply connector IN/OUT, A-coded, Pin arrangement 2, with DIN rail mounting bracket
8	EX600 valve plate	EX600-ZMV1	Enclosed parts: Round head screw (M4 x 6) 2 pcs, Round head screw (M3 x 8) 4 pcs.
9	EX600 bracket for end plate	EX600-ZMA2	This bracket is used for the end plate of DIN rail mounting.
_		EX500-S103	EX500 Gateway Decentralized System 2 Negative common (PNP)
10	EX500 SI unit	EX500-Q001	EX500 Gateway Decentralized System Positive common (NPN)
		EX500-Q101	EX500 Gateway Decentralized System Negative common (PNP)
11)	D-sub connector housing assembly	VVQC1000-F25-1	F kit, 25 pins
(12)	Flat ribbon cable housing assembly	VVQC1000-P26-1	P kit, 26 pins
	,	VVQC1000-P20-1	P kit, 20 pins
13	Terminal block box housing assembly	VVQC1000-T0-1	T kit
		VVQC1000-L25-0-1	L kit, Lead wire length 0.6 m
14)	Lead wire housing assembly	VVQC1000-L25-1-1	L kit, Lead wire length 1.5 m
		VVQC1000-L25-2-1	L kit, Lead wire length 3.0 m
(15)	Circular connector housing assembly	VVQC1000-M26-1	M kit, 26 pins





	Option •
Symbol	Specifications
Nil	Common EXH
R	External pilot

Direct EXH outlet with built-in silencer

: When both options are specified, indicate as -RS.

19Fitting assembly part no.

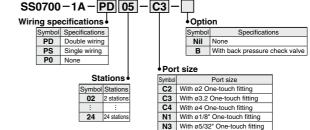
# VVQ0000 - 50A - C4

N9 With ø5/16" One-touch fitting

	1 011 3120 -			
Symbol	Applicable tube			
C2	Applicable tube ø2			
C3	C3 Applicable tube ø3			
C4	Applicable tube ø4			
N1	Applicable tube ø1/8"			
N3	Applicable tube ø5/32"			

- \*: Purchasing order is available in units of
- 10 pieces.
  \*: For One-touch fittings replacement, refer to Specific Product Precautions.

Manifold block assembly Tie-rod (2 pcs.) and lead wire assembly for extensions are attached.



18U-side end plate assembly part no.

SS0700-2A-2

## <Replacement Parts for Manifold Block> Replacement Parts

ricpiacement i arts								
No.	Description	Part no.	Qty.					
20	Gasket	SS0700-80A-2	10*1					
21)	Clip	SS0700-80A-4	10*1					
22	Tie-rod assembly	SS0700-TR-□	2*2					

- \*1: 1 set includes 10 pieces. \*2: 1 set includes 2 pieces. Please order when eliminating manifold stations. When adding stations, tie-rods are attached to the manifold block assembly Therefore, it is not necessary to order.

# □: Stations 02 to 24

# <Replacement Parts for Valve> Replacement Parts

C0 Without One-touch fitting

No.	Description	Part no.	Qty.
23	Gasket, Screw	S0700-GS-5	10

<sup>\*:</sup> Above part number consists of 10 units. Each unit has one gasket and two screws.

# How to Add Manifold Stations (Plug-in Type/Lead Wire Connection Type)

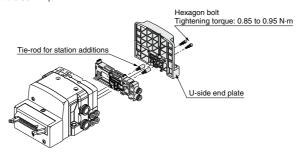
## What to order

• Manifold block assembly (Refer to 17 on page 716.)

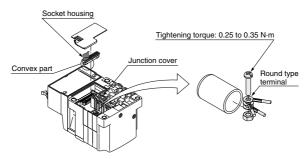
# Steps for adding stations

- (1) Loosen hexagon bolts from the end plate at the U-side and remove the end plate.
- ② Connect the tie rod for increasing the station number, open the junction cover, mount the manifold block assembly and U-side end plate and tighten them by hexagon bolts.

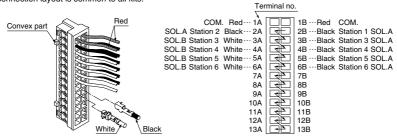
(Tightening torque: 0.85 to 0.95 N·m)



③ Connect the round type terminal of red lead wire to the common terminal inside the junction cover.



4 Take out the socket housing and connect the black and white lead wires. The connection layout is common to all kits.



Note) This drawing shows a special wiring specification (K) manifold with single wiring for stations 1 and 2 and double wiring for stations 3 to 6.



SJ

SY

SY

S0700

S0700

# Plug-in Type **S0700** Series

# **Manifold Optional Parts**



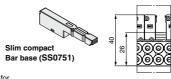
# Blanking plate assembly

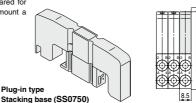
# SS0700-10A-1/SS0700-10A-3

It is used by attaching on the manifold base for being prepared for removing a valve for maintenance reasons or planning to mount a valve, etc.

Weight: 25 g

Applicable ma	nifold	Part no.	Weight
Slim compact Bar base	SS0751	SS0700-10A-3	8 g
Plug-in type Stacking base	SS0750	SS0700-10A-1	25 g







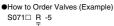
27



Plug-in Type Stacking Base

# External pilot [-R]

This can be used when the air pressure is 0.1 to 0.2 MPa lower than the minimum operating pressure of the solenoid valves or used for vacuum specifications. Add -R to the part numbers of manifolds and valves to indicate the external pilot specifications. An M5 port will be installed on the top side of the manifold's SUP/EXH block.

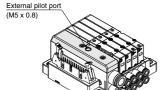


External pilot

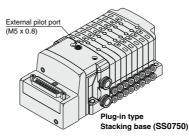


\*: Indicate -R for an option.
SS075□-08C4FD1-R

External pilot



Slim compact Bar base (SS0751)



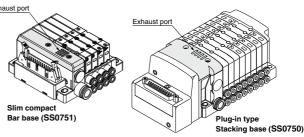
- \*: Not compatible with dual 3-port valves.
- When the internal pilot type and external pilot type of valves are mixed up on the manifold, order the manifold suitable for the specifications of the external pilot valve.
- \*: Valves with the external pilot have a pilot EXH with individual exhaust specifications and EXH can be pressurized. However, the pressure supplied from EXH should be 0.4 MPa or lower.

Slim Compact Bar Base Plug-in Type Stacking Base

# Direct EXH outlet with built-in silencer [-S]

This is a type with an exhaust port atop the manifold end plate. The built-in silencer exhibits an excellent noise suppression effect. (Noise reduction: 30 dB)

- \*: A large quantity of drainage generated in the air source results in exhaust of air together with drainage.
- \*: When ordering this option incorporated with a manifold, suffix -S to the end of the manifold part number.
- For precautions on handling and how to replace elements, refer to Specific Product Precautions.





# Manifold Optional Parts **S0700 Series**

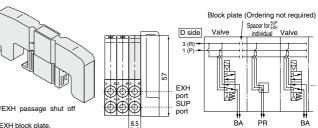
Plug-in Type Stacking Base

# Individual SUP/EXH spacer

# SS0700-PR-1

If this spacer is installed instead of a valve, it is possible to add SUP and EXH ports. In this condition, the A port should be an SUP port and the B port an EXH port.

- \*: Specify the spacer mounting position and SUP/EXH passage shut off positions on the manifold specification sheet.
- \*: The spacer comes with a SUP block plate and an EXH block plate.
- \*: Electrical wiring is also connected to the spacer mounting position.
- \*: Do not install any back pressure check valve on the manifold station, on which the spacer is to be mounted. When installing the back pressure check valve on other manifold station, be sure to specify the manifold station position on the manifold specification sheet instead of ordering by specifying the manifold option symbol B.



SJ SY

SY **S0700** 

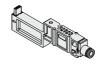
S0700

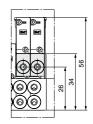
#### Slim Compact Bar Base

# Individual SUP spacer SS0700-P-3-C4

# Port size

Symbol	Applicable tube
C2	Applicable tube ø2
СЗ	Applicable tube ø3
C4	Applicable tube ø4
N1	Applicable tube ø1/8"
N3	Applicable tube ø5/32"





Mounted on the manifold block to make an independent supply port when each solenoid valve uses different operating pressure.

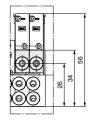
Weight: 15 g



# Individual EXH spacer SS0700-R-3-C4

# Port size

Symbol	Applicable tube
C2	Applicable tube ø2
C3	Applicable tube ø3
C4	Applicable tube ø4
N1	Applicable tube ø1/8"
N3	Applicable tube ø5/32"



Mounted on the manifold block to make an independent exhaust port when the exhaust from one valve affects valves on other stations in the air circuit.

Weight: 15 g



# SUP block plate

## SS0700-B-P

When different pressures, high and low, are supplied to one manifold, a SUP block plate is inserted between the stations under different pressures.

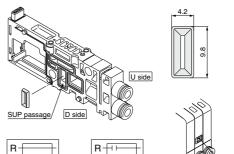
\*: Specify the number of stations on the manifold specification sheet.

#### <Block indication label>

When using block plates for SUP passage, indication label for confirmation of the blocking position from outside is attached. (One label of each)

\*: When ordering a block plate for SUP incorporated with the manifold, a block indication label is attached to the manifold.

Weight: 0.3 g













# S0700 Series



# **EXH** block plate

# SS0700-B-R

When valve exhaust affects the other stations on the circuit, insert EXH block plate in between stations to separate valve exhaust.

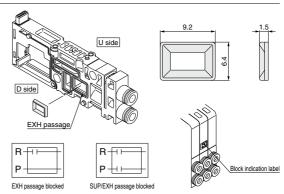
\*: Specify the number of stations on the manifold specification sheet.

#### <Block indication label>

When using block plates for EXH passage, indication label for confirmation of the blocking position from outside is attached. (One label of each)

\*: When ordering a block plate for EXH incorporated with the manifold, a block indication label is attached to the manifold.

Weight: 0.3 g



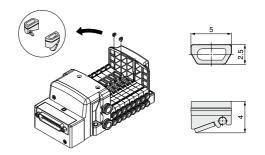


# Back pressure check valve [-B]

## SS0700-7A-1

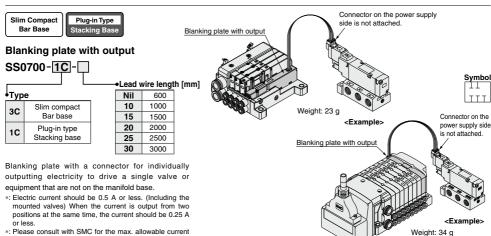
It prevents cylinder malfunction caused by other valve exhaust. Insert it into R (EXH) port on the manifold side of a valve which is affected. It is effective when a single action cylinder is used, etc.

- \*: When a check valve for back pressure prevention is desired, and is to be installed only in certain manifold stations, clearly write the part number and specify the number of stations on the manifold specification sheet.
- \*: When ordering this option incorporated with a manifold, suffix -B to the end of the manifold part number.



# Weight: 0.1 g / Caution

- 1. The manifold installed type back pressure check valve assembly is assembly parts with a check valve structure. However, since slight air leakage against the back pressure is allowed due to its structure, adverse effects of the back pressure due to increase in exhaust resistance cannot be prevented if the manifold exhaust port and other exhaust ports are put together for piping or if the piping diameter is narrowed. As a result, this may cause the actuator and air operated equipment to malfunction. So, be careful not to restrict the exhaust air.
- 2. When a back pressure check valve is mounted, the effective area of the valve will decrease by about 20%.
- 3. When operating the cylinder by the external force, the cylinder is difficult to operate if the back pressure check valve is mounted.



**ØSMC** 

for serial transmission kit.

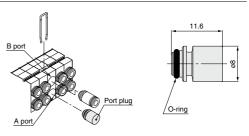
Slim Compact Bar Base Plug-in Type Stacking Base

# Port plug

# VVQ0000-CP

The plug is used to block the cylinder port when using a 5-port valve as a 3-port valve.

When ordering a plug incorporated with a manifold, indicate CM for the port size in the manifold part number, as well as, the mounting position and number of stations and cylinder port mounting positions, A and B on the manifold specification sheet.



SJ

SY

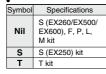
00700

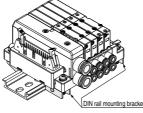
S0700 S0700

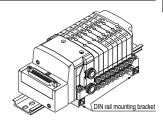
Slim Compact Bar Base Plug-in Type Stacking Base

DIN rail mounting bracket Slim compact bar base SS0700-57A-3

Plug-in type stacking base SS0700-57A-







It is used for mounting a manifold on a DIN rail. The DIN rail mounted bracket is fixed to the manifold end plate. (The specification is the same as that for the option -D.) 1 set of DIN rail mounting bracket is included for 1 manifold (2 or 3 DIN rail mounting brackets (S. T kitt)).

\*: When ordering this option incorporated with a manifold, suffix D to the end of the manifold part number.

Slim Compact Bar Base Plug-in Type Stacking Base

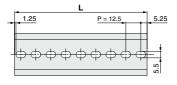
#### Applicable to DIN rail mounting

Each manifold can be mounted on a DIN rail.

Order it by indicating a manifold mounting symbol for DIN rail mounting [-D].

Standard DIN rail which is approx. 30 mm longer than the manifold with the specified number of stations is attached.

The following options are also available.





# DIN rail length longer than the standard (for stations to be added later, etc.)

In the manifold part number, specify -D for the manifold mounting symbol and add the number of required stations after the symbol.

Example) SS0750-08C4FD0-D09K

8-station manifold TOptional symbol (alphabetically)

DIN rail for 9 stations

# ●How to Order DIN rail only

DIN rail part number AXT100-DR-I

\*: For n, enter a number from the No. line in the table below. For L dimension, refer to the dimensions of each kit.

# L Dimension

L = 12.5 x n + 10.5

No.	1	2	3	4	5	6	7	8	9	10
L dimension	23	35.5	48	60.5	73	85.5	98	110.5	123	135.5
No.	11	12	13	14	15	16	17	18	19	20
L dimension	148	160.5	173	185.5	198	210.5	223	235.5	248	260.5
No.	21	22	23	24	25	26	27	28	29	30
L dimension	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5
No.	31	32	33	34	35	36	37	38	39	40
L dimension	398	410.5	423	435.5	448	460.5	473	485.5	498	510.5

# S0700 Series

Slim Compact Bar Base

Plug-in Type Stacking Base

# Blanking plug (For One-touch fittings)

# KJP-02

**KQ2P-04** 06



It is inserted into an unused cylinder port and SUP/EXH ports.

Purchasing order is available in units of 10

-	L	+
	. Δ	
	<del>* ^</del>	*
	- 18 T	T f
		Ţ- ↓
	8	٦
	اله برود	0

Dimensions								
Applicable fitting size ød	Model	Α	L	D	Weight: g			
2	KJP-02	8.2	17	3	0.1			
3.2	KQ2P-23	16	31.5	3.2	1			
4	KQ2P-04	16	32	6	1			
6	KQ2P-06	18	35	8	1			

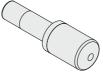
Slim Compact Bar Base

Plug-in Type Stacking Base

# Silencer (For EXH port)

This silencer is to be inserted into the EXH port (One-touch fitting) of the common exhaust type.

# AN15-C08







ø13

# **Specifications**

Model	Effective area [mm²] (Cv factor)	Noise reduction [dB]	
AN15-C08	20 (1.1)	30	

Plug-in Type Stacking Base

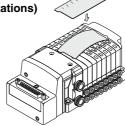
# Name plate [-N]

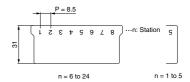
SS0700-N-Station (1 to max. stations)

It is a transparent resin plate for placing a label that indicates solenoid valve function, etc.

Insert it into the groove on the side of the end plate and bend it as shown in the figure.

\*: When ordering this option incorporated with a manifold, suffix -N to the end of the manifold part number.





# Manifold Optional Parts **S0700 Series**

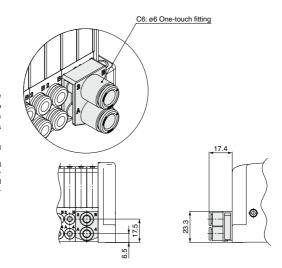
Plug-in Type Stacking Base

# **Dual flow fitting** SS0700-52A-C6

Port size C6 ø6

To drive a large bore cylinder, two valve stations are operated simultaneously to double the air flow. This fitting is used on the cylinder ports in this situation. Available sizes are ø6 One-touch fittings.

- \*: A dedicated clip necessary to mount the dual flow fitting on the manifold is attached.
- \*: When ordering the dual flow fitting mounted on the manifold, please specify CM (NM) for the port size of the manifold part number and the station positions on the manifold specification sheet.



Plug-in Type Stacking Base

# SUP/EXH block

SS0700-PR-1-C6 P, R port size

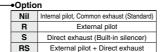
(When the port size is a different diameter, the P port size is shown.) C0 Without One-touch fitting (With a clip) C6 With ø6 One-touch fitting C8 With ø8 One-touch fitting N7 With ø1/4" One-touch fitting N9 With ø5/16" One-touch fitting

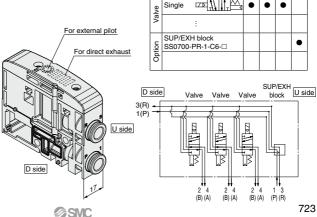
R port size

(P and R port sizes are different diameters.)					
Nil	Same diameter and built-in silencer S				
C6	With ø6 One-touch fitting				
C8	With ø8 One-touch fitting				
N7	With ø1/4" One-touch fitting				
N9	With ø5/16" One-touch fitting				

It is added to the manifold to increase SUP/ EXH capacity.

- \*: SUP/EXH blocks are not included in the number of manifold stations.
- \*: Specify the mounting position on the manifold specification sheet.





Description/Model

Stations

2 3 4 SJ

SY

S0700

S0700

# S0700 Series



Plug-in Type Stacking Base

# Double check block (Separated)

#### VQ1000-FPG-□□

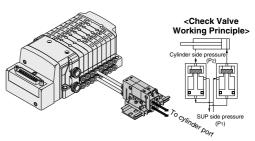
It is used on the outlet side piping to keep the cylinder in the intermediate position for long periods of time. Combining the double check block with a built-in pilot type double check valve and a 2-position single/double solenoid valve will permit this block to be used for preventing the dropping at the cylinder stroke end when the SUP residual pressure is released.

Specifications

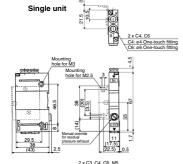
**Dimensions** 

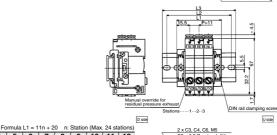
Max. operating pressure	0.8 MPa
Min. operating pressure	0.15 MPa
Ambient and fluid temperature	-5 to 50°C
Flow rate characteristics: C	0.60 dm3/(s-bar)
Max. operating frequency	180 c.p.m

\*: Based on JIS B 8375-1981 (Supply pressure: 0.5 MPa)



VVQ1000-FPG-02 1 set \*: VQ1000-FPG-C6M5-D 2 pcs.





C3: ø3.2 One-touch fitting
C4: ø4 One-touch fitting /
C6: ø6 One-touch fitting
M5: M5 thread
(5) 21.5 10.5 10.5 10.5

,,,,,,,	Formula ET = TTT + 20 TI. Station (Max. 24 stations)											
7	1	2	3	4	5	6	7	8	9	10	11	12
L1	31	42	53	64	75	86	97	108	119	130	141	152
L2	50	62.5	75	87.5	100	112.5	125	125	137.5	150	162.5	175
L3	60.5	73	85.5	98	110.5	123	135.5	135.5	148	160.5	173	185.5
Ŋ	13	14	15	16	17	18	19	20	21	22	23	24
L1	163	174	185	196	207	218	229	240	251	262	273	284
L2	187.5	187.5	200	212.5	225	237.5	250	250	262.5	275	287.5	300
13	198	198	210.5	223	235.5	248	260.5	260.5	273	285.5	298	310.5

# C3: ø3.2 One-touch fitting C4: ø4 One-touch fitting M5: M5 throad

1(P)

3(B2)

<Example>

2-position

5(R1)

+ 1(P)

2(B) 4(A)

► 3(R2)

# How to Order

# Single unit, double check block

# VQ1000-FPG-C4 M5-F

	IN Side port Size	
C4	ø4 One-touch fitting	
C6	ø6 One-touch fitting	

OUT side port size					
M5	M5 thread				
C3	ø3.2 One-touch fitting				
C4	ø4 One-touch fitting				
C6	ø6 One-touch fitting				

Stations

01 1 station

16 16 stations

Dimensions

DIN rail mounting (For manifold) D N With name plate When two or more symbols are specified,

None

With bracket

Manifold

indicate them alphabetically, Example) -DN

# Manifold (DIN rail mounting) VVQ1000-FPG-06

When ordering a double check block, order the DIN rail mounting [-D]

VVQ1000-FPG-06--6-station manifold

\*: VQ1000-FPG-C4M5-D: 3 sets Double check \*: VQ1000-FPG-C6M5-D: 3 sets block

# **Bracket Assembly**

Part no.	Tightening torque			
VQ1000-FPG-FB	0.22 to 0.25 N·m			

# **⚠Caution**

Air leakage from the pipe between the valve and cylinder or from the fittings will prevent the cylinder from stopping for long periods of time. Check the leakage using neutral household detergent, such as

Option

Nil

F

dish washing soap.
Also, check the cylinder's tube gasket, piston seal

and rod seal for air leakage. Since One-touch fittings allow slight air leakage, screw piping (with M5 thread) is recommended when stopping the cylinder in the middle for long periods of

- M5 fitting assembly is attached, not incorporated into the double check block. After screwing in the M5 fittings, mount the assembly on the double check block. {Tightening torque: 0.8 to 1.2 N·m}
- If the exhaust of the double check block is restricted too much, the cylinder may not operate properly and may not stop intermediately. Set the cylinder load so that the cylinder pressure will
- be within two times that of the supply pressure.





Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

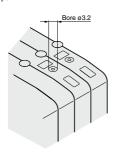
#### **Manual Override**

# 

The manual override is used for switching the main valve.

#### Push type (Tool required)

Push down on the manual override button with a small screwdriver until it stops.

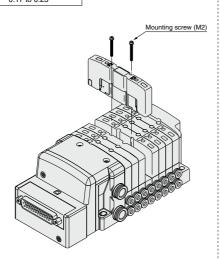


## **How to Mount Valve**

# 

Tighten the bolts firmly to stop the gasket from coming away from the valve using the appropriate torque as shown on the following table.

Proper tightening torque [N·m] 0.17 to 0.23



#### How to Mount/Remove DIN Rail

SJ

SY

S0700

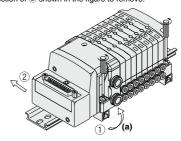
S0700

# 

# Removal

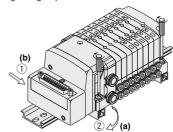
1) Loosen the clamping screw of the end plate on both sides.

2) Lift side (a) of the manifold base and slide the end plate in the direction of ② shown in the figure to remove.



## Mounting

- 1) Hook side (b) of the manifold base on the DIN rail.
- Press down side (a) and mount the end plate on the DIN rail.
   Tighten the clamping screw on side (a) of the end plate. The proper tightening torque for screws is 0.4 to 0.6 N·m.



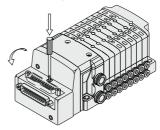
# **How to Change Connector Entry Direction**

# **∧** Caution

# <Plug-in manifold stacking base>

The connector entry direction can be changed from the top to the side by simply pressing the manual release button.

It is not necessary to use the manual release button when switching from the side to the top.







Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

#### **Built-in Silencer Element**

# 

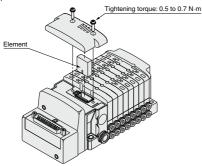
# <Plug-in type only>

A silencer element is incorporated in the end plate on both sides of the base. A dirty and choked element may reduce cylinder speed or cause a malfunction. Clean or replace the dirty element.

#### Element Part No.

Type	Element part no.		
Slim compact plug-in manifold bar base SS0751	SS0700-83A		
Plug-in manifold stacking base SS0750	SS0700-82A		

\*: Above part number is for a set of ten elements



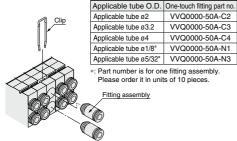
Remove the cover from the side of the end plate and remove the old element with a flat blade screwdriver, etc.

# **How to Replace Cylinder Port Fittings**

# **⚠** Warning

The cylinder port fittings are a cassette for easy replacement. The fittings are blocked by a clip inserted from the top of the valve.

Remove the clip with a flat blade screwdriver to remove fittings. For replacement, insert the fitting assembly until it strikes against the inside wall and then re-insert the clip to the specified position.



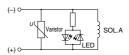
# **Internal Wiring Specifications**

# 

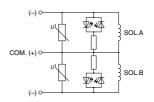
Light/surge voltage suppressor

No polarity by adopting non-polar light.

# Single



#### Double, Dual 3-port



\*: Coil surge voltage generated when OFF is about -60 V. Please contact SMC separately for further suppression of the coil surge voltage.

# Slim type plug-in manifold plug-in manifold A: Red Indicator light A side Indicator light B side

# Surge Voltage Intrusion

# 

The surge voltage created when the power supply is cut off could apply to the de-energized load equipment through the output circuit. In cases where the energized load equipment has a larger capacity (power consumption) and is connected to the same power supply as the product, the surge voltage could malfunction and/or damage the internal circuit element of the product and the internal device of the output equipment. To avoid this situation, place a diode which can suppress the surge voltage between the COM lines of the load equipment and output equipment.



Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

#### Serial EX500/EX250/EX260 Precautions

# $oldsymbol{\Delta}$ Warning

These products are intended for use in general factory automation equipment.

Avoid using these products in machinery/equipment which affects human safety, and in cases where malfunction or failure can result in extensive damage.

- Do not use in an explosive atmosphere, environment with inflammable gases, or corrosive atmosphere. This can cause injury or fire, etc.
- 3. Work such as transporting, installing, piping, wiring, operation, control and maintenance should be performed by personnel with specialized knowledge. There is a danger of electrocution, injury or fire, etc.
- Install an external emergency stop circuit that can promptly stop operation and shut off the power supply.
- Do not remodel these products, as there is a danger of injury and damage.

# **⚠** Caution

- Read the operation manual carefully, strictly observe the precautions and operate within the range of the specifications.
- Do not drop these products or submit them to strong impacts. This can cause damage, failure or malfunction, etc.
- In locations with poor electrical conditions, take steps to ensure a steady flow of the rated power supply. Use of a voltage outside of the specifications can cause malfunction, damage to the unit, electrocution or fire,
- 4. Do not touch connector terminals or internal substrates when current is being supplied. There is a danger of malfunction, damage to the unit or electrocution if connector terminals or internal substrates are touched when current is being supplied.

Be sure that the power supply is OFF when adding or removing manifold valves or input blocks, etc., or when connecting or disconnecting connectors.

- Operate at an ambient temperature that is within the specifications. Even when the ambient temperature range is within the specifications, do not use in locations where there are rapid temperature changes.
- Keep wire scraps and other extraneous material from getting inside these products. This can cause fire, failure or malfunction, etc.
- 7. This product is not constructed to withstand water or oil penetration. Therefore it should be fitted with a protective cover when used in environments where it could be exposed to water or oil splash.
- 8. Observe the proper tightening torque.

There is a possibility of damaging threads if tightening exceeds the tightening torque range.

9. Adjustment/Operation

DIP switches and rotary switches should be set with a small watchmakers' screwdriver.

# **⚠** Caution

10. Provide adequate protection when operating in locations such as the following:

- Where noise is generated by static electricity, etc.
- · Where there is a strong electric field
- · Where there is a danger of exposure to radiation
- · When in close proximity to power supply lines
- When these products are installed in equipment, provide adequate protection against noise by using noise filters, etc.
- Since these products are components that are used after installation in other equipment, the customer should confirm conformity to EMC directives for the finished product.
- 13. Do not remove the name plate.
- Perform periodic inspections and confirm normal operation. It may otherwise be impossible to guarantee safety due to unexpected malfunction or erroneous operation.
- 15. For the EX260-SPN□, the side of the SI unit may become hot.

It may cause burns.

Do not use this product in places where there are cyclic temperature changes.

In case that the cyclic temperature is beyond normal temperature changes, the inside product is likely to be adversely affected

17. Do not use in direct sunlight.

Do not use in direct sunlight. It may cause a malfunction or damage.

Do not use in places where there is radiated heat around it.

Such a place is likely to cause a malfunction.

#### Safety Instructions on Power Supply

# **⚠** Caution

- Operation is possible with a single power supply or a separate power supply. However, be sure to provide two wiring systems (one for solenoid valves, and one for input and control units).
- When applicable to UL, use a Class 2 power supply unit conforming to UL1310 for direct current power supply.

SJ

SY

S0700

S0700



Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

## Serial EX500/EX250/EX260 Precautions

## Safety Instructions on Cable

# 

- 1. Be careful of miswiring. This can cause malfunction, damage and fire in the unit.
- 2. Do not connect cables during energizing.
  - This could damage or cause malfunction to the SI unit.
- 3. To prevent noise and surge in signal lines, keep all wiring separate from power lines and high voltage lines. Otherwise, this can cause malfunction.
- 4. Check wiring insulation, as defective insulation can cause damage to the unit due to excessive voltage or current.
- 5. Do not bend or pull cables repeatedly, and do not place heavy objects on them or allow them to be pinched. This can cause broken lines.

#### Serial EX510 Precautions

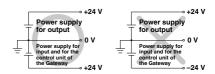
## Design/Selection

# **⚠** Warning

- 1. Use within the allowable voltage range.
  - Using beyond the allowable voltage range is likely to cause the units and connecting devices to be damaged or to malfunction.
- 2. Do not use beyond the specification range.
  - Using beyond the specification range is likely to cause a fire, malfunction, or breakdown in the units and connecting devices. Check the specifications before handling.
- Establish a backup system beforehand, which employs fail-safe concepts such as multiple equipment and devices to prevent breakage or malfunction of this product.
- Provide an external emergency stop circuit that will immediately stop an operation and cut off the power supply.
- 5. When using for an interlock circuit:
  - Provide a double interlock which is operated by another system (such mechanical protection function).
  - Perform an inspection to check that it is working properly because it can cause possible injuries.

# **∧** Caution

- Keep the surrounding space free for maintenance.
  - When designing a system, take into consideration the amount of free space needed for performing maintenance.
- When applicable to UL, use a Class 2 power supply unit conforming to UL1310 for direct current power supply.
- This product is one of the components to be equipped into a final equipment. Confirm the adaptability to the EMC directive as the whole equipment by customers themselves.
- 4. The power supply for the Gateway unit should be 0 V as the standard for both power supply for outputs as well as inputs and for the control unit of the Gateway.



# Mounting

# 

- 1. Do not drop, bump, or apply excessive impact.
  - Otherwise, the unit can become damaged, malfunction, or fail to function.
- 2. Hold the body while handling this product.
  - Otherwise, the unit can become damaged, malfunction, or fail to function
- 3. Observe the tightening torque range.
  - Tightening outside of the allowable torque range will likely damage the product.
- Do not install a unit in a place where it can be used as a scaffold.

Applying any excessive load such as stepping on the unit by mistake or placing a foot on it, will cause it to break.





Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

## Serial EX510 Precautions

Wiring

# **⚠** Warning

1. Avoid miswiring.

If miswired, there is a probability of damaging units or connecting devices.

2. Do not wire while energizing the product.

It is likely to damage the units or connecting devices.

3. Avoid wiring the power line and high pressure line in parallel.

Noise or surge produced by signal line resulting from the power line or high pressure line could cause a malfunction. Wiring of the reduced wiring system and the power line or high pressure line should be separated from each other.

4. Check the wiring insulation.

Inferior insulation (contact with other circuit, insulation between terminals, etc.) will likely cause damage to the units or connecting devices due to excessive voltage or the influx of current

# 

 Take measures to avoid applying repeated bending force or pulling force to the cable.

Also, pay attention not to place any heavy matter on the cable or clipping. It is likely to cause a broken wire.

2. Check the grounding to maintain the safety of the reduced wiring system and for anti-noise performance.

Grounding should be close to units and keep the grounding distance short.

# **Operating Environment**

# **⚠** Warning

1. Do not use this product in the presence of dust, particles, water, chemicals, and oil.

Use with such materials is likely to cause a malfunction or breakage.

2. Do not use this product in the presence of a magnetic field.

Use in such an environment is likely to cause a malfunction.

3. Do not use this product in an atmosphere containing an inflammable gas, explosive gas, or corrosive gas.

Use in such an atmosphere is likely to cause a fire, explosion, or corrosion. This wire-reduced system is not explosion-proof.

Do not use this product in places where there are cyclic temperature changes.

In case that the cyclic temperature is beyond normal temperature changes, the internal unit is likely to be adversely affected

5. Do not use this product in places where there is radiated heat around it.

Such a place is likely to cause a malfunction or breakage.

Do not use this product near sources that generate a surge which exceeds the benchmark test, even though this product is CE/UKCA-marked certified.

The internal circuit components are likely to deteriorate or become damaged when there are equipment (solenoid type lifter, high frequency guided furnace, motor, etc.) which generate a large surge around the reduced wiring system. Take measures to prevent an electrical surge and avoid having the wires touch each other.

# **Operating Environment**

# **⚠** Warning

Use the product type that has an integrated surge absorption element when directly driving a load which generates surge voltage by relay or solenoid valves. SJ

S0700

S0700

8. The reduced wiring system should be installed in places with no vibration or shock.

Such a place is likely to cause a malfunction or breakage.

9. Do not use in direct sunlight.

Do not use in direct sunlight. It may cause a malfunction or damage.

10. Use this product within the specified ambient temperature range.

This may cause a malfunction.

# Adjustment/Operation

# **⚠** Warning

1. Do not short-circuit a load.

If a load is short-circuited, excessive current can cause damage to the connected devices. The fuse of the input unit will melt. The output and SI unit will activate its overcurrent protection function. However, they cannot cover all modes, so damage is likely to occur.

Do not manipulate or perform settings with wet hands.

Performing such activity will likely cause an electrical shock.

# **∧** Caution

 DIP switches and rotary switches should be set with a small watchmakers' screwdriver.

## Maintenance

# **⚠** Warning

 Do not disassemble, modify (including circuit board replacement) or repair this product.

Such actions are likely to cause injuries or breakage.

2. Perform periodic inspection.

Confirm that wiring or screws are not loose.

Otherwise, unpredicted malfunction in the system composition devices is likely to occur.

- 3. When an inspection is performed.
  - Turn off the power supply.
  - Stop the supplied fluid and discharge the fluid in the piping and confirm the release to the atmosphere before performing an inspection. It is likely to cause injuries.

# 

 Do not wipe this product with chemicals such as benzine or thinner.

Using such chemicals is likely to cause damage.





Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

#### Serial EX600 Precautions

## Design/Selection

# **⚠** Warning

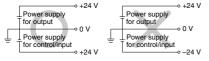
1. Use this product within the specification range.

Using beyond the specified specifications range can cause fire, malfunction, or damage to the system. Check the specifications when operating.

- 2. When using for an interlock circuit:
  - Provide a multiple interlock system which is operated by another system (such as mechanical protection function).
  - Perform an inspection to confirm that it is working properly.
     This may cause possible injury due to malfunction.

# 

- When applicable to UL, use a Class 2 power supply unit conforming to UL1310 for direct current power supply.
- 2. Use this product within the specified voltage range.
  Using beyond the specified voltage range is likely to cause the units and connecting devices to be damaged or to malfunction.
- The power supply for the unit should be 0 V as the standard for both power supply for output as well as power supply for control/input.



Do not install a unit in a place where it can be used as a foothold.

Applying any excessive load such as stepping on the unit by mistake or placing a foot on it, will cause it to break.

- Keep the surrounding space free for maintenance. When designing a system, take into consideration the amount of free space needed for performing maintenance.
- 6. Do not remove the name plate.

Improper maintenance or incorrect use of operation manual can cause failure and malfunction. Also, there is a risk of losing conformity with safety standards.

Beware of inrush current when the power supply is turned on.
 Some connected loads can apply an initial charge current which will trigger the over current protection function, causing the unit to malfunction.

#### Mounting

# **∧** Caution

- 1. When handling and assembling units:
  - Do not touch the sharp metal parts of the connector or plug.
  - Do not apply excessive force to the unit when disassembling.

The connecting portions of the unit are firmly joined with seals.

 When joining units, take care not to get fingers caught between units.

Injury can result.

#### Mounting

# **⚠** Caution

2. Do not drop, bump, or apply excessive impact.

Otherwise, the unit can become damaged, malfunction, or fail to function.

3. Observe the tightening torque range.

Tightening outside of the allowable torque range will likely damage the product.

IP67 protection class cannot be guaranteed if the screws are not tightened to the specified torque.

When lifting a large size manifold solenoid valve unit, take care to avoid causing stress to the valve connection joint.

The connection parts of the unit may be damaged.

Because the unit may be heavy, carrying and installation should be performed by more than one operator to avoid strain or injury.

5. When placing a manifold, mount it on a flat surface.

Torsion in the whole manifold can lead to trouble such as air leakage or defective insulation.

# Wiring

# **∕** Caution

 Check the grounding to maintain the safety of the reduced wiring system and for anti-noise performance.

Provide a specific grounding as close to the unit as possible to minimize the distance to grounding.

2. Avoid repeatedly bending or stretching the cable and applying a heavy object or force to it.

Wiring applying repeated bending and tensile stress to the cable can break the circuit.

3. Avoid miswiring.

If miswired, there is a danger of malfunction or damage to the reduced wiring system.

4. Do not wire while energizing the product.

There is a danger of malfunction or damage to the reduced wiring system or input/output equipment.

Avoid wiring the power line and high pressure line in parallel.

Noise or surge produced by signal line resulting from the power line or high pressure line could cause malfunction.

Wiring of the reduced wiring system or input/output device and the power line or high pressure line should be separated from each other.

6. Check the wiring insulation.

Defective insulation (contact with other circuits, improper insulation between terminals, etc.) may cause damage to the reduced wiring system or input/output device due to excessive voltage or current.





Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

# **Serial EX600 Precautions**

Wiring

# 

7. When a reduced wiring system is installed in machinery/equipment, provide adequate protection against noise by using noise filters, etc.

Noise in signal lines may cause a malfunction.

 When connecting wires of input/output device or handheld terminal, prevent water, solvent or oil from entering inside from the connecter section.

This can cause damage, equipment failure or malfunction.

Avoid wiring patterns in which excessive stress is applied to the connector.

This may cause malfunction or damage to the unit due to contact failure.

#### Operating Environment

# 

 Do not use in an atmosphere containing an inflammable gas or explosive gas.

Use in such an atmosphere is likely to cause a fire or explosion. This system is not explosion-proof.

# 

1. Select the proper type of enclosure according to the environment of operation.

IP65/67 is achieved when the following conditions are met.

- Provide appropriate wiring between units using electrical wiring cables, communication connectors and cables with M12 connectors.
- 2) Suitable mounting of each unit and manifold valve.
- 3) Be sure to mount a seal cap on any unused connectors.

If using in an environment that is exposed to water splashes, please take measures such as using a cover.

When the enclosure is IP40, do not use in an operating environment or atmosphere where it may come in contact with corrosive gas, chemical agents, seawater, water, or water vapor. When connected to the EX600-D□□E or EX600-D□□F, manifold enclosure is IP40.

Also, the Handheld Terminal conforms to IP20, so prevent foreign matter from entering inside, and water, solvent or oil from coming in direct contact with it.

Provide adequate protection when operating in locations such as the following.

Failure to do so may cause damage or malfunction.
The effect of countermeasures should be checked in individual equipment and machine.

- 1) Where noise is generated by static electricity, etc.
- 2) Where there is a strong electric field
- 3) Where there is a danger of exposure to radiation
- 4) When in close proximity to power supply lines

## **Operating Environment**

**⚠** Caution

Do not use in an environment where oil and chemicals are used.

Operating in environments with coolants, cleaning solvents, various oils or chemicals may cause adverse effects (damage, malfunction) to the unit even in a short period of time.

Do not use in an environment where the product could be exposed to corrosive gas or liquid.

This may damage the unit and cause it to malfunction.

5. Do not use in locations with sources of surge generation

Installation of the unit in an area around the equipment (electromagnetic lifters, high frequency induction furnaces, welding machine, motors etc.), which generates the large surge voltage could cause to deteriorate an internal circuitry element of the unit or result in damage. Implement countermeasures against the surge from the generating source, and avoid touching the lines with each other.

Use the product type that has an integrated surge absorption element when directly driving a load which generates surge voltage by relay, solenoid valves or lamp.

When a surge generating load is directly driven, the unit may be damaged.

- The product is CE/UKCA marked, but not immune to lightning strikes. Take measures against lightning strikes in your system.
- 8. Keep dust, wire scraps and other extraneous material from getting inside the product.

This may cause a malfunction or damage.

Mount the unit in such locations, where no vibration or shock is affected.

This may cause a malfunction or damage.

Do not use in places where there are cyclic temperature changes.

In case that the cyclic temperature is beyond normal temperature changes, the internal unit is likely to be adversely effected.

11. Do not use in direct sunlight.

Do not use in direct sunlight. It may cause a malfunction or damage.

Use this product within the specified ambient temperature range.

This may cause a malfunction.

13. Do not use in places where there is radiated heat around it. Such a place is likely to cause a malfunction.



SY

SJ

\$0700

S0700



Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

#### Serial EX600 Precautions

# Adjustment/Operation

# **⚠** Warning

Do not perform operation or setting with wet hands.
 There is a risk of electrical shock.

#### <Handheld Terminal>

2. Do not apply pressure to the LCD.

There is a possibility of the crack of LCD and injuring.

The forced input/output function is used to change the signal status forcibly. When operating this function, be sure to check the safety of the surroundings and installation.

Otherwise, injury or equipment damage could result.

4. Incorrect setting of parameters can cause malfunction. Be sure to check the settings before use.

This may cause injury or equipment damage.

# **⚠** Caution

 Use a watchmakers' screwdriver with thin blade for the setting of each switch of the SI unit.
 When setting the switch, do not touch other unrelated parts.

This may cause parts damage or malfunction due to a short-circuit.

- 2. Provide adequate setting for the operating conditions. Failure to do so could result in malfunction.
- Refer to the operation manual for setting of the switches.

  3. For details on programming and address setting, refer to the manual from the PLC manufacturer.

The content of programming related to protocol is designed by the manufacturer of the PLC used.

#### <Handheld Terminal>

Do not press the setting buttons with a sharp pointed object.

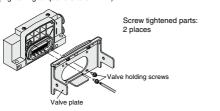
This may cause damage or malfunction.

Do not apply excessive load and impact to the setting buttons.

This may cause damage, equipment failure or malfunction.

When the order does not include the SI unit, the valve plate to connect the manifold and SI unit is not mounted. Use attached valve fixing screws and mount the valve plate.

(Tightening torque: 0.6 to 0.7 N·m)



#### Maintenance

# **⚠** Warning

 Do not disassemble, modify (including circuit board replacement) or repair this product.

Such actions are likely to cause injuries or breakage.

- 2. When an inspection is performed,
  - . Turn off the power supply.
  - Stop the air supply, exhaust the residual pressure in piping and verify that the air is released before performing maintenance work.

Unexpected malfunction of system components and injury can result.

# 

- 1. When handling and replacing the unit:
  - Do not touch the sharp metal parts of the connector or plug.
  - Do not apply excessive force to the unit when disassembling.

The connecting portions of the unit are firmly joined with seals.

 When joining units, take care not to get fingers caught between units.
 Injury can result.

2. Perform periodic inspection.

Unexpected malfunction in the system composition devices is likely to occur due to malfunction of machinery or equipment.

After maintenance, make sure to perform an appropriate functionality inspection.

In cases of abnormality such as faulty operation, stop operation. Unexpected malfunction in the system composition devices is likely to occur.

4. Do not use benzene and thinner for cleaning units.

Damage to the surface or erasure of the display can result. Wipe off any stains with a soft cloth.

If the stain is persistent, wipe off with a cloth soaked in a dilute solution of neutral detergent and wrung out tightly, and then finish with a dry cloth.

■ Trademark DeviceNet<sup>®</sup> is a registered trademark of ODVA, Inc.

EtherNet/IP® is a registered trademark of ODVA, Inc.

EtherCAT® is registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany,



# S0700 Series Troubleshooting

Trouble	In the event of product failure, take remedial measures by checking the following items as detailed below.	Cause	Measures	]	
	VES I	Slide failure or sticking of the main valve     Foreign matter from the air source has been caught in the main valve and has caused slide failure and sticking.	Replace the valve.     Purify the air source.     (Refer to the 3/4/5 Port Solenoid Valves Precautions 6 on page 8.)	SJ SY SY	
		Pressure drop     The pressure of the air source decreases and fails to reach the minimum operating pressure of the valve, resulting in operating failure.	Adjust the pressure of the valve within the operating pressure range.	S0700 S0700	
Operating failure  The air supply direction has		Electric system error     Sequencer failure     Incorrect wiring     Open fuse and lead wire disconnection     Voltage drop	Check each item and take applicable measure.		
not been changed.	YES	Voltage drop     The product may not operate due to a voltage drop even when its indicator light remains illuminated.	Check the voltage and take applicable measure if decreased.		
	<b>→</b>	Current leakage     The product does not shift from off to on due to the residual voltage.	Check the residual voltage, which shall be 2% or less of rated voltage.		
		Pilot valve failure     Foreign matter from the air source has entered the inside of the pilot valve and has caused operating failure.     Open coil circuit	Replace the valve.     Purify the air source. (Refer to the 3/4/5 Port Solenoid Valves Precautions 6 on page 8.)		
Response		Current leakage     The response of the product was delayed due to the residual voltage.	Check the residual voltage, which should be 2% or less of the rated voltage.		
failure The product		Clogging of the filter element of the manifold	Clean or replace the element.	-	
operates, but has a time delay.		Foreign matter from the air source has entered the main valve and has caused slide failure and stick- ing.	Replace the valve.     Purify the air source. (Refer to the 3/4/5 Port Solenoid Valves Precautions 6 on page 8.)		



# S0700 Series

Trouble	In the event of product failure, take remedial measures by checking the following items as detailed below.	Cause	Measures
	Check the part where the air is leaking.  1. Leakage between the valve and base	1-1) The clamping screw or mounting bolt is loose.	Tighten the clamping screw. Proper tightening torque 0.17 to 0.23 N·m Replace the gasket if it was damaged.
	·	1-2) The gasket got caught.	Replace the gasket. <part and="" gasket="" no.="" of="" parts="" spare=""> S0700-GS-5 (10 sets) Plug-in Type Stacking Base S0700-GS-3 (10 sets) Slim Compact Bar Base</part>
		2-1) The tube did not bottom out. 2-2) The tube had a flaw. 2-3) The tube end was cut uneven.	Check each item and take applicable measures.
Air leakage	2. Air leakage from the One-touch fitting	2-4) The packing of the One-touch fitting was damaged.	Replace the One-touch fitting assembly. <pre>Part no. of One-touch fitting assembly&gt; VVQ0000-50A-C2 VVQ0000-50A-C3 VVQ0000-50A-C4 VVQ0000-50A-N1 VVQ0000-50A-N3</pre>
		3-1) The mounting screw is loose.	Tighten the mounting bolt. Proper tightening torque • 0.17 to 0.23 N·m Replace the gasket if it was damaged.
	3. Leakage from R port	3-2) Foreign matter from the air source got caught in the main valve and increased the internal leakage.	Replace the valve. Purify the air source. (Refer to the 3/4/5 Port Solenoid Valves Precautions 6 on page 8.)