Speed Controller with One-touch Fittings



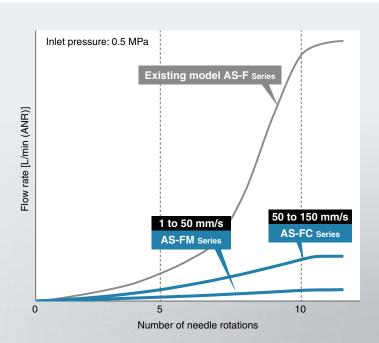
1 to 50 mm/s

AS-FM Series

50 to 150 mm/s

AS-FC Series

Finer adjustment and greater accuracy of actuator speed is available within specified control range.





Variations

	Push-lock type	With Indicator/Push-lock type	Port size	Applicable tubing O.D.	
	Fusit-lock type	Willi Indicator/Fush-lock type	FULL SIZE	Metric	Inch
Elbow type Universal type	1 to 50 mm/s AS-FM Series	1 to 50 mm/s AS-FSM Series	M5, 10-32UNF	ø2 to ø6	ø1/8" to ø1/4"
Elbov	50 to 150 mm/s AS-FC Series ▶ page 1	50 to 150 mm/s AS-FSC Series page 19	1/8, 1/4	ø3.2 to ø10	ø1/8" to ø3/8"
In-line type	1 to 50 mm/s AS□2-FM Series 50 to 150 mm/s AS□2-FC Series page 3	1 to 50 mm/s AS□2-FSM Series 50 to 150 mm/s AS□2-FSC Series page 21	_	ø3.2 to ø8	ø1/8" to ø5/16"

AS-FM/FC Series AS-FSM/FSC Series



Speed Controller with One-touch Fittings Push-lock Type Elbow Type/Universal Type

AS-FN/FC Series



Model

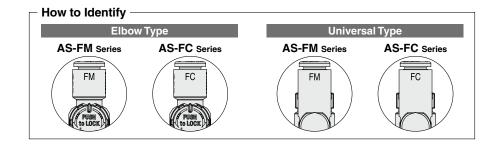
	Port size			Applicable tubing O.D.										
Model			Seal method	Metric size						Inch size				
				2*2	3.2	4	6	8	10	1/8"	5/32"	1/4"	5/16"	3/8"
AS1□□1FM/FC-M5□	M5 :	x 0.8	Cooket and	●*3	•	•	•							
AS1□□1FM/FC-U10/32□	10-32	2UNF	Gasket seal							•	•	•		
AS2□□1FM/FC-□01	R	1/8	Sealant (R)*1		•	•	•	•	●*3					
AS2□□1FM/FC-□02	G	1/4	Face seal (G)		●*3	•	•	•	•					
AS2□□1FM/FC-□01	NPT	1/8	Sealant*1							•	•	•	•	
AS2□□1FM/FC-□02	INFI	1/4								●*3	•	•	•	•

- *1 "Without sealant" type can be selected as a standard option.
- *2 Only polyurethane tubing is applicable for ø2.
- *3 The universal type is not available.

1 to 50 mm/s 50 to 150 mm/s

Finer adjustment and greater accuracy of actuator speed is available within specified control range.

1 to 50 mm/s AS-FM Series
50 to 150 mm/s AS-FC Series



Specifications

Fluid	Air			
Proof pressure	1.5 MPa			
Max. operating pressure	1 MPa			
Min. operating pressure	0.1 MPa			
Ambient and fluid temperatures	-5 to 60°C (No freezing)			
Applicable tubing material	Nylon, Soft nylon, Polyurethane*1, FEP, PFA			

^{*1} Use caution at the max. operating pressure when using soft nylon or polyurethane tubing. (Refer to the Web Catalog for details.)

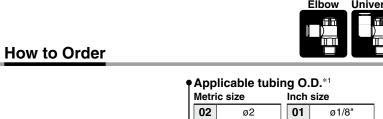
Flow Rate and Sonic Conductance

Mod	Model AS12□1FM-M5 AS22□1FM-□01 AS13□1FM-M5 AS23□1FM-□01				AS12 1FC-M5 AS22 1FC-E AS13 1FC-M5 AS23 1FC-E														
Tubing O.D.	Metric size	ø2	ø3.2 ø4 ø6	ø3.2	ø4	ø6 ø8 ø10	ø3.2	ø4	ø6	ø8 ø10	ø2	ø3.2 ø4 ø6	ø3.2	ø4	ø6 ø8 ø10	ø3.2	ø4	ø6	ø8 ø10
	Inch size	_	ø1/8" ø5/32" ø1/4"	ø1/8"	5/32"	ø1/4" ø5/16"	ø1/8"	5/32"	_	ø1/4" ø5/16" ø3/8"	_	ø1/8" ø5/32" ø1/4"	ø1/8"	5/32"	ø1/4" ø5/16"	ø1/8"	5/32"	_	ø1/4" ø5/16" ø3/8"
C values: Sonic	Free flow	0.2	0.3	0.4	0.6	0.6	0.7	1.0	1.3	1.5	0.2	0.3	0.4	0.6	0.6	0.7	1.0	1.3	1.5
conductance dm ³ /(s·bar)	Controlled flow	0.01 0.03			0.		0.1		0.	05		0.1			0.	.3			
b values: Critical	Free flow	0.3	0.4	0.	2	0.3	0.	0.3		.4	0.3	0.4	0	.2	0.3	0.	.3	0	.4
pressure ratio	Controlled flow	0	.3		0.3			0	.3		0	.2		0.3		0.3			

^{* 10-32}UNF has the same specification as M5.

^{*} C and b values are for controlled flow with the needle fully open and free flow with the needle fully closed.

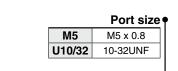
lier with One-touch Fittings AS-FM/FC Series



Width across flats (H) ●

Speed Controller with One-touch Fittings

CIUSS Hats (II)									
E	8 mm								
Nil	9 mm								



Metri	c size	Inch	Inch size			
02	ø2	01	ø1/8"			
23	ø3.2* ²	03	ø5/32"			
04	ø4	07	ø1/4"			
06	ø6					

*1 For selecting applicable tubing O.D., refer to the "Model" on page 1. Metric size and inch size types can be visually identified by color of the release

> Made to Order Refer to page 17 for details.

Push-lock type

Without sealant

With sealant

Metric size: Light gray Inch size: Orange

*2 Use ø1/8" tubing.



Body size 2



AS2201FM

M5 E - 06

06 S



Body size

M5 x 0.8

10-32UNF

	Type •
2	Elbow
3	Universal

Control type*1 Meter-out Meter-in

*1 Meter-out and meter-in types can be visually identified by color of the knob. Meter-out: Gray Meter-in: Light blue

> Control range 1 to 50 mm/s FC 50 to 150 mm/s

♠ Applicable tubing O.D.*2

Seal method

Nil

S

Metr	ic size	Inch	Inch size				
23	ø3.2*3	01	ø1/8"				
04	ø4	03	ø5/32"				
06	ø6	07	ø1/4"				
08	ø8	09	ø5/16"				
10	ø10	11	ø3/8"				

*2 For selecting applicable tubing O.D., refer to the "Model" on page 1.

*3 Use ø1/8" tubing.

Flow Direction Symbols on Body

	Meter-out	Meter-in
Symbol	*	*

Nil R NPT N G G

Thread type

Po	rt size
01	1/8
02	1/4

Made to Order

(For details, refer to page 17.)

Symbol	Specifications
-X12	Lubricant: Vaseline
-X21	Grease-free (Seal: Fluorine-coated) + Restrictor (Without check valve)
-X214	Restrictor (Without check valve)
10-	Clean series

∕∖\ Caution

I Be sure to read this before handling the products. Refer to the back cover for I Safety Instructions. For the Flow Control Equipment Precautions, please refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website. For the Specific Product Precautions, please refer to the catalogs for the Push-lock Type Speed Controller with One-touch Fitting and the Speed Controller with Indicator on the website, https://www.smcworld.com I

Speed Controller with One-touch Fittings

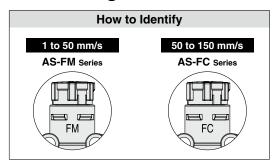
Push-lock Type In-line Type

AS-FIVI/FC Series

In-line

1 to 50 mm/s 50 to 150 mm/s

Finer adjustment and greater accuracy of actuator speed is available within specified control range.



Model

Model	Applicable tubing O.D.								
	Metric size				Inch size				
	3.2	4	6	8	1/8"	5/32"	1/4"	5/16"	
AS1002FM/FC	•	•	•		•	•	•		
AS2002FM/FC		•	•			•	•		
AS2052FM/FC			•	•			•	•	

Specifications

Fluid	Air
Proof pressure	1.5 MPa
Max. operating pressure	1 MPa
Min. operating pressure	0.1 MPa
Ambient and fluid temperatures	–5 to 60°C (No freezing)
Applicable tubing material	Nylon, Soft nylon, Polyurethane*1, FEP, PFA

^{*1} Use caution at the max. operating pressure when using soft nylon or polyurethane tubing. (Refer to the Web Catalog for details.)

Flow Rate and Sonic Conductance

Mod	del	AS.	1002FM-	□A	AS2002	PM-□A	AS2052	FM-□A	AS	1002FC-	□A	AS2002	PC-□A	AS2052	2FC-□A
Tubing	Metric size	ø3.2	ø4	ø6	ø4	ø6	ø6	ø8	ø3.2	ø4	ø6	ø4	ø6	ø6	ø8
O.D.	Inch size	ø1/8"	5/32"	ø1/4"	5/32"	ø1/4"	ø1/4"	ø5/16"	ø1/8"	5/32"	ø1/4"	5/32"	ø1/4"	ø1/4"	ø5/16"
C values: Sonic	Free flow	0.3	0.4	0.6	0.4	0.6	1.0	1.2	0.3	0.4	0.6	0.4	0.6	1.0	1.2
conductance dm ³ /(s·bar)	Controlled flow		0.01		0.	03	0	.1		0.05		0	.1	0	.3
b values: Critical	Free flow	0.3	0	.2	0.3	0.1	0	.2	0.3	0	.2	0.3	0.1	0	.2
pressure ratio	Controlled flow		0.4		0	.3	0	.3		0.3		0	.4	0	.4

^{*} C and b values are for controlled flow with the needle fully open and free flow with the needle fully closed.

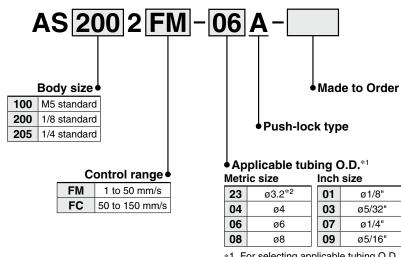






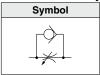
How to Order





- *1 For selecting applicable tubing O.D., refer to the "Model" on page 3.
- *2 Use ø1/8" tubing.

Flow Direction Symbols on Body





Made to Order (For details, refer to page 17.)

Symbol	Specifications			
-X12 Lubricant: Vaseline				
-X21 Grease-free (Seal: Fluorine-coated) + Restrictor (Without check val				
-X214 Restrictor (Without check valve)				
10-	Clean series			

⚠ Caution

I Be sure to read this before handling the products. Refer to the back cover for I Safety Instructions. For the Flow Control Equipment Precautions, please refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website. For the Specific Product Precautions, please refer to the catalogs for the Push-lock Type Speed Controller with One-touch Fitting and the Speed Controller with Indicator on the website, https://www.smcworld.com I

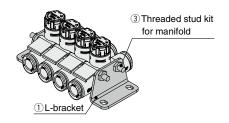
AS-FM/FC Series

Options/ In-line Type



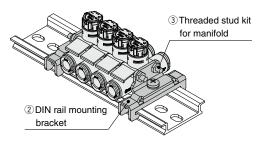
1) L-Bracket

Part number	Applicable model
AS-10L	AS1002FM/FC
AS-20L	AS2002FM/FC
AS-25L	AS2052FM/FC



2 DIN Rail Mounting Bracket

Part number	Applicable model
AS-10D	AS1002FM/FC
AS-20D	AS2002FM/FC
AS-25D	AS2052FM/FC



* Prepare a DIN rail by the customer.

3 Threaded Stud Kit for Manifold: Metric Size

	Part n	Amulia abla madal				
4 stations	6 stations	8 stations	10 stations	Applicable model		
	AS-33B	AC 2ED	AC 2CD	AS1002FM/FC-23A		
AS-32B	A3-33D	AS-35B AS-36B AS-37B AS-36B	AS1002FM/FC-04A			
A3-32D			AS-37B	AS1002FM/FC-06A		
		A3-30D	AS-38B	_		
		40.070	AS-37B	AS2002FM/FC-04A		
AS-32B	AS-34B	AS-36B	S-36B AS-37B	AS2002FM/FC-06A		
			AS-38B	_		
						AS2052FM/FC-06A
AS-41B AS-42B AS-44E	AS-42B	AS-44B	AS-45B	_		
			AS2052FM/FC-08A			

Details of Threaded Stud Kit for Manifold

Thr	Threaded stud			Accessories			
Part number	Length	Quantity	Hexagon nut	Quantity	Flat washer	Quantity	
AS-32B	62	2					
AS-33B	72	2					
AS-34B	90	2					
AS-35B	104	2	МЗ	4	МЗ	4	
AS-36B	114	2					
AS-37B	135	2					
AS-38B	140	2					
AS-41B	78	2	M4	4	M4	4	

3 Threaded Stud Kit for Manifold: Inch Size

	Part n	Applicable model										
4 stations	6 stations	8 stations	10 stations	Applicable filodel								
	AS-33B	AS-35B	AS-36B	AS1002FM/FC-01A								
AS-32B	A3-33D	A3-33D	A3-30D	AS1002FM/FC-03A								
A3-32D	AC 04D	10.000	AS-37B	_								
	AS-34B	AS-36B	AS-38B	AS1002FM/FC-07A								
		B AS-36B	AS-37B	AS2002FM/FC-03A								
AS-32B	AS-34B		AS-36B	AS-36B	AS-36B	AS-36B	AS-36B	AS-36B	AS-36B	AS-36B	36B A3-37B	_
			AS-38B	AS2002FM/FC-07A								
				_								
AS-41B	AS-41B AS-42B AS-44	AS-44B	AS-45B	AS2052FM/FC-07A								
			AS2052FM/FC-09A									

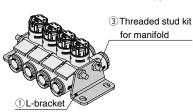
Ordering Example

Threaded studs for manifold are not included when L-bracket and DIN rail mounting bracket are ordered. Please order them according to the number of stations.

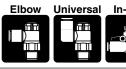
Ex.) AS2002FM-04A

When connecting 4 pcs. and mounting L-brackets on both sides

- Speed controller
 - **AS2002FM-04A** 4 pcs.
- - AS-20L -----2 pcs.
- Threaded stud kit for manifold AS-32B 1 set



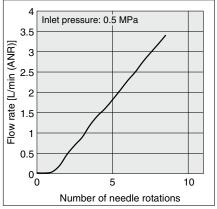




Needle Valve: Flow Rate Characteristics

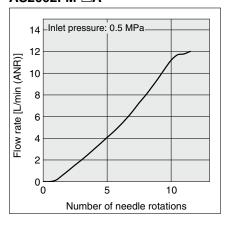
1 to 50 mm/s

AS1201FM-M5□, AS1211FM-M5□ AS1301FM-M5□, AS1311FM-M5□ AS1002FM-□A

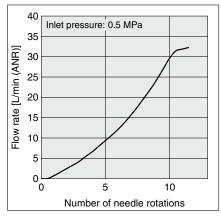


* -U10/32 has the same specification as M5.

AS2201FM-01, AS2211FM-01 AS2301FM-01, AS2311FM-01 AS2002FM-□A

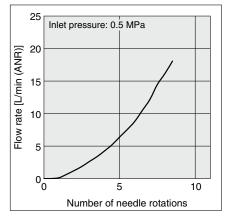


AS2201FM-02, AS2211FM-02 AS2301FM-02, AS2311FM-02 AS2052FM-□A

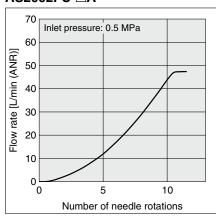


50 to 150 mm/s

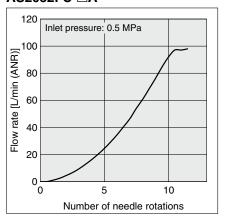
AS1201FC-M5□, AS1211FC-M5□ AS1301FC-M5□, AS1311FC-M5□ AS1002FC-□A



AS2201FC-01, AS2211FC-01 AS2301FC-01, AS2311FC-01 AS2002FC-□Á



AS2201FC-02, AS2211FC-02 AS2301FC-02, AS2311FC-02 AS2052FC-□Á



AS-FM/FC Series

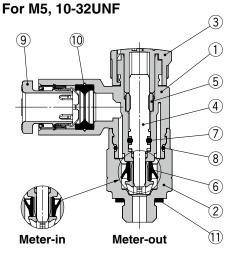
Elbow



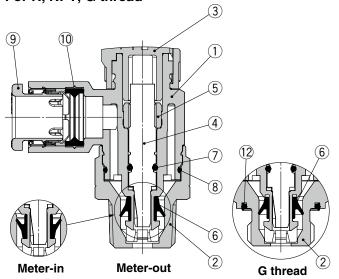
Construction

Elbow Type

Seal method: Gasket seal



Seal method: Sealant, Face seal For R, NPT, G thread

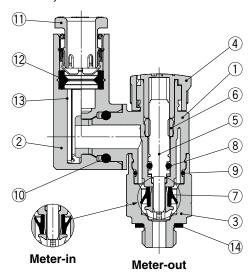


Component Parts

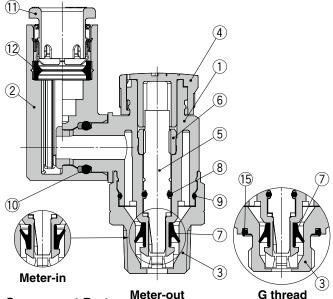
No.	Description	Material	Note
1	Body A	PBT	
2	Body B	Brass	Electroless nickel plating
3	Knob	POM	
4	Needle	PBT	
5	Needle guide	Brass	Electroless nickel plating
6	U-seal	HNBR	
7	O-ring	NBR	
8	O-ring	NBR	
9	Cassette	_	
10	Seal	NBR	
11	Gasket	NBR/Stainless steel	
12	Seal	NBR	

Universal Type

Seal method: Gasket seal For M5, 10-32UNF



Seal method: Sealant, Face seal For R, NPT, G thread



Component Parts Meter-out

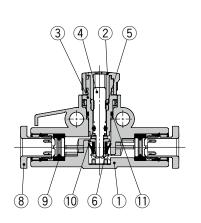
001	mponent raits						
No.	Description	Material	Note				
1	Body A	PBT					
2	Elbow body	PBT					
3	Body B	Brass	Electroless nickel plating				
4	Knob	POM					
5	Needle	PBT					
6	Needle guide	Brass	Electroless nickel plating				
7	U-seal	HNBR					
8	O-ring	NBR					
9	O-ring	NBR					
10	O-ring	NBR					
11	Cassette	_					
12	Seal	NBR					
13	Spacer	PBT*1					
14	Gasket	NBR/Stainless steel					
15	Seal	NBR					

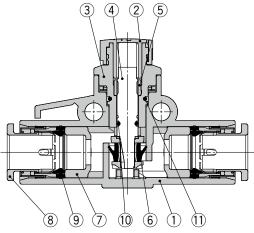
^{*1} A spacer is included only for the applicable tubing O.D. ø3.2 and \emptyset 1/8".

In-line

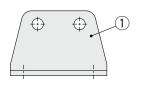
Construction

In-line Type





L-Bracket

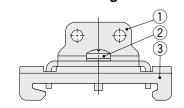


Component Parts

No.	Description	Material
1	Bracket	Steel strip

Com	Component Parts					
No.	Description	Material	Note			
1	Body A	PBT				
2	Knob	POM				
3	Body B	PBT				
4	Needle	PBT				
5	Needle guide	Brass	Electroless nickel plating			
6	U-seal	HNBR				
7	Spacer	PBT				
8	Gasket	_				
9	Seal	NBR				
10	O-ring	NBR				
11	O-ring	NBR				

DIN Rail Mounting Bracket



Component Parts

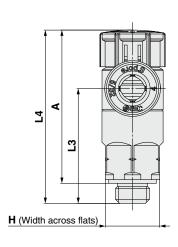
No.	Description	Material
1	Bracket	Steel strip
2	Cross recessed round head screw	Steel wire
3	Clasp	Steel strip

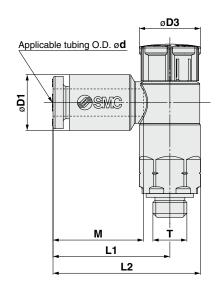
AS-FM/FC Series

Dimensions/ Elbow Type

Seal method: Gasket seal For M5, 10-32UNF







Metric Size

		[mm]
ked	М	Weight
lou		191
	11 0	

Model	- A	-	H*1	D1	D3	1.4	L2	L3	L4	*2	A *	× 3	М	Weight
Model	a	•	п	וט	บง	LI	LZ	LO	Unlocked	Locked	Unlocked	Locked	IVI	[g]
AS12□1FM/FC-M5E-02A	2			5.8		15.8	20.3						11.9	
AS12□1FM/FC-M5E-23A	3.2	MENOO	8	7.2	_ ,	17.2	01.7	16.9	00.5	05.4	00.5	00.4		5
AS12□1FM/FC-M5E-04A	4	M5 x 0.8	(9)	8.2	9.4	17.2	21.7		26.5	25.4	23.5	22.4	13.3	
AS12□1FM/FC-M5E-06A	6			10.4		18.6	23.1	16.5						6

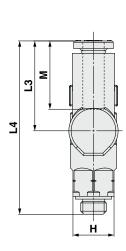
- st 1 The value in () indicates that the dimension for the width across flats is 9 mm.
- *2 Reference dimensions
- *3 Reference dimensions of threads after installation

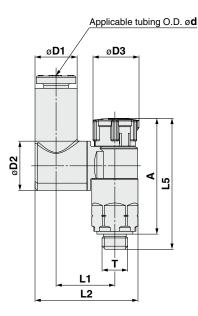
IIICII SIZE														[mm]
Model	-1	-	LI±1	D1	D3	14	1.0	1.2	L4	*2	A *	¢3	м	Weight
Model	a		H*1	וט	נט		L2	L3	Unlocked	Locked	Unlocked	Locked	IVI	[g]
AS12 TFM/FC-U10/32E-01A	1/8"			7.2		17.2	21.7	16.9						
AS12 TFM/FC-U10/32E-03A	5/32"	10/32UNF	(9)	8.2	9.4	17.2	21.7	16.9	26.5	25.4	23.5	22.4	13.3	5
AS12 TFM/FC-U10/32E-07A	1/4"		(5)	11.2		18.6	23.1	16.5						6

- st 1 The value in () indicates that the dimension for the width across flats is 9 mm.
- *2 Reference dimensions
- *3 Reference dimensions of threads after installation

Dimensions/ Universal Type

Seal method: Gasket seal For M5, 10-32UNF





Metric Size

[mm]	
[111111]	

Model	- 4	_	H*1	D1	D2	D3	14	12	12	L4	L5	*2	A ;	:3	М	Weight
Model	u		П.	וט	DZ	נט	- '	LZ	LS	L4	Unlocked	Locked	Unlocked	Locked	IVI	[g]
AS13□1FM/FC-M5E-23A	3.2			7.2			11.6	19.4	17.5	33.8						
AS13□1FM/FC-M5E-04A	4	M5 x 0.8	(9)	8.2	9.6	9.4	11 5	19.8	17.5	33.0	26.5	25.4	23.5	22.4	13.3	6
AS13□1FM/FC-M5E-06A	6		(3)	10.4			11.5	20.9	20.4	36.6						

- $\ast 1\,$ The value in () indicates that the dimension for the width across flats is 9 mm.
- *2 Reference dimensions
- *3 Reference dimensions of threads after installation

Inch Size

[mm]

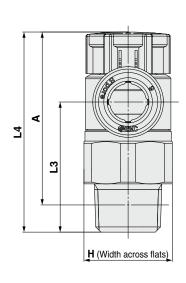
																[]
Model	4	_	H*1	D1	D2	D3	14	L2	L3	1.4	L5	*2	A ,	k3	м	Weight
Wodei	u	ı	п	וט	DZ	נט		LZ	L3	L4	Unlocked	Locked	Unlocked	Locked	IVI	[g]
AS13□1FM/FC-U10/32E-01A	1/8"			7.2			11.6	19.4	17.5	33.8						
AS13 TFM/FC-U10/32E-03A	5/32"	10/32UNF	(9)	8.2	9.6	9.4	11.5	19.8	17.5	33.0	26.5	25.4	23.5	22.4	13.3	6
AS13 TFM/FC-U10/32E-07A	1/4"	1	(3)	11.2			11.5	21.3	20.2	36.5						

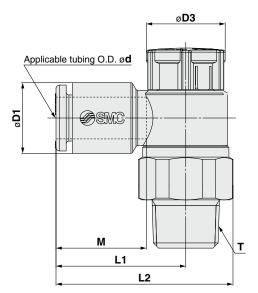
- $\ast 1\,$ The value in () indicates that the dimension for the width across flats is 9 mm.
- *2 Reference dimensions
- *3 Reference dimensions of threads after installation

AS-FM/FC Series

Dimensions/ Elbow Type

Seal method: Sealant For R, NPT thread





Metric Size														[mm]
Model	- 4		н	D1	D3	L1	L2	L3	L4	! *1	Α	*2	м	Weight
Model	d	'		וט	DS	-'	L2	LS	Unlocked	Locked	Unlocked	Locked	IVI	[g]
AS22□1FM/FC-01-23(S)A	3.2			7.2										9
AS22□1FM/FC-01-04(S)A	4]		8.2		19.1	26.2						13.3	9
AS22□1FM/FC-01-06(S)A	6	1/8	13	10.4	12			19.1	30.6	29.2	27.5	26.1		10
AS22□1FM/FC-01-08(S)A	8			13.2		22.4	29.5						14.2	11
ΔS22 TEM/EC-01-10/S\Δ	10]		15.9		25.3	32.4]					15.6	12

AS22□1FM/FC-02-23(S)A 7.2 3.2 20.9 30.2 AS22 TFM/FC-02-04(S)A 4 8.2 13.3 18 AS22 TFM/FC-02-06(S)A 6 1/4 17 10.4 13 23.4 32.7 22.6 36.6 35 31.1 29.5 AS22 TFM/FC-02-08(S)A 8 13.2 23.9 33.2 14.2 19 AS22□1FM/FC-02-10(S)A 15.9 36.2 20

Inch Size														[mm]
Model	d	т	н	D1	D3	L1	L2	L3	L4	*1	Α	*2	М	Weight
Wodel	u	'	•••	וט	D3	L !	LZ	LJ	Unlocked	Locked	Unlocked	Locked	IVI	[g]
AS22□1FM/FC-N01-01(S)A	1/8"			7.2		19.1	26.2							9
AS22□1FM/FC-N01-03(S)A	5/32"	1/8	12.7	8.2	12	19.1	20.2	19.1	30.6	29.2	27.5	26.1	13.3	
AS22□1FM/FC-N01-07(S)A	1/4"	1/6	12.7	11.2	12	20.8	27.9	19.1	30.0	29.2	27.5	20.1		9
AS22□1FM/FC-N01-09(S)A	5/16"			13.2		22.4	29.5						14.2	10
AS22□1FM/FC-N02-01(S)A	1/8"			7.2		20.9	30.3							19
AS22□1FM/FC-N02-03(S)A	5/32"			8.2		20.9	30.3						13.3	19
AS22□1FM/FC-N02-07(S)A	1/4"	1/4	17.5	11.2	13	23.4	32.8	22.6	36.6	35	31.1	29.5		19
AS22□1FM/FC-N02-09(S)A	5/16"			13.2		23.9	33.3						14.2	20
AS22 TFM/FC-N02-11(S)A	3/8"			15.5		26.4	35.8						15.6	21

^{*1} Reference dimensions

^{*1} Reference dimensions

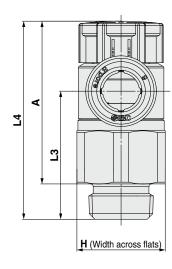
^{*2} Reference dimensions of threads after installation

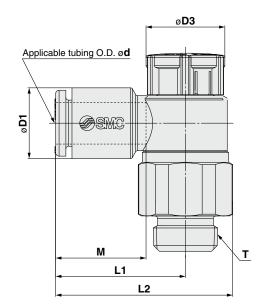
^{*2} Reference dimensions of threads after installation



Seal method: Face seal

For G thread





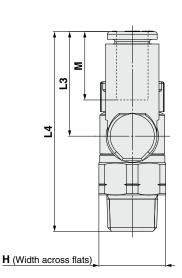
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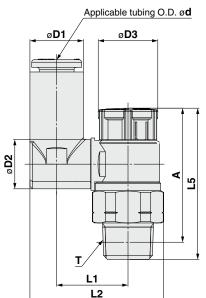
Metric Size														[mm]
Model	d	т	н	D1	D3	L1	L2	L3	L	4		١	М	Weight
Wodei	u	•	•••	וט	ט	L '	LZ	LJ	Unlocked	Locked	Unlocked	Locked	IVI	[g]
AS22□1FM/FC-G01-23A	3.2			7.2										
AS22□1FM/FC-G01-04A	4			8.2		19.1	26.2						13.3	10
AS22□1FM/FC-G01-06A	6	1/8	13	10.4	12			18.8	30.3	28.9	24.8	23.4		
AS22□1FM/FC-G01-08A	8			13.2		22.4	29.5						14.2	11
AS22□1FM/FC-G01-10A	10			15.9		25.3	32.4						15.6	12
AS22□1FM/FC-G02-23A	3.2			7.2		00.0	30.2							
AS22□1FM/FC-G02-04A	4			8.2		20.9	30.2						13.3	21
AS22□1FM/FC-G02-06A	6	1/4	17	10.4	13	23.4	32.7	22.6	36.6	35	30.1	28.5		
AS22□1FM/FC-G02-08A	8			13.2		23.9	33.2						14.2	22
AS22□1FM/FC-G02-10A	10			15.9		26.9	36.2						15.6	23

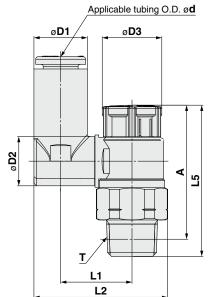
AS-FM/FC Series

Dimensions/ Universal Type

Seal method: Sealant For R, NPT thread







wellic size	c Size	/letri	N
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Metric Size																[mm]
Model	d	т	н	D1	D2	D3	L1	L2	L3	L4	L5	*1	Α	*2	М	Weight
Wodei	u	•		וט	UZ		LI	LZ	LJ	L4	Unlocked	Locked	Unlocked	Locked	IVI	[g]
AS23□1FM/FC-01-23(S)A	3.2			7.2			13.3	24	17.5	36						10
AS23□1FM/FC-01-04(S)A	4	1/8	13	8.2	9.6	12	10.0	25.1	17.5	30	20.0	00.0	27.5	00.4	13.3	10
AS23□1FM/FC-01-06(S)A	6	1/8	13	10.4		12	13.9	26.2	20.4	38.8	30.6	29.2	27.5	26.1		11
AS23□1FM/FC-01-08(S)A	8			13.2	10.2		16.4	30.1	21.5	40					14.2	12
AS23□1FM/FC-02-04(S)A	4			8.2			16.5	29.9	17.5	40.1					13.3	19
AS23□1FM/FC-02-06(S)A	6	4/4	17	11.2	10.0	10	10	33.8	21.4	43.9	200.0	35	04.4	00.5	13.3	21
AS23□1FM/FC-02-08(S)A	8	1/4	17	13.2	12.9	13	19	34.9	23.5	46	36.6	35	31.1	29.5	14.2	22
AS23□1FM/FC-02-10(S)A	10			15.9			20.9	38.1	24.7	47.3					15.6	23

^{*1} Reference dimensions

Inch Size																[mm]
Model	- 4	_	н	D1	D2	D3	14	L2	L3	L4	L5	*1	Α	*2	М	Weight
iviodei	d	•	П	וט	D2	D3	L1	LZ	LJ	L4	Unlocked	Locked	Unlocked	Locked	IVI	[g]
AS23□1FM/FC-N01-01(S)A	1/8"			7.2	9.6		13.3	24	17.5	36						10
AS23□1FM/FC-N01-03(S)A	5/32"	1/8	12.7	8.2	9.0	12	13.9	25.1	17.5	30	30.6	29.2	27.5	26.1	13.3	10
AS23□1FM/FC-N01-07(S)A	1/4"	1/6	12.7	11.2	10.2	12	16.4	29.1	20.2	38.7	30.6	29.2	27.5	20.1		10
AS23□1FM/FC-N01-09(S)A	5/16"			13.2	10.2		10.4	30.1	21.5	40					14.2	12
AS23□1FM/FC-N02-03(S)A	5/32"			8.2			16.5	30	17.5	40.1					13.3	20
AS23□1FM/FC-N02-07(S)A	1/4"	1/4	17.5	11.2	12.9	13	19	33.9	21.4	43.9	36.6	35	31.1	29.5	13.3	22
AS23□1FM/FC-N02-09(S)A	5/16"	1/4	17.5	13.2	12.9	13	19	35	23.5	46	36.6	35	31.1	29.5	14.2	22
AS23□1FM/FC-N02-11(S)A	3/8"			15.9			20.9	38.2	24.7	47.3					15.6	24

^{*1} Reference dimensions



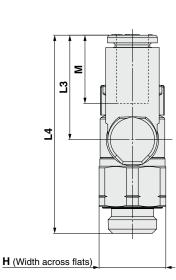
^{*2} Reference dimensions of threads after installation

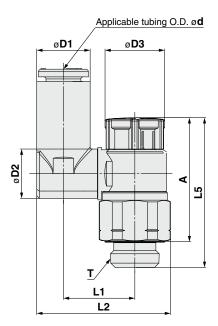
^{*2} Reference dimensions of threads after installation

Dimensions/ Universal Type

Seal method: Face seal

For G thread



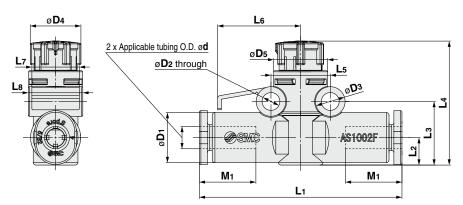


Matria Siza

Metric Size																[mm]
Model	d	т	н	D1	D2	D3	L1	L2	L3	L4	L	5	A	1	М	Weight
iviodei	u	ı	П	וט	UZ	Do	LI	LZ	LJ	L4	Unlocked	Locked	Unlocked	Locked	IVI	[g]
AS23□1FM/FC-G01-23A	3.2			7.2			13.3	24.0	17.5	35.7						10
AS23□1FM/FC-G01-04A	4	1/8	13	8.2	9.6	12	13.9	25.1	17.5	35.7	30.3	28.9	24.8	23.4	13.3	11
AS23□1FM/FC-G01-06A	6	1/0	13	10.4		12	13.9	26.2	20.4	38.5	30.3	20.9	24.0	23.4		11
AS23□1FM/FC-G01-08A	8			13.2	10.2		16.4	30.1	21.5	39.7					14.2	12
AS23□1FM/FC-G02-04A	4			8.2			16.5	29.9	17.5	40.1					13.3	22
AS23□1FM/FC-G02-06A	6	1/4	17	10.4	100	13	19	33.8	21.4	43.9	00.0	35	00.1	00.5	13.3	24
AS23□1FM/FC-G02-08A	8	1/4	17	13.2	12.9	13	19	34.9	23.5	46.0	36.6	35	30.1	28.5	14.2	25
AS23□1FM/FC-G02-10A	10			15.9			20.9	38.1	24.7	47.3					15.6	26

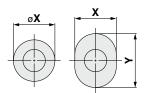
AS-FM/FC Series

Dimensions/ In-line Type





Release button dimensions



Applicable tubing O.D.: ø3.2, ø4, ø6 ø1/8", ø5/32"

Metric Size

Metric Size																			[mm]
Model	Applicable tubing O.D.	ø D 1		ease ton	ø D 2	ø D 3	ø D 4	ø D 5	L ₁	L2	L3	L4	<u>*</u> 1	L ₅	L ₆	L ₇	L8	M ₁	Weight [g]
	ø d		ØX (X)	Υ								Max.	Min.						[9]
AS1002FM/FC-23A	3.2	8.4	6.7	9.5					36.6	5.1	11.8	24.1	23				10.1		3.7
AS1002FM/FC-04A	4	9.3	7.7	10	3.3	5.5	9.4	10	37.6	5.1	11.0	24.1	23	11	15.4	8.8	10.1	13.5	4
AS1002FM/FC-06A	6	11.6	9.7	12					40.1	6.1	12.8	25.1	24				12.3		5
AS2002FM/FC-04A	4	9.3	7.7	10			12	12	41.3		10.4	31.4	30	10.0	17	10.5	10.0	13.5	6.1
AS2002FM/FC-06A	6	11.6	9.7	12	3.3	5.5	12	12	43.1	6.3	13.4	31.4	30	12.6	17	10.5	12.3	13.5	6.9
AS2052FM/FC-06A	6	12.8	11.5	_	4.3	7.8	13	16	54.2	7.6	17.2	36.2	34.6	17	22.5	12	16.1	17	11.8
AS2052FM/FC-08A	8	15.2	13.5	_	4.3	7.8	13	16	57.2	8.5	18.1	37.1	35.5	17	22.5	12	10.1	19	13.8

^{*1} Reference dimensions

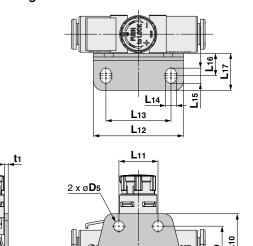
inch Size																			[mm]
Model	Applicable tubing O.D.	ø D 1	Rele but		ø D 2	ø D 3	ø D 4	ø D 5	L ₁	L2	Lз	L4	* 1	L ₅	L ₆	L ₇	L8	M ₁	Weight
	ø d		$\emptyset X(X)$	Υ								Max.	Min.						[9]
AS1002FM/FC-01A	1/8"	8.4	6.7	9.5					36.6	5.1	11.8	24.1	23				10.1		3.7
AS1002FM/FC-03A	5/32"	9.3	7.7	10	3.3	5.5	9.4	10	37.6	5.1	11.0	24.1	23	11	15.4	8.8	10.1	13.5	4
AS1002FM/FC-07A	1/4"	12	10.9	_]				40.1	6.2	12.9	25.2	24.1				12.8		5.2
AS2002FM/FC-03A	5/32"	9.3	7.7	10	3.3	5.5	12	12	41.3	6.3	13.4	31.4	30	12.6	17	10.5	12.3	13.5	6.1
AS2002FM/FC-07A	1/4"	12	10.9	_	3.3	3.5	12	12	43.2	6.5	13.6	31.6	30.2	12.0	17	10.5	12.8	13.5	7.1
AS2052FM/FC-07A	1/4"	13.2	12	_	4.3	7.8	13	16	53.4	7.6	17.2	36.2	34.6	17	22.5	12	16.1	17	12.1
AS2052FM/FC-09A	5/16"	15.2	13.5	_	4.3	7.0	13	10	57.2	8.5	18.1	37.1	35.5	17	22.5	12	10.1	19	13.8

^{*1} Reference dimensions

Speed Controller with One-touch Fittings In-line Type AS-FM/FC Series

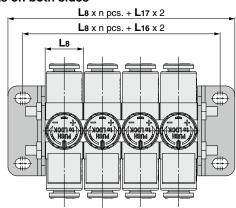
Dimensions/ In-line Type

L-Bracket Bracket on a single side



Part number	Applicable model	D ₅	L9	L10	L11	L12	L13	L14	L15	L16	L17	t1
AS-10L	AS1002FM/FC	2 4	14.8	18.3	11	27.5	19.5	2 4	4.0	7 2	10	1
AS-20L	AS2002FM/FC		15.6	19.6	12.0	29	2					10
AS-25L	AS2052FM/FC	4.5	19.6	24.6	17	38	28	4.5	6.5	9.5	15.5	1.2

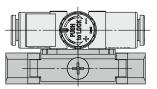
Brackets on both sides

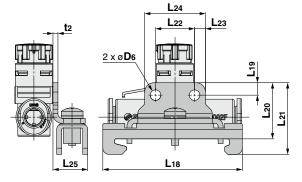


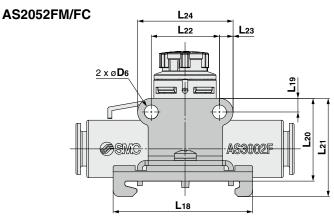
- Refer to page 15 for L₈.
- The figure above shows the manifold with speed controllers connected using two L-brackets and a threaded stud kit for manifold. Refer to page 5 for threaded stud kits for manifold.

DIN Rail Mounting Bracket Bracket on a single side

AS1002FM/FC AS2002FM/FC

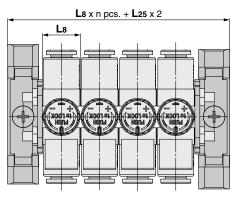






Part number	Applicable model	D ₆	L18	L19	L20	L21	L22	L23	L24	L25	t2
AS-10D	AS1002FM/FC	3.4		3.5	18.2	23.2	11	2.5	18		
AS-20D	AS2002FM/FC	3.4	45	3.5	18.6	23.6	12.6	3.5	19.6	11.3	1.6
AS-25D	AS2052FM/FC	4.5		4.4		27	17		25.8		

Brackets on both sides



- Refer to page 15 for L₈.
- The figure above shows the manifold with speed controllers connected using two DIN rail mounting brackets and a threaded stud kit for manifold. Refer to page 5 for threaded stud kits for manifold.



AS-FM/FC Series Made to Order

Elbow



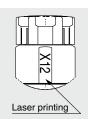




Please contact SMC for detailed dimensions, specifications and lead times.

1 Lubricant: Vaseline

-X12



Example) AS2002FM/FC-06A-X12

Standard model number

Elbow type/Universal type ⇒ page 2 \ In-line type ⇒ page 4

2 Grease-free (Seal: Fluorine-coated) + Restrictor (Without check valve)

-Y21



Example) AS2002FM/FC-06A-X21

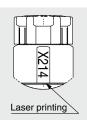
Standard model number

Elbow type/Universal type ⇒ page 2 \ In-line type ⇒ page 4

- * Not particle-free
- * Direction is not specified as there is no check valve. Products are available by the product number for meter-out type. Product number for meter-in type is not available. (For the elbow/universal type)
- * Only the needle and O-ring are fluorine-coated.

3 Restrictor (Without check valve)

-X214



Example) AS2002FM/FC-06A-X214

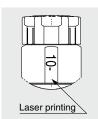
Standard model number

 $\left(\begin{array}{c} \text{Elbow type/Universal type} \ \, \Box \\ \text{In-line type} \ \, \Box \\ \end{array} \right) \text{page 2} \ \, \right)$

* Direction is not specified as there is no check valve. Products are available by the product number for meter-out type. Product number for meter-in type is not available. (For the elbow/universal type)

4 Clean series

10-



Example) 10-AS2002FM/FC-06A

Standard model number

(Elbow type/Universal type \Rightarrow page 2) In-line type \Rightarrow page 4

- * Fluorine grease is used.
- st The cleanliness class (ISO class) is 5.
- * Excluding G thread type

Speed Controller with Indicator Elbow Type/Universal Type

AS-FSN/FSC Series





Model

							Α	pplical	ble tubi	ing O.[D.				*3 Max.
Model	Port	size	Seal method			Metri	c size				lı	nch siz	е		number of
				2*2	3.2	4	6	8	10	1/8"	5/32"	1/4"	5/16"	3/8"	rotations
AS1□□1FSM/FSC□-M5□	M5 x	¢ 0.8	Gasket seal	●*4	•	•	•								8
AS1□□1FSM/FSC□-U10/32□	10-32	UNF	Gasket seal							•	•	•			•
AS2□□1FSM/FSC□-□01	R	1/8	Sealant (R)*1		•	•	•	•	●*4						
AS2□□1FSM/FSC□-□02	G	1/4	Face seal (G)		●*4	•	•	•	•						10
AS2□□1FSM/FSC□-□01	NPT	1/8	Sociont*1							•	•	•	•] 10
AS2□□1FSM/FSC□-□02	וארו	1/4	Sealant*1							●*4	•	•	•	•	

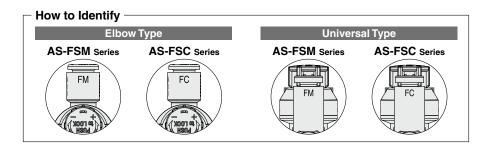
- *1 "Without sealant" type can be selected as a standard option.
- *3 There are differences in actual rate as by the indicator window over the maximum number of rotations depending on the individual product.
- *2 Only polyurethane tubing is applicable for ø2.

 *4 The ur
- *4 The universal type is not available.

1 to 50 mm/s 50 to 150 mm/s

Finer adjustment and greater accuracy of actuator speed is available within specified control range.

1 to 50 mm/s AS-FSM Series
50 to 150 mm/s AS-FSC Series



Specifications

Fluid	Air
Proof pressure	1.5 MPa
Max. operating pressure	1 MPa
Min. operating pressure	0.1 MPa
Ambient and fluid temperatures	-5 to 60°C (No freezing)
Applicable tubing material	Nylon, Soft nylon, Polyurethane*1, FEP, PFA

^{*1} Use caution at the max. operating pressure when using soft nylon or polyurethane tubing. (Refer to the Web Catalog for details.)

Flow Rate and Sonic Conductance

Mod	del	-	FSM-M5 FSM-M5		□1FSN □1FSN		_	322□1I 323□1I	_	-	-	IFSC-M5 IFSC-M5		□1FS(□1FS(\$22□1 \$23□1		
Tubing	Metric size	ø2	ø3.2 ø4 ø6	ø3.2	ø4	ø6 ø8 ø10	ø3.2	ø4	ø6	ø8 ø10	ø2	ø3.2 ø4 ø6	ø3.2	ø4	ø6 ø8 ø10	ø3.2	ø4	ø6	ø8 ø10
O.D.	Inch size	_	ø1/8" ø5/32" ø1/4"	ø1/8"	5/32"	ø1/4" ø5/16"	ø1/8"	5/32"	_	ø1/4" ø5/16" ø3/8"	_	ø1/8" ø5/32" ø1/4"	ø1/8"	5/32"	ø1/4" ø5/16"	ø1/8"	5/32"	_	ø1/4" ø5/16" ø3/8"
C values: Sonic	Free flow	0.2	0.3	0.4	0.6	0.6	0.7	1.0	1.3	1.5	0.2	0.3	0.4	0.6	0.6	0.7	1.0	1.3	1.5
conductance dm ³ /(s·bar)	Controlled flow	0.	01		0.03			0.	.1		0.	05		0.1			0.	.3	
b values: Critical	Free flow	0.3	0.4	0.	.2	0.3	0.	.3	0	.4	0.3	0.4	0.	.2	0.3	0.	3	0	.4
pressure ratio	Controlled flow	0	.3		0.3			0.	.3		0	.2		0.3			0.	.3	

^{* 10-32}UNF has the same specification as M5.

^{*} C and b values are for controlled flow with the needle fully open and free flow with the needle fully closed.

AS-FM/FC

Speed Controller with Indicator









How to Order

Applicable tubing O.D.*1

Metri	c size	Inch	size
02	ø2	01	ø1/8"
23	ø3.2* ²	03	ø5/32"
04	ø4	07	ø1/4"
06	ø6		

*1 For selecting applicable tubing O.D., refer to the "Model" on page 19. Metric size and inch size types can be visually identified by color of the release button.

Metric size: Light gray Inch size: Orange

*2 Use ø1/8" tubing.

Width across flats (H) ₱

 	()
E	8 mm
Nil	9 mm

	Body size	•
ı	M5 x 0.8 10-32UNF	
	10-020141	l

Port size M5 M5 x 0.8 U10/32 10-32UNF

Body size 1

Body size 2

AS1201FSM

AS 2 2 0 1 FSM

06

06||S

Body size ●

Type • 1/8, 1/4 Elbow 3 Universal

Control type*1 ● Meter-out Meter-in

*1 Meter-out and meter-in types can be visually identified by color of the knob. Meter-out: Gray Meter-in: Light blue

Control range

FSM 1 to 50 mm/s **FSC** 50 to 150 mm/s

Indicator window direction

		Elbow	Universal
Nil	0° Indicator window	•	_
1	180° Indicator window	•	•
2	90° V V V V V V V V V V V V V V V V V V V	•	_
3	270° Indicator window	•	_

Orientation of indicator direction is fixed when manufacturing, and cannot be changed by the user. In addition, the universal type is only available with 180° setting.

Refer to page 35 for details.

Seal method

Nil	Without sealant
S	With sealant

* Face seal type is used for the G thread type. Select "Nil/Without

Example) AS2201FSM-G01-06

♦ Applicable tubing O.D.*2

wetr	ic size	incn	SIZE
23	ø3.2* ³	01	ø1/8"
04	ø4	03	ø5/32"
06	ø6	07	ø1/4"
08	ø8	09	ø5/16"
10	ø10	11	ø3/8"

- *2 For selecting applicable tubing O.D., refer to the "Model" on page 19.
- *3 Use ø1/8" tubing.
- *4 Only the metric size is available for the G thread type.

1/8

Port size 01

Thread type				
Nil R				
N	NPT			
G	G			

02 1/4

Flow Direction Symbols on Body

• ••		y
	Meter-out	Meter-in
Symbol		



Be sure to read this before handling the products. Refer to the back cover for I Safety Instructions. For the Flow Control Equipment Precautions, please refer I to the "Handling Precautions for SMC Products" and the "Operation Manual" I on the SMC website. For the Specific Product Precautions, please refer to the catalogs for the Push-lock Type Speed Controller with One-touch Fitting and the Speed Controller with Indicator on the website, https://www.smcworld.com



Made to Order

(For details, refer to page 35.)

	<u> </u>
Symbol	Specifications
-X12	Lubricant: Vaseline
-X21	Grease-free (Seal: Fluorine-coated) + Restrictor (Without check valve)
-X214	Restrictor (Without check valve)
10-	Clean series

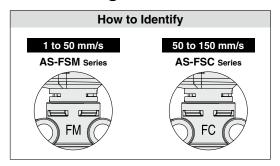
Speed Controller with Indicator In-line Type

AS-FSIVIFSC Series

In-line

1 to 50 mm/s 50 to 150 mm/s

Finer adjustment and greater accuracy of actuator speed is available within specified control range.



Model

			Appl	icable	tubing	O.D.		
Model	Metric size				Inch size			
	3.2	4	6	8	1/8"	5/32"	1/4"	5/16"
AS1002FSM/FSC□	•	•	•		•	•	•	
AS2002FSM/FSC□		•	•			•	•	
AS2052FSM/FSC□			•	•			•	•

Specifications

Fluid	Air					
Proof pressure	1.5 MPa					
Max. operating pressure	1 MPa					
Min. operating pressure	0.1 MPa					
Ambient and fluid temperatures	–5 to 60°C (No freezing)					
Applicable tubing material	Nylon, Soft nylon, Polyurethane*1, FEP, PFA					

^{*1} Use caution at the max. operating pressure when using soft nylon or polyurethane tubing. (Refer to the Web Catalog for details.)

Flow Rate and Sonic Conductance

Mod	del	AS	1002FSN	Л-□	AS2002	PSM-□	AS2052	2FSM-□	AS	1002FS0	> -□	AS2002	2FSC-□	AS2052	2FSC-□
Tubing	Metric size	ø3.2	ø4	ø6	ø4	ø6	ø6	ø8	ø3.2	ø4	ø6	ø4	ø6	ø6	ø8
O.D.	Inch size	ø1/8"	5/32"	ø1/4"	5/32"	ø1/4"	ø1/4"	ø5/16"	ø1/8"	5/32"	ø1/4"	5/32"	ø1/4"	ø1/4"	ø5/16"
C values: Sonic	Free flow	0.3	0.4	0.6	0.4	0.6	1.0	1.2	0.3	0.4	0.6	0.4	0.6	1.0	1.2
conductance dm ³ /(s·bar)	Controlled flow		0.01		0.	0.03		0.03		0.05		0.1		0	.3
b values: Critical	Free flow	0.3	0	.2	0.3	0.1	0	.2	0.3	0	.2	0.3	0.1	0	.2
pressure ratio	Controlled flow		0.4		0	.3	0	.3		0.3		0	.4	0	.4

^{*} C and b values are for controlled flow with the needle fully open and free flow with the needle fully closed.

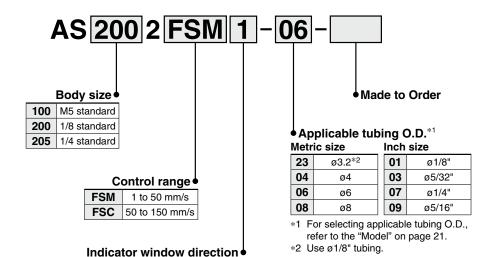


Speed Controller with Indicator In-line Type AS-FSM/FSC Series



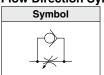
How to Order





Nil	0°	In-line In-line	2	90°	In-line In-line
1	180°	Indicator window In-line	3	270°	In-line In-line

Flow Direction Symbols on Body



Made to Order

Made to Order (For details, refer to page 35.)

Symbol	Specifications
-X12	Lubricant: Vaseline
-X21	Grease-free (Seal: Fluorine-coated) + Restrictor (Without check valve)
-X214	Restrictor (Without check valve)
10-	Clean series

⚠ Caution

Be sure to read this before handling the products. Refer to the back cover for Safety Instructions. For the Flow Control Equipment Precautions, please refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website. For the Specific Product Precautions, please refer to the catalogs for the Push-lock Type Speed Controller with One-touch Fitting and the Speed Controller with Indicator on the website, https://www.smcworld.com

AS-FSM/FSC Series

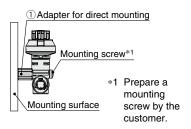
Options/ In-line Type



1 Adapter for Direct Mounting

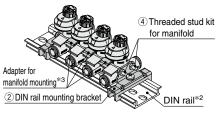
* For use when the mounting surface interferes with the bonnet.

Part number	Applicable model
AS-10A1	AS1002FSM/FSC□
AS-20A1	AS2002FSM/FSC□
AS-25A1	AS2052FSM/FSC□



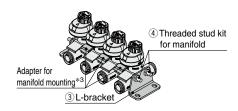
2 DIN Rail Mounting Bracket

Part number	Applicable model
AS-10D	AS1002FSM/FSC□
AS-20D	AS2002FSM/FSC□
AS-25D	AS2052FSM/FSC□



3 L-Bracket

Part number	Applicable model
AS-10L	AS1002FSM/FSC□
AS-20L	AS2002FSM/FSC□
AS-25L	AS2052FSM/FSC□



- *2 Prepare a DIN rail by the customer.
- *3 It is included in the threaded stud kit for manifold. Refer to the following details of the kit.

(4) Threaded Stud Kit for Manifold

	Part n	umber		Applicable model						
4 stations	6 stations	8 stations	8 stations 10 stations Metric size In							
	AS-3AB	AS-5AB	AS-7AB	AS1002FSM/FSC□-23	AS1002FSM/FSC□-01					
AS-1AB	AS-SAD	AS-SAD	AS-/AD	AS1002FSM/FSC□-04	AS1002FSM/FSC□-03					
	AS-4AB	AS-6AB	AS-8AB	AS1002FSM/FSC□-06	_					
AS-2AB	AS-4AD	AS-0AB	AS-23AB	_	AS1002FSM/FSC□-07					
				AS2002FSM/FSC□-04	AS2002FSM/FSC□-03					
AS-9AB	AS-10AB	AS-11AB	AS-12AB	AS2002FSM/FSC□-06	_					
				_	AS2002FSM/FSC□-07					
				AS2052FSM/FSC□-06	_					
AS-13AB	AS-14AB	AS-15AB	AS-16AB	_	AS2052FSM/FSC□-07					
				AS2052FSM/FSC□-08	AS2052FSM/FSC□-09					

Details of Threaded Stud Kit for Manifold

Part	Adapter for manifo	old mounting	Thread	ed stud	Accessories						
number	Part number	Quantity	Length	Quantity	Hexagon nut	Quantity	Flat washer	Quantity			
AS-1AB		3	72	2							
AS-2AB		3	90	2							
AS-3AB		5	104	2							
AS-4AB		5	114	2							
AS-5AB	AS-10A	7	135	2			М3				
AS-6AB		'	143	2							
AS-7AB		9	167	2	М3	4		4			
AS-8AB			9	9 170 2							
AS-23AB			180	2							
AS-9AB		3	90	2							
AS-10AB	AS-20A	5	135	2							
AS-11AB	A3-20A	7	180	2							
AS-12AB		9	220	2							
AS-13AB		3	111	2							
AS-14AB	AS-25A	5	147	2	M4	4	M4	4			
AS-15AB	A3-25A	7	191	2	IVI4	4	IVI4	4			
AS-16AB		9	236	2							

Ordering Example

Threaded studs for manifold are not included when L-bracket and DIN rail mounting bracket are ordered. Please order them according to the number of stations.

Ex.) AS2002FSM-06

When connecting 4 pcs. and mounting L-brackets on both sides

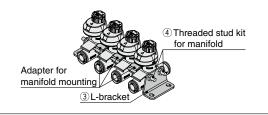
Speed controller

AS2002FSM-06 4 pcs. **AS-20L**2 pcs. L-bracket

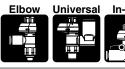
Threaded stud kit

AS-9AB 1 set for manifold

(Adapter for manifold mounting is included.)



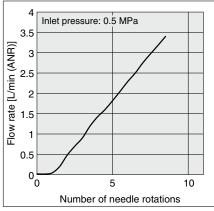
Speed Controller with Indicator Elbow Type/Universal Type/In-line Type AS-FSM/FSC Series



Needle Valve: Flow Rate Characteristics

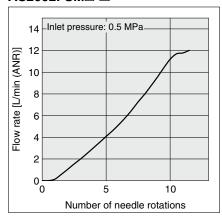
1 to 50 mm/s

AS1201FSM-M5□, AS1211FSM-M5□ AS1301FSM-M5□, AS1311FSM-M5□ AS1002FSM□-□

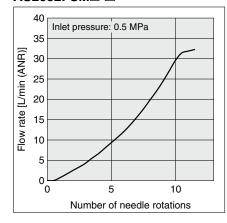


* -U10/32 has the same specification as M5.

AS2201FSM-01, AS2211FSM-01 AS2301FSM-01, AS2311FSM-01 AS2002FSM□-□

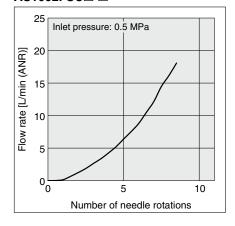


AS2201FSM-02, AS2211FSM-02 AS2301FSM-02, AS2311FSM-02 AS2052FSM□-□

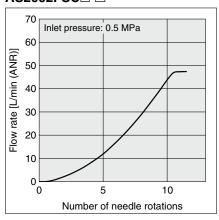


50 to 150 mm/s

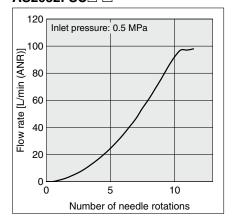
AS1201FSC-M5□, AS1211FSC-M5□ AS1301FSC-M5□, AS1311FSC-M5□ AS1002FSC□-□



AS2201FSC-01, AS2211FSC-01 AS2301FSC-01, AS2311FSC-01 AS2002FSC□-□



AS2201FSC-02, AS2211FSC-02 AS2301FSC-02, AS2311FSC-02 AS2052FSC□-□





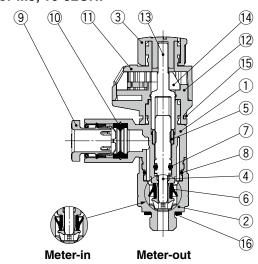
AS-FSM/FSC Series



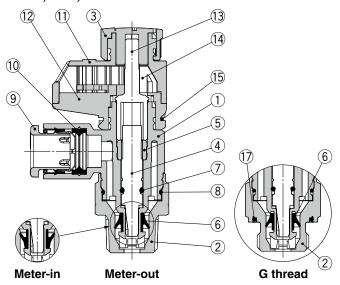
Construction

Elbow Type

Seal method: Gasket seal For M5, 10-32UNF



Seal method: Sealant, Face seal For R, NPT, G thread

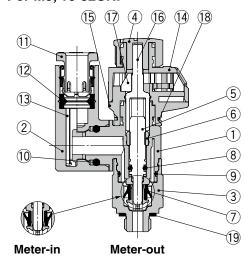


Component Parts

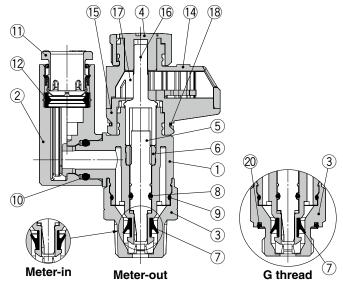
No.	Description	Material	Note
1	Body A	PBT	
2	Body B	Brass	Electroless nickel plating
3	Knob	POM	
4	Needle	PBT	
5	Needle guide	Brass	Electroless nickel plating
6	U-seal	HNBR	
7	O-ring	NBR	
8	O-ring	NBR	
9	Cassette	_	
10	Seal	NBR	
11	Bonnet A	POM	
12	Bonnet B	POM	
13	Gear	POM	
14	Indicator gear	POM	
15	Clip	Stainless steel	
16	Gasket	NBR/Stainless steel	
17	Seal	NBR	

Universal Type

Seal method: Gasket seal For M5, 10-32UNF



Seal method: Sealant, Face seal For R, NPT, G thread

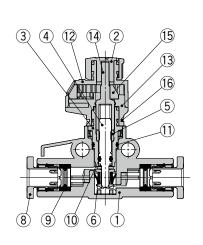


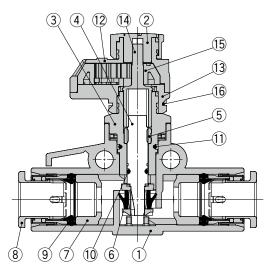
Con	ponent Parts		
No.	Description	Material	Note
1	Body A	PBT	
2	Elbow body	PBT	
3	Body B	Brass	Electroless nickel plating
4	Knob	POM	
5	Needle	PBT	
6	Needle guide	Brass	Electroless nickel plating
7	U-seal	HNBR	
8	O-ring	NBR	
9	O-ring	NBR	
10	O-ring	NBR	
11	Cassette	_	
12	Seal	NBR	
13	Spacer	PBT	ø3.2 and ø1/8" only
14	Bonnet A	POM	
15	Bonnet B	POM	
16	Gear	POM	
17	Indicator gear	POM	
18	Clip	Stainless steel	
19	Gasket	NBR/Stainless steel	
20	Seal	NBR	



Construction

In-line Type

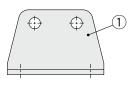




Component Parts

No.	Description	Material	Note
1	Body A	PBT	
2	Knob	POM	
3	Body B	PBT	
4	Needle	PBT	
5	Needle guide	Brass	Electroless nickel plating
6	U-seal	HNBR	
7	Spacer	PBT	
8	Cassette	_	
9	Seal	NBR	
10	O-ring	NBR	
11	O-ring	NBR	
12	Bonnet A	POM	
13	Bonnet B	POM	
14	Gear	PPS	
15	Indicator gear	POM	
16	Clip	Stainless steel	

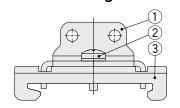
L-Bracket



Component Parts

No.	Description	Material
1	Bracket	Steel strip

DIN Rail Mounting Bracket



Component Parts

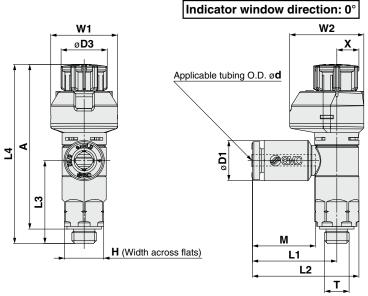
No.	Description	Material
1	Bracket	Steel strip
2	Cross recessed round head screw	Steel wire
3	Clasp	Steel strip

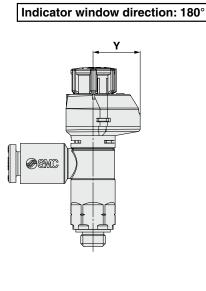
AS-FSM/FSC Series

Dimensions/ Elbow Type

Seal method: Gasket seal For M5, 10-32UNF







Metric Size

Metric Size															[mm]				
Model	-4		H*1	D1	D3	14	L2	1.2	L4	1 *2	Α	*3	м	W1	W2	v	v	Weight	
	a	I	П	D1	טט		LZ	L3	Unlocked	Locked	Unlocked	Locked	IVI	W 1	WZ	^	, T	[g]	
AS12□1FSM/FSC□-M5E-02	2			5.8			20.3	0.3					11.9						
AS12□1FSM/FSC□-M5E-23	3.2	M5 x 0.8	8	7.2 8.2 9.4			17.2 21.7	16.	16.9	16.9	39 36.5	35	33.5		10.0	454		0.0	7
AS12□1FSM/FSC□-M5E-04	4	IVIS X U.6	(9)		9.4			21.7	39	30.3	35	33.5	13.3	13.6	15.1	5.5	9.6		
AS12□1FSM/FSC□-M5E-06	6			10.4	ı		23.1	16.5										8	

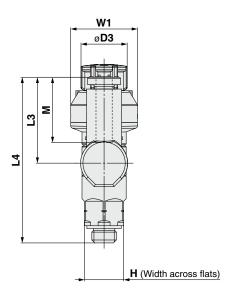
- *1 The value in () indicates that the dimension for the width across flats is 9 mm.
- *2 Reference dimensions
- *3 Reference dimensions of threads after installation

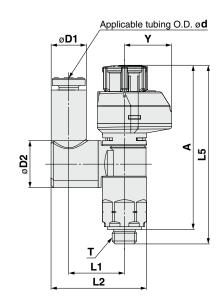
inch Size															[mm]														
Model	٦	_	⊔ ∗1	D1	D3	14	L2	L3	L4	*2	Α	*3	м	W1	W2	v	v	Weight											
	a	ı	П.,	וט	53	L'	L2	Lo	Unlocked	Locked	Unlocked	Locked	IVI	VV I	WZ	^	T	[g]											
AS12□1FSM/FSC□-U10/32E-01	1/8"			7.2		17.2	21.7	16.9										7											
AS12□1FSM/FSC□-U10/32E-03	5/32"	10/32UNF	(9)	8.2	8.2 9.4	9.4	9.4	9.4	9.4	9.4	9.4	9.4	9.4	9.4	9.4	9.4	9.4	17.2 21.7	10.9	39	36.5	35 33	33.5	13.3	13.6	15.1	5.5	9.6	
AS12□1FSM/FSC□-U10/32E-07	1/4"		(5)	11.2		18.6	23.1	16.5										8											

- *1 The value in () indicates that the dimension for the width across flats is 9 mm.
- *2 Reference dimensions
- *3 Reference dimensions of threads after installation

Dimensions/ Universal Type

Seal method: Gasket seal For M5, 10-32UNF





Λ	۸c	٠+،	ic	C	ize
I۱	ηe	:LI	IC	ಾ	ıze

Metric Size																		[mm]
Model	- 4	_	H*1	D1	D2	D3	14	L2	L3	1.4	L	*2	Α	*3	М	W1	v	Weight
Model	a	•	п	וט	DZ	D3	LI	LZ	L3	L4	Unlocked	Locked	Unlocked	Locked	IVI	VV I	T	[g]
AS13□1FSM/FSC1-M5E-23	3.2			7.2			11.6	19.4	175	33.8								7
AS13□1FSM/FSC1-M5E-04	4	M5 x 0.8	(9)	8.2	9.6	9.4	11.5	19.8	17.5	33.0	39	36.5	35	33.5	13.3	13.6	9.6	'
AS13□1FSM/FSC1-M5E-06	6		(3)	10.4			11.5	20.9	20.4	36.6								8

- $\ast 1$ The value in () indicates that the dimension for the width across flats is 9 mm.
- *2 Reference dimensions
- *3 Reference dimensions of threads after installation

inch Size																		[mm]
Model	٦	т	H*1	D1	D2	D3	1.4	L2	L3	L4	L5	*2	Α	*3	М	W1	v	Weight
Model	a	I	н	וט	DZ	D3	LI	LZ	LJ	L4	Unlocked	Locked	Unlocked	Locked	IVI	VV I	ı	[g]
AS13□1FSM/FSC1-U10/32-01	1/8			7.2			11.6	19.4	17.5	33.8								7
AS13 TFSM/FSC1-U10/32-03	5/32	10/32UNF	8 (9)	8.2	9.6	9.4	11.5	19.8	17.5	33.6	39	36.5	35	33.5	13.3	13.6	9.6	
AS13□1FSM/FSC1-U10/32-07	1/4		(0)	11.2			11.5	21.3	20.4	36.6								8

- *1 The value in () indicates that the dimension for the width across flats is 9 mm.
- *2 Reference dimensions
- *3 Reference dimensions of threads after installation

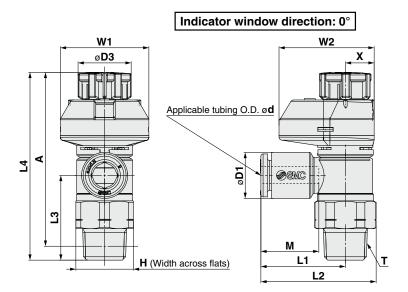


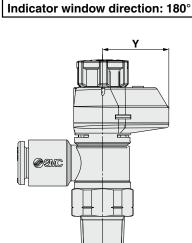
AS-FSM/FSC Series

Dimensions/ Elbow Type

Seal method: Sealant For R, NPT thread







Metric Size [mm]

																		[]
Model	d	т	н	D1	D3	L1	L2	L3	L4	1*1	Α	*2	м	W1	W2	x	v	Weight
Model	l u	'	п	וט	וטס	LI	LZ	Lo	Unlocked	Locked	Unlocked	Locked	IVI	VV I	VV Z	^	ı .	[g]
AS22□1FSM/FSC□-01-23(S)	3.2			7.2														13
AS22□1FSM/FSC□-01-04(S)	4			8.2		19.1	26.2						13.3					13
AS22□1FSM/FSC□-01-06(S)	6	1/8	13	10.4	12			19.1	43.9	42.4	40.8	39.3		20	21.5	6.5	15	14
AS22□1FSM/FSC□-01-08(S)	8			13.2		22.4	29.5						14.2					15
AS22□1FSM/FSC□-01-10(S)	10			15.9		25.3	32.4						15.6					16
AS22□1FSM/FSC□-02-23(S)	3.2			7.2		20.9	30.2											
AS22□1FSM/FSC□-02-04(S)	4			8.2		20.9	30.2						13.3					23
AS22□1FSM/FSC□-02-06(S)	6	1/4	17	10.4	13	23.4	32.7	22.6	49.7	48.3	44.2	42.8		21.5	24	7.8	16.2	
AS22□1FSM/FSC□-02-08(S)	8			13.2		23.9	33.2						14.2					24
AS22□1FSM/FSC□-02-10(S)	10			15.9		26.9	36.2						15.6					25

^{*1} Reference dimensions

Inch Size																		[mm]
Model	d	т .	н	D1	D3	L1	L2	L3	L4	! *1	Α	*2	М	W1	W2	х	v	Weight
Model	u	•	- "	וט	D3		LZ	LJ	Unlocked	Locked	Unlocked	Locked	IVI	VV 1	VV Z	_^_	•	[g]
AS22□1FSM/FSC□-N01-01(S)	1/8"			7.2		19.1	26.2											13
AS22□1FSM/FSC□-N01-03(S)	5/32"	1/8	12.7	8.2	12	19.1	20.2	19.1	43.9	42.4	40.8	39.3	13.3	20	21.5	6.5	15	
AS22□1FSM/FSC□-N01-07(S)	1/4"	1/6	12.7	11.2	12	20.8	27.9	19.1	40.9	42.4	40.0	39.3		20	21.5	0.5	13	13
AS22□1FSM/FSC□-N01-09(S)	5/16"			13.2		22.4	29.5						14.2					14
AS22□1FSM/FSC□-N02-01(S)	1/8"			7.2		20.9	30.3											24
AS22□1FSM/FSC□-N02-03(S)	5/32"			8.2		20.9	30.3						13.3					24
AS22□1FSM/FSC□-N02-07(S)	1/4"	1/4	17.5	11.2	13	23.4	32.8	22.6	49.7	48.3	44.2	42.8		21.5	24	7.8	16.2	24
AS22□1FSM/FSC□-N02-09(S)	5/16"			13.2		23.9	33.3						14.2					25
AS22□1FSM/FSC□-N02-11(S)	3/8"			15.5		26.4	35.8						15.6					26

^{*1} Reference dimensions



^{*2} Reference dimensions of threads after installation

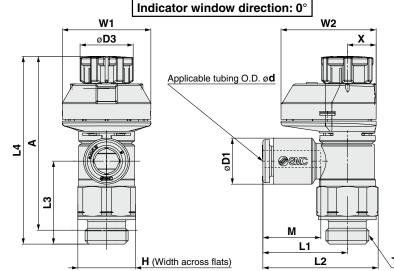
^{*2} Reference dimensions of threads after installation

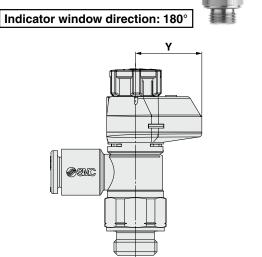
Speed Controller with Indicator Elbow Type/Universal Type AS-FSM/FSC Series

Dimensions/ Elbow Type

Seal method: Face seal

For G thread





IVI	eti	IC	5	ıze

Metric Size																		[mm]
Model	d	т	н	D1	D3	L1	L2	L3	L4	. *1	Α	*2	М	W1	W2	Х	v	Weight
Wodel	l u	•		יט	DS			LJ	Unlocked	Locked	Unlocked	Locked	IVI	VV 1	WZ	^		[g]
AS22□1FSM/FSC□-G01-23	3.2			7.2														
AS22□1FSM/FSC□-G01-04	4			8.2		19.1	26.2						13.3					14
AS22□1FSM/FSC□-G01-06	6	1/8	13	10.4	12			18.8	43.8	42.4	38.3	36.9		20	21.5	6.5	15	
AS22□1FSM/FSC□-G01-08	8			13.2		22.4	29.5						14.2					15
AS22□1FSM/FSC□-G01-10	10			15.9		25.3	32.4						15.6					16
AS22□1FSM/FSC□-G02-23	3.2			7.2		20.9	30.2											
AS22□1FSM/FSC□-G02-04	4			8.2		20.9	30.2						13.3					26
AS22□1FSM/FSC□-G02-06	6	1/4	17	10.4	13	23.4	32.7	22.6	49.7	48.3	43.2	41.8		21.5	24	7.8	16.2	
AS22□1FSM/FSC□-G02-08	8			13.2		23.9	33.2						14.2					27
AS22□1FSM/FSC□-G02-10	10			15.9		26.9	36.2						15.6					28

^{*1} Reference dimensions

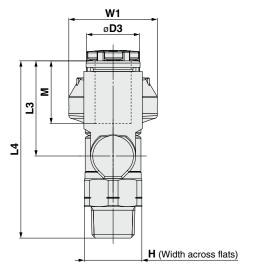
^{*2} Reference dimensions of threads after installation

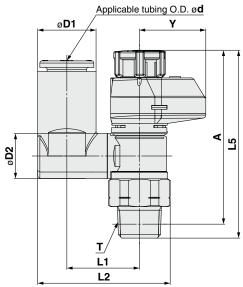
AS-FSM/FSC Series

Dimensions/ Universal Type

Seal method: Sealant For R, NPT thread







Metric Size																		[mm]
Model	٨	т	н	D1	D2	D3	L1	L2	L3	L4	L	5*1	Α	*2	м	W1	v	Weight
Model	d	•	п	וט	DZ	D3	LI	LZ	Lo	L4	Unlocked	Locked	Unlocked	Locked	IVI	VV 1	1	[g]
AS23□1FSM/FSC1-01-23(S)	3.2			7.2			13.3	24	17.5	36								14
AS23□1FSM/FSC1-01-04(S)	4	1/8	13	8.2	9.6	12	13.9	25.1	17.5	36	43.9	42.4	40.8	39.3	13.3	20	15	14
AS23□1FSM/FSC1-01-06(S)	6	1/6	13	10.4		12	13.9	26.2	20.4	38.8	43.9	42.4	40.6	39.3		20	15	15
AS23□1FSM/FSC1-01-08(S)	8			13.2	10.2		16.4	30.1	21.5	40					14.2			16
AS23□1FSM/FSC1-02-04(S)	4			8.2			16.5	29.9	17.5	40.1					13.3			24
AS23 TFSM/FSC1-02-06(S)	6	1/4	17	11.2	10.0	13	19	33.8	21.4	43.9	40.7	10.2	14.0	10.0	14.2	21 5	16.0	26
AS23□1FSM/FSC1-02-08(S)	8	1/4	17	13.2	12.9	13	19	34.9	23.5	46	49.7	48.3	44.2	42.8	15.6	21.5	16.2	27
AS23 TFSM/FSC1-02-10(S)	10			15.9			20.9	38.1	24.7	47.3					17	1		28

^{*1} Reference dimensions

Inch Size [mm] L5*1 **A***2 Weight Model Т W1 d н D1 D2 D3 L1 L2 L3 L4 М Unlocked Locked Unlocked Locked [g] AS23 TFSM/FSC1-N01-01(S) 1/8 7.2 24 13.3 9.6 17.5 36 14 AS23 TFSM/FSC1-N01-03(S) 5/32 8.2 13.9 25.1 13.3 39.3 20 1/8 12.7 12 42.4 40.8 43.9 15 AS23□1FSM/FSC1-N01-07(S) 38.7 15 1/4 11.2 29.1 20.2 10.2 16.4 AS23 TFSM/FSC1-N01-09(S) 13.2 21.5 14.2 5/16 30.1 40 16 AS23 TFSM/FSC1-N02-03(S) 5/32 8.2 16.5 29.9 17.5 40.1 24 13.3 AS23 TFSM/FSC1-N02-07(S) 1/4 33.8 21.4 43.9 11.2 26 1/4 17.5 12.9 49.7 44.2 42.8 21.5 16.2 13 19 48.3 14.2 AS23 1 FSM/FSC1-N02-09(S) 5/16 13.2 34.9 23.5 46 27 AS23 TFSM/FSC1-N02-11(S) 15.9 20.9 38.1 24.7 15.6 28

47.3

3/8

^{*2} Reference dimensions of threads after installation

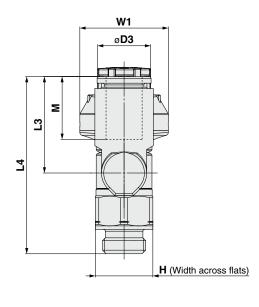
^{*1} Reference dimensions

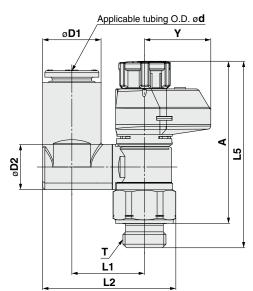
^{*2} Reference dimensions of threads after installation

Dimensions/ Universal Type

Seal method: Face seal

For G thread





Metric Size	М	etr	'ic	Si	ΙZ	9
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Metric Size																		[mm]
Model	4	т	н	D1	D2	D3	1.4	L2	L3	L4	L5	*1	Α	*2	м	W1	v	Weight
iviodei	đ	•	П	וט	D2	נט	L1	L2	Lo	L4	Unlocked	Locked	Unlocked	Locked	IVI	VV I	T	[g]
AS23 TFSM/FSC1-G01-23	3.2			7.2			13.2	24	17.5	35.7								14
AS23 TFSM/FSC1-G01-04	4	1/8	13	8.2	9.6	12	13.9	25.1	17.5	33.7	43.8	42.4	38.3	36.9	13.3	20	15	15
AS23□1FSM/FSC1-G01-06	6	1/6	13	10.4		12	13.9	26.2	20.4	38.5	43.6	42.4	36.3	30.9		20	13	15
AS23 TFSM/FSC1-G01-08	8			13.2	10.2		16.4	30.1	21.5	39.7					14.2			16
AS23 TFSM/FSC1-G02-04	4			8.2			16.5	29.9	17.5	40.1					13.3			26
AS23 TFSM/FSC1-G02-06	6	1/4	17	10.4	12.9	13	19	33.8	21.4	43.9	49.7	48.3	43.2	41.8	13.3	21.5	16.2	28
AS23 TFSM/FSC1-G02-08	8	1/4	17	13.2	12.9	13	19	34.9	23.5	46	49.7	40.3	43.2	41.0	14.2	21.5	10.2	29
AS23 TFSM/FSC1-G02-10	10			15.9			20.9	38.1	24.7	47.3					15.6			32

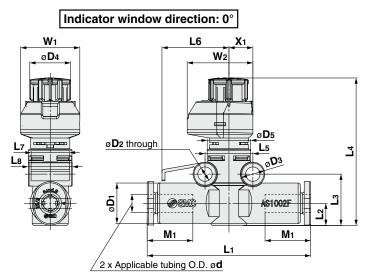
- *1 Reference dimensions
- *2 Reference dimensions of threads after installation

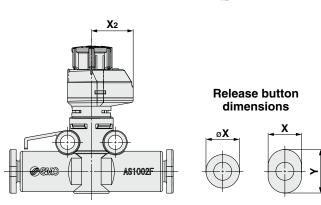


AS-FSM/FSC Series

Dimensions/ In-line Type







Applicable tubing O.D.: ø3.2, ø4, ø6, ø1/8", ø5/32"

Front view

Right side view

Metric Size																							[mm]
Model	Applicable tubing O.D.			ease tton	D ₂	Dз	D4	D 5	L ₁	L ₂	Lз	L	1* ¹	L ₅	L ₆	L ₇	L8	M ₁	W ₁	W2	X 1	X 2	Weight [g]
	ø d		ø X (X)	Υ	1							Max.	Min.	1									[9]
AS1002FSM/FSC□-23	3.2	8.4	6.7	9.5					36.6	5.1	11.0	26.4	33.9				10.1						5.2
AS1002FSM/FSC□-04	4	9.3	7.7	10	3.3	5.5	9.4	10	37.6	5.1	11.0	30.4	33.9	11	15.4	8.8	10.1	13.5	13.6	15.1	5.5	9.6	5.5
AS1002FSM/FSC□-06	6	11.6	9.7	12					40.1	6.1	12.8	37.4	34.9				12.3						6.6
AS2002FSM/FSC□-04	4	9.3	7.7	10	3.3	5.5	12	12	41.3	6.3	12.4	44.5	12	12.6	17	10.5	12.3	12.5	20	21.5	6.5	15	9.5
AS2002FSM/FSC□-06	6	11.6	9.7	12	3.3	5.5	12	12	43.1	0.3	13.4	44.5	43	12.0	17	10.5	12.3	13.5	20	21.5	0.5	13	10.4
AS2052FSM/FSC□-06	6	12.8	11.5	—	4.3	7.8	13	16	54.2	7.6	17.2	49.0	47.6	17	22.5	12	16.1	17	21.5	24	7.8	16.2	16
AS2052FSM/FSC□-08	8	15.2	13.5	_	4.3	7.0	13	10	57.2	8.5	18.1	49.9	48.5] ' /	22.5	12	16.1	19	21.5	24	7.0	16.2	18.4

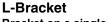
^{*1} Reference dimensions

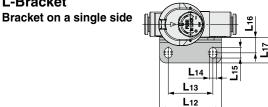
Inch Size [mm] Applicable Release L4*1 Weight D1 button Model tubing O.D. D₂ Dз D4 D₅ L₁ Lз L₅ M₁ W₁ W₂ **X**1 **X**2 L2 L₆ L₇ L8 [g] ød Min. $\emptyset X(X)$ Max. Υ AS1002FSM/FSC□-01 1/8" 5.2 9.5 8.4 6.7 36.6 5.1 11.8 36.4 33.9 10.1 AS1002FSM/FSC□-03 37.6 8.8 13.5 13.6 15.1 5.5 5/32 9.3 7.7 10 5.5 10 11 15.4 3.3 9.4 5.5 9.6 40.1 AS1002FSM/FSC□-07 12.8 6.7 1/4" 12 10.9 6.2 12.9 37.5 35 AS2002FSM/FSC□-03 12.3 9.5 5/32" 7.7 10 41.3 6.3 13.4 44.5 43 9.3 3.3 5.5 12 12.6 17 10.5 13.5 20 21.5 6.5 15 12 12.8 43.2 6.5 13.6 44.7 43.2 10.6 AS2002FSM/FSC□-07 1/4" 12 10.9 17.2 49 47.6 AS2052FSM/FSC□-07 1/4" 13.2 12 53.4 7.6 16.4 13 12 16.1 7.8 16.2 4.3 7.8 16 22.5 21.5 24 57.2 8.5 18.1 49.9 48.5 18.4 AS2052FSM/FSC□-09 5/16" 15.2 13.5

^{*1} Reference dimensions

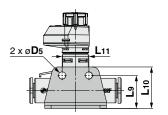
Speed Controller with Indicator In-line Type AS-FSM/FSC Series

Dimensions/ In-line Type



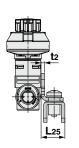


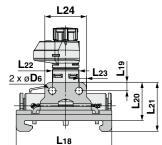




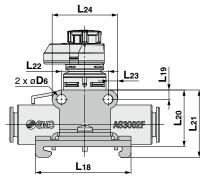
DIN Rail Mounting Bracket Bracket on a single side AS1002FSM/FSC□







AS2052FSM/FSC□

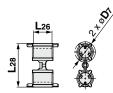


Part number	Applicable model	D ₅	L9	L10	L11	L12	L13	L14	L15	L 16	L17	t1
AS-10L	AS1002FSM/FSC	2.4	14.8	18.3	11	27.5	19.5	2.4	4.0	7.0	10	1
AS-20L	AS2002FSM/FSC□	3.4	15.6	19.6	12.6	29	21	3.4	4.9	7.3	12	1 2
AS-25L	AS2052FSM/FSC□	4.5	19.6	24.6	17	38	28	4.5	6.5	9.5	15.5	1.2

Part number	Applicable model	D ₆	L18	L19	L20	L21	L22	L23	L24	L25	t2
AS-10D	AS1002FSM/FSC□	2.4		3.5	18.2	23.2	11	2 -	18		
AS-20D	AS2002FSM/FSC□	3.4	45	3.5	18.6	23.6	12.6	3.5	19.6	11.3	1.6
AS-25D	AS2052FSM/FSC□	4.5		4.4	22	27	17	4.4	25.8		

Adapter for Manifold Mounting

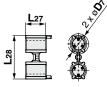
Part number: AS-□□A



Part number	Applicable model	D ₇	L26	L28
AS-10A	AS1002FSM/FSC□	9.2	4	18.7
AS-20A	AS2002FSM/FSC□	9.4	8.8	20.4
AS-25A	AS2052FSM/FSC□	11.4	6.3	27

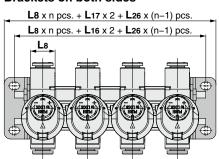
Adapter for Direct Mounting

Part number: AS-□□A1



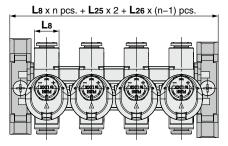
Part number	Applicable model	D ₇	L27	L28
	AS1002FSM/FSC□			
	AS2002FSM/FSC□			
AS-25A1	AS2052FSM/FSC□	11.4	7.1	27

L-Bracket Brackets on both sides



- * Refer to page 33 for Ls.
- The figure above shows the manifold with speed controllers connected using two L-brackets, adapters and a threaded stud kit for manifold. Refer to page 23 for threaded stud kits for manifold.
- Cannot connect the speed controller when the indicator window direction is 90° or 270°.

DIN Rail Mounting Bracket Brackets on both sides

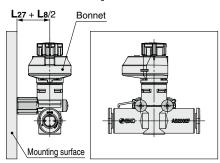


- Refer to page 33 for Ls.
- The figure above shows the manifold with speed controllers connected using two DIN rail mounting brackets, adapters and a threaded stud kit for
- Refer to page 23 for threaded stud kits for manifold.
- Cannot connect the speed controller when the indicator window direction is 90° or 270°.

Adapter

Direct mounting

* For use when the mounting surface interferes with the bonnet.



* Refer to page 33 for Ls.

AS-FSM/FSC Series Made to Order





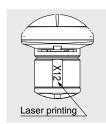




Please contact SMC for detailed dimensions, specifications and lead times.

1 Lubricant: Vaseline

-X12



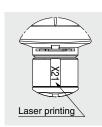
Example) AS2002FSM/FSC1-06-X12

Standard model number

(Elbow type/Universal type ⇒ page 20) In-line type ⇒ page 22

2 Grease-free (Seal: Fluorine-coated) + Restrictor (Without check valve)

-Y21



Example) AS2002FSM/FSC1-06-X21

Standard model number

(Elbow type/Universal type ⇒ page 20 In-line type ⇒ page 22

- * Not particle-free
- * Direction is not specified as there is no check valve. Products are available by the product number for meter-out type. Product number for meter-in type is not available. (For the elbow/universal type)
- * Only the needle and O-ring are fluorine-coated.

3 Restrictor (Without check valve)

-X214



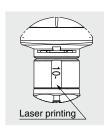
Example) <u>AS2002FSM/FSC1-06</u>-X214

Standard model number

(Elbow type/Universal type ⇒ page 20 \n-line type ⇒ page 22

* Direction is not specified as there is no check valve. Products are available by the product number for meter-out type. Product number for meter-in type is not available. (For the elbow/universal type)

4 Clean series 10-



Example) 10-AS2002FSM/FSC1-06

Standard model number

(Elbow type/Universal type ⇒ page 20) In-line type ⇒ page 22

- * Fluorine grease is used.
- * The cleanliness class (ISO class) is 5.

⚠ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)*1), and other safety regulations. -----

Caution: Caution indicates a hazard with a low level of risk which, If not avoided, could result in minor or moderate injury.

Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

⚠ Danger: Danger indicates a nazaru wiun a nigin level on the first avoided, will result in death or serious injury. **Danger** indicates a hazard with a high level of risk which, *1) ISO 4414: Pneumatic fluid power - General rules relating to systems.

ISO 4413: Hydraulic fluid power – General rules relating to systems.

IEC 60204-1: Safety of machinery - Electrical equipment of machines. (Part 1: General requirements)

ISO 10218-1: Manipulating industrial robots - Safety.

⚠ Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.

- 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
- 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
- 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.
 - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
 - 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
 - 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
 - 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

⚠ Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.

If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/ **Compliance Requirements**

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

Limited warranty and Disclaimer

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.*2) Also, the product may have specified durability, running distance or
- replacement parts. Please consult your nearest sales branch. 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.
 - This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
 - 2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

⚠ Caution

SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.